Controller					
		For electric control (type 1)	For instrument control (type 2)		
Program capacity		256 K steps	512 K steps		
Local variable/global variable		256 K words	256 K words		
I/O variable		16 k words	16 k words		
Tag□		<u>_</u>	Standard input/output (Process alarm management)		
		_	Toshiba HMI/OIS-DS interface		
Task	Fixed cycle task	Ultra high speed: 0.5 to 500 ms	High speed: 10 to 500 ms		
		High speed: 0.5 to 500ms	Main: 100 to 10,000 ms		
		RIO: 0.5 to 500 ms			
		Main: 0.5 to 1,000 ms			
	Event□	Event: 8 I/O interrupt: 16 Note: Selective	Event: 8 I/O interrupt: 16		
Task switching time		$60\mu s$ or less			
Processing performance		Bit Contact: 20 ns			
		Integer Transfer: 20 ns Addition/subtraction: 20 ns			
		Floating Point Addition: 120 ns Multiplication: 120 ns			
Program language□		Four languages compliant with the IEC 61131-3 standard			

Surveillance and Control Network 1 Gbps Ethernet				
Topology	Star wiring			
Ethernet frame	DIX type			
No. of nodes	254 maximum/system (Single transmission line)			
No. of repeater hubs \square	10BASE-T: 4 maximum (serial connection)			
	100BASE-TX: 2 maximum (serial connection)			
	1000BASE-T: 1 maximum			
No. of LAN switches □	No limits on the number of connecting switches			
No. of Ethernet modules	4 transmission modules maximum			
to be installed□				



Controller base unit

Inter-Controller	Networ Real-Time Ethernet TC-net 100	
Hub-to-station distance	2 km	
Cable	Multi-mode optical fiber	
Configuration□	Single transmission line/dual transmission line	
Topology□	Star	
Transmission mode□	Scan transmission	
	High-speed cycle: 1 ms to 160 ms	
	Medium-speed cycle: 10 ms to 1,000 ms	
	Low-speed cycle: 100 ms to 10,000 ms	
	Message transmission	
	TCP/UDP/IP/ARP/ICMP	
Scan transmission	128 KW/system	
capacity□	2048 blocks/system (64 W/block)	
	Transmission capacity/node	
	High speed: 64 blocks	
	Medium speed: 128 blocks	
	Low speed: 384 block	
Status change detection	No. of status change detecting words: 128 KW	
	Change detecting cycle:	
	No. of detecting words x 30 μ s	
	Detecting signal intervals: 50 ms or more	
No. of connecting nodes	254 maximum/system	

High-Speed Serial I/O System TC-net I/O					
	Electrical	Optical			
Topology	Duplex loop (transmission, reception)				
Transmission rate	100 Mbps				
I/O interface	32 nodes/loop				
I/O module	16 modules/node				
Transmission cable	Category 5 twisted-pair cable with shield	Optical fiber cable GI 50/125			
Maximum cable length	10 m	2 km			
Overall cable length	100 m maximum□	4 km maximum			
Scan cycle	High-speed scan: 100 µs or more				
	Medium-speed scan: 1 ms or more				
Redundancy	Detour control in case of transmission line disconnections				
	Duplex configuration of duplex loops available				



TC-net I/O group

Engineering Tool Ver. 4

Model		type 1/type 2
Operating	Hardware	Hardware PC/AT compatible
environment□	OS	Windows XP Professional SP1 or up (standalone version, client end)
		Windows Server 2003 or up (server end)
Program language		Four languages compliant with IEC 61131-3
		LD (Ladder), FBD (Function Block Diagram), SFC (Sequential Function Chart),
		ST (Structured Text)
Controller interface		Ethernet
Type of use		Standalone/client server
Supported languages		Japanese, English, Chinese (planned)



 $Program\ editor(Text)$

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- applications, contract the sales section Content of Position.

 Example \lozenge Main unit control system for nuclear power plants safety protection systems and other important safety systems for nuclear facilities \lozenge Operation control system for mass transportation systems, air traffic control systems \lozenge Medical control systems bearing on human lives
- ●TC-net is a registered trademarks of Toshiba Corporation.
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 ●This catalog presents the specifications of the product as of October 2007, which are subject to change without notice for design change or other reasons.



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TOSHIBA

Leading Innovation >>>



Unified [Speedy and reliable]

The software designed to suit a specific field is installed in the hardware unified on a common platform.

Hardware design quality improved and software optimized.

Unified [Speedy and flexible]

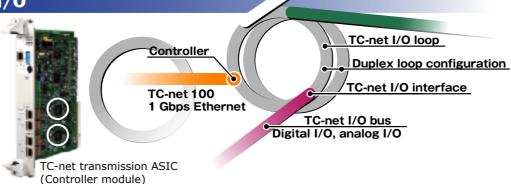
The high-speed serial I/O system, TC-net I/O, permits a duplex loop configuration at a transmission rate of 100 Mbps for the first time for an industrial controller, integrating I/O systems into one.

New-Generation Navigator Unified Controller

Specific Networking I/O Integrated on the basis of Toshiba's network technology TC-net I/O opens the way to compact field I/O systems.

High-speed serial I/O system, TC-net I/O

The high-speed serial I/O system TC-net I/O is the first field I/O system that permits duplex loop configuration at a transmission rate of 100 Mbps. It is applied for the first time in this sector of industry. It is a new-generation I/O system that offers compatibility of the high-speed performance of electric control with maintainability. High-speed data collection at 0.1 ms minimum is now possible with this system. Toshiba's Real-Time Ethernet (TCnet) network technology is implemented in ASICs, which are installed in the controller module and TC-net I/O interface.



1 Gbps Ethernet control LAN

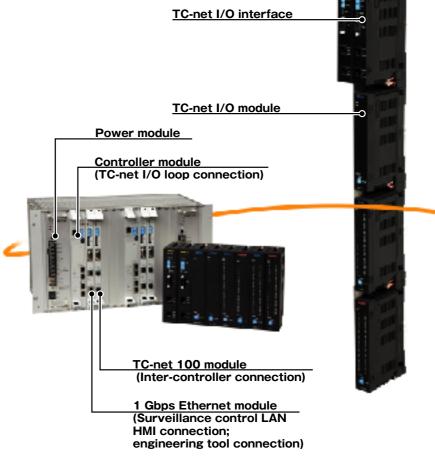
A 1 Gbps Ethernet is applied as control LAN and TC-net 100 as inter-controller network. It is an open network easy to be connected to existing models.

The TCnet network technology was published as IEC 61784-2/IEC61158 in 2007.

Online maintenance

The high-speed serial I/O system, TC-net I/O, is capable of collecting 1-ms high-speed scan data and offers ease of free layout of field units. It features I/O module online swap and easy online maintenance environment.

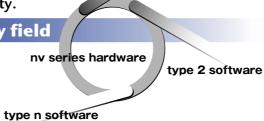
type 1 software



Sure speed leads to a higher level of control and to product reliability and high quality.

Common platform and software optimized field by field

The same hardware is applied as a common platform, where software suited to a specific field is installed. Electric control (type 1) and instrument control (type 2) are available in a series. The unified design of hardware improves design quality, while optimized software assures high reliability and security.

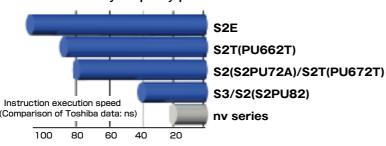


Language processors for

IEC language direct execution

IEC language direct executing processor is built in for executing high-speed instructions at 20 ns

A language processor that directly executes instructions in the international standard language IEC 61131-3 is mounted. High-speed processing at a maximum speed of 20 ns is available; sophisticated multi-task processing is combined with high-speed control period (0.5 ms minimum) for total improvement of system performance. ECC memory, duplex system, and optimized duplex tracking time assure reliability in speedy performance.



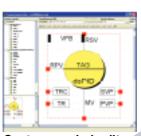
The technological assets of the V-series and existing systems are handed down to the future.

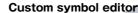
IEC 61131-3 Program Languages Supported

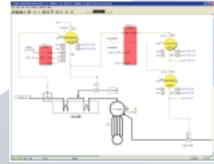
IEC program languages, LD (Ladder), FBD (Function Block Diagram), SFC (Sequential Function Chart) and ST (Structured Text), are supported. The symbols can be customized and can coexist with symbols peculiar to specific fields, and an efficient engineering environment easy to comprehend is available.

Seamless Fusion with Existing Systems

The application programs, user-defined functions, and user-defined function blocks of the existing V-series engineering tool (V-Tool 3) can be directly used. The XML import/export provides a more open engineering environment.







Full graphic editor