

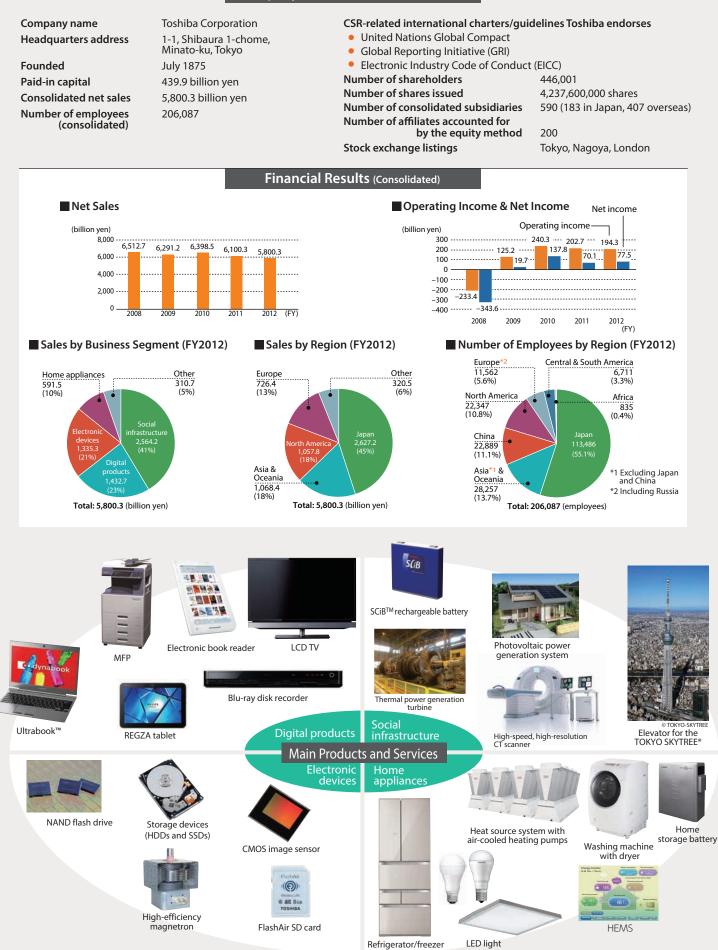
# 2013 Environmental Report





# **Toshiba Group Business Overview**

### Company Overview (as of March 31, 2013)

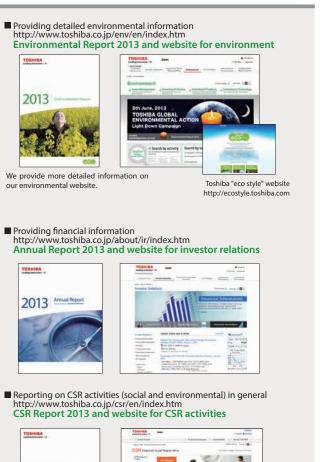


Please refer to the Toshiba Annual Report 2013 for detailed business and financial information. This information is also available at the following website: http://www.toshiba.co.jp/about/ir/index.htm

01 Toshiba Group Environmental Report 2013

# **Editing Policy**

Toshiba Group has published the Environmental Report since FY1998 (From 2004 to 2007, environmental information was provided in the CSR Report). This report is published to provide detailed environmental information on Toshiba Group to all stakeholders of the Group. The content of this year's edition was expanded to include information on the progress of the Fifth Environmental Action Plan, as well as on new initiatives to mitigate climate change and use resources effectively at production sites and at the product level, conserve biodiversity and promote environmental communication, and step up environmental management. At the same time, to contribute to reduction in environmental impacts, the report will be published only on Toshiba's website with its print version not issued. Additional information will also be provided there as it becomes available.





#### Organizations covered

In principle, this report covers Toshiba Group (Toshiba Corporation and its 590 consolidated subsidiaries in Japan and overseas). In cases where the report covers entities other than Toshiba Group, the individual entities are indicated. \* In this report, "Toshiba" refers to Toshiba Corporation.

#### Reporting period

This report focuses on the results of activities in FY2012 (April 1, 2012 to March 31, 2013), but includes some activities continuing from the past and some more recent activities.

#### Publication

The current issue was published in September 2013 (The publication of the next issue is scheduled for August 2014; the previous issue was published in September 2012).

### Significant change during the reporting period

In August 2012, upon the U.S.-based IBM Corp.'s transfer of its business to Toshiba Tec Corp., Toshiba Tec established Toshiba Global Commerce Solutions Holdings Corp., a holding company, and Toshiba Global Commerce Solutions, Inc., a U.S. business corporation, and Toshiba Global Commerce Solutions started operation.

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#### Reference guidelines

- Global Reporting Initiative (GRI)
- Sustainability Reporting Guidelines, Third Edition (G3) Note: The comparative table for GRI guidelines is posted on Toshiba's website.
- Ministry of the Environment of Japan
- **Environmental Reporting Guidelines 2012**
- **Environmental Accounting Guidelines 2005**

### Ensuring universal design in terms of color vision

We made efforts to ensure the text and charts herein are easy to read for as many readers as possible irrespective of differences in color vision. For details, please visit our environment website.

Disclaimer time.

# chapter 1 Vision and Strategies

# **CEO Commitment**

We aim to become one of the world's foremost eco-companies through our four strategies by integrating business management and environmental management.

### Introduction

After I joined the company, I worked mainly in the production division and the procurement division, which purchases materials and components from companies outside Toshiba Group. I was stationed outside Japan—including the Philippines, the United Kingdom, and the United States—for a total of 14 years. In the Philippines, where I worked for four years (1996-2000), I led efforts to obtain ISO 14001 (international standards for environmental management) certification in order to accelerate environmental initiatives at the local production site. At that time, in emerging countries, a higher priority was still placed on the economy, and environmental issues were not taken as seriously as they are today. But out of necessity to take immediate action based on taking a hard look at what things would be like in the future, I expanded activities to involve the entire site through daily discussions with local employees, and this led to our obtaining ISO 14001 certification.

Immediately after I became director in charge of environmental affairs at Toshiba's head office in 2011, I started to develop a grand design aimed at becoming one of the world's foremost eco-companies by 2015. We established specific performance domains that should be achieved in 2015 as we pursue our vision for 2015 as one of the world's foremost eco-companies, and formulated four strategies<sup>\*1</sup> to achieve this vision and the Fifth Environmental Action Plan<sup>\*2</sup>—a specific plan to implement the strategies.

Today, as seen by the frequent occurrence of disasters due to abnormal weather around the world, problems are surfacing that appear to be attributed to the effects of climate change. Meanwhile, in emerging countries, the problems of waste generated as a result of economic development—as well as problems arising from air and water pollution-are becoming increasingly serious; we cannot afford to put off taking measures to cope with these environmental issues. I believe that the quickest way to solve these problems is for each and every one of Toshiba employees worldwide to share the same mind-set and work together with a sense of solidarity.

\*1 Strategy to expand ECPs, high-efficiency manufacturing strategy, compliance and man-agement strategy, and communication strategy
\*2 Toshiba Group's environmental action plan that covers the four years from FY2012 to FY2015

### Continuing to support recovery from the **Great East Japan Earthquake**

Toshiba Group has channeled extensive resources into supporting recovery from the devastating earthquake and tsunami that hit Tohoku on March 11, 2011. In particular, as one of the enterprises in the nuclear power industry, we have made strenuous efforts to ensure the stabilization of the Fukushima Daiichi Nuclear Power Station and advance its decommissioning in cooperation with the government and Tokyo Electric Power Company, Inc. For the treatment of contaminated water, we have contributed to the continuous and stable operation of SARRY<sup>™</sup>—a retained contaminated water disposal system. Also, we have completed the installation of MRRS<sup>™</sup>—a set of equipment to remove about 60 types of radioactive nuclides—and its trial operation is now underway. We have also developed robots to inspect and investigate the inside of reactor buildings where human works are guite difficult and started to use them in such places. We further developed Gammasight<sup>™</sup>—a gamma camera capable of making the effects of radioactive rays visible—and technology for disposing of contaminated water, soil and ashes from incinerators in a form applicable for practical use and proposed to utilize them for decontamination in Fukushima and other areas.

On the other hand, in order to help rebuild the devastated areas in eastern Japan, we are actively proposing to build smart communities that meet local needs. In addition to a smart-community project in Ishinomaki City, Miyagi Prefecture, we are supporting a rebuilding project in litate Village, Fukushima Prefecture—which is based on its New Madeina Village Plan—as well as projects to build a large set of photovoltaic power plants and smart communities in Minamisoma City, Fukushima Prefecture. We will contribute to the recovery of Japan by pushing for the creation of sustainable, energy-saving communities mainly through actively introducing renewable energy and energy management systems while respecting characteristics of the region.

### Aiming to become one of the world's foremost eco-companies through the grand design's four strategies

Toshiba Group aims to become one of the world's foremost eco-companies as it upholds its unified global brand "ecostyle" and strives to achieve a world in which people lead affluent lifestyles in harmony with the Earth.

Last year, we announced our Fifth Environmental Action Plan based on the four strategies developed to achieve this aim: 1) strategy to expand ECPs, 2) high-efficiency manufacturing strategy, 3) compliance and management strategy, and 4) communication strategy. In this Action Plan, we are further integrating business management and environmental management in all business areas, and have set specific goals to ensure continuous business growth and reduce environmental impacts.

### Strategy to Expand ECPs

Toshiba Group is carrying out two Green initiatives: 1) Greening of Products, in which we aim to achieve the highest level of environmental performance for all products we develop and reduce environmental impacts throughout product life cycles, and 2) Greening by Technology, in which we aim to provide a stable power supply and mitigate climate change on a global scale through the low-carbon energy technologies.

In the Greening of Products initiative, we are accelerating the development of localized products to meet the specific needs of different countries and regions, including developed countries where various energy-saving initiatives have been implemented, and developing countries where environmental impacts are likely to increase as a result of economic development. Consequently, in FY2012, our sales of Excellent ECPs, which achieve the highest level of environmental performance, were 668.8 billion yen and use of these products resulted in 6.8 million tons of CO<sub>2</sub> emissions reductions. Both of these results exceeded the initial plan. In the future, we aim to achieve 1.8 trillion yen in Excellent ECP sales and 15 million tons in CO<sub>2</sub> emissions reductions from Excellent ECPs by FY2015, and will use recycled materials extensively and actively reduce the use of specified chemical substances.

In the area of Greening by Technology, we are enhancing our programs to develop renewable energy sources, including solar, hydro, geothermal, and wind power. At the same time, we are promoting the improved efficiency in thermal power generation technology and commercialization of carbon dioxide capture and storage (CCS) technology, as well as the development of new thermal power generation cycles designed to capture CO2 more easily and safer nuclear power generation technologies. As a result, in FY2012, we achieved 1.32 trillion yen in sales of energy-related products and reduced 450 million tons of CO2 emissions. Both of these results are close to the targets initially planned. In the future, we will actively establish next-generation power transmission and distribution technologies "smart grids" and build smart communities for advanced city planning. In FY2015, we plan to achieve energy-related product sales of 1.9 trillion yen and a mitigation in CO2 emissions of 490 million tons, thereby contributing to achieving an optimal mix of energy sources and a sustainable, low-carbon society.

### High-efficiency Manufacturing Strategy

Greening of Process refers to our initiatives aimed at minimizing inputs such as materials and energy in manufacturing processes globally, reducing the discharge of waste and chemical substances, and keeping environmental impacts to a minimum—even if production increases. In FY2012, by reducing power consumption for air conditioning and lighting, restricting the use of electricity, conducting global energy-saving diagnosis, making production adjustments, and taking other measures, Toshiba Group reduced its total greenhouse gas emissions to less than half of the FY1990 level (2.76 million tons). We will strive to both increase productivity and reduce environmental impacts in all three areas: mitigation of climate change, effective use of resources, and management of chemicals. Thus we aim to increase eco-efficiency to 1.5 times the FY2000 level and pursue the world's lowest level of environmental impacts by FY2015.

#### Compliance and Management Strategy

Toshiba Group is striving to bolster its environmental management by developing human resources responsible for environmental initiatives and improving its environmental management systems on an ongoing basis. Under its unique in-house Environmental Audit System covering company managers, product business divisions, and production sites, the Group reviews the progress in the Environmental Action Plan and ensures compliance with relevant laws and regulations. In order to raise the level of environmental initiatives, we also reconsider our environmental training programs according to the managerial levels targeted and the expertise required every year. Currently, as part of our new undertakings, we are developing environmental leaders at each site, and in FY2012, 230 personnel were registered as Toshiba eco-style leaders. In the years to come, we will step up environmental management globally with the aim of registering 2,000 personnel as such by FY2015.

### **Communication Strategy**

Toshiba Group is working to strengthen its relationships of trust with its stakeholders through environmental communication, conservation of biodiversity and other initiatives and enhance its environmental image. In FY2012, we advanced efforts to protect rare animals, insects and plants by effectively utilizing the grounds of our production sites. In terms of environmental communication, we opened "Toshiba Baton"—a website that involves our employees worldwide. By FY2015, we plan to globally establish ecosystem networks with our production sites playing a central role. At the same time, some 200,000 employees working at Toshiba Group companies will take an active role in developing environmental activities rooted in their local communities, thereby building a global environmental communication network that connects people together.

### In Conclusion

One of my favorite books is Ichinichi Ichigen (A Thought a Day), written by Masahiro Yasuoka, a scholar. The book preaches the principles of life, teaching readers virtues to which they should aspire. It is also very instructive to me when I think how corporate management should be. In the 138 years since its foundation, Toshiba Group has adopted a philosophy of serving the public with passion and commitment to innovation. Under this guiding principle, we will accelerate the integration of business management and environmental management so that through providing our products and services to a greater number of people, we can attain a world in which all people lead affluent lifestyles in harmony with the Earth. To that end, we will stay true to Toshiba Group's slogan, "Committed to People, Committed to the Future," and will strive to become one of the world's foremost eco-companies, and in doing so, earn the trust of society. It is my sincere desire that we may enjoy your ongoing support and cooperation.

Director President and CEO Toshiba Corporation



# **chapter1** Vision and Strategies

# **Toshiba's Initiatives for Reconstruction and Power Saving**

Toshiba Group will contribute to rebuilding Japan and saving electricity across a wide range of areas, including the provision of diverse products and services, electricity and energy conservation efforts at production sites and the sharing of power-saving tips with customers.

# Provision of products and services to help recover from the earthquake and conserve electricity

#### • Support for earthquake recovery and reconstruction

Since the March 11, 2011 earthquake, Toshiba Group has striven with all its resources to ensure the safety of the stricken Fukushima Daiichi Nuclear Power Station (for details, see page 29 of this report and page 37 of the CSR Report 2013) and supported disaster recovery and reconstruction by fully utilizing its wide range of business domains, from social infrastructure systems to household appliances and digital products.

### **Reconstruction project (Ishinomaki project)**

In accordance with Ishinomaki City's "Eco Safety Town Concept," we are promoting the development of a smart community that aims to realize a safe, secure, and environmentally conscious town where residents can use electricity even when a disaster occurs, chiefly by developing a regional energy management system (EMS) and installing photovoltaic power generation systems and storage batteries\*1. The concept behind this project is to create a low-carbon eco-town and develop a safe and secure community where power supply and information flows are not disrupted even when a disaster occurs. Toshiba Group is making the most of the know-how it acquired through the Yokohama Smart City Project (YSCP) (for details, see page 14) to develop a community where renewable energy is used in order to achieve greater energy efficiency during normal times and to ensure power supply and information flows are not disrupted even when a disaster occurs so that residents can live with a sense of security.



\*1: This was chosen by the Ministry of Economy, Trade and Industry (METI) as one of its FY2011 projects to promote the introduction of smart communities using the subsidies for such projects. METI invited applications from the public for the subsidies, and in April 2012, Toshiba Group, together with Ishinomaki City and Tohoku Electric Power Company, applied by submitting a project to construct a smart community within the city. \*2: Yokohama Smart City Project

### Supporting reconstruction projects

Toshiba Group supported a project plan of Fukushima Reconstruction Solar Co. (which is engaged in power generation and regional exchanges to help reconstruct Fukushima Prefecture), invested in the firm, and cooperated with the firm in constructing a photovoltaic power station<sup>\*1</sup>. In March 2013, Minamisoma Solar Agri-park was completed. This park supplies electricity generated at photovoltaic power stations to plant factories and sells surplus electricity to other parties. In order to support children's development, effective use is made of the photovoltaic power station and plant factories to offer "Green Academy" classes, which enable children to learn through hands-on experiences. In these classes, children (mainly elementary school students from the city of Minamisoma) experience charging of electric vehicles and the most advanced form of agriculture at a factory while learning how power is generated using natural energy.



In addition, Toshiba is supporting reconstruction projects based on the New Madeina Village Plan<sup>\*2</sup> of litate Village, Fukushima Prefecture. In addition to cooperating with project managers in developing a master plan to promote industry for job creation and to develop a foundation for the lives of local residents, we are also considering ways of actualizing the plan, such as by generating power using renewable energy, controlling energy use in the village, and developing such control into viable businesses.

- \*1: This photovoltaic power station has been constructed by Fukushima Reconstruction Solar Co. using its own funds and subsidies from the Ministry of Agriculture, Forestry and Fisheries (for emergency projects to promote utilization of resources in rural communities, such as small-scale water power).
- \*2: "Madei," a word in the dialect spoken in the Fukushima region since ancient times, means "kind and thoughtful," "sparing no effort," and "wholehearted." "Madeina Village" refers to a village where the meaning of "madei" is realized.

### • Actions for electricity conservation

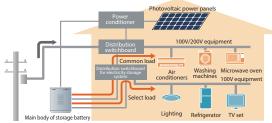
Toshiba Group provides a wide variety of products and services that contribute to energy and electricity conservation. Among these are PCs and electric fans with power peak-shift functions, which switch over to built-in batteries for power when electricity demand peaks; home fuel cells which can be used for power generation at home and that continue to generate power even in the event of a power failure; storage battery system which are effective in conserving electricity during times of peak power demand; LED lamps; and cloud computing services, which make power consumption visible.

### Home storage battery system "eneGoon"

eneGoon is a stationary home storage battery system that has a capacity of 6.6 kWh and a maximum power output of 3.0 kVA<sup>\*1</sup>. It can be rapidly charged in about two hours. This storage system not only supplies electricity to electrical appliances in the home<sup>\*2</sup> but also responds to sudden power failures and helps



reduce power consumption during peak hours by using electricity that was stored at night<sup>\*3</sup> during the daytime when demand is high. When combined with photovoltaic power generation or an HEMS, eneGoon contributes to daily power saving and reduction of CO<sub>2</sub> emissions.



\*1: During normal use

\*2: In the event of a power failure, electricity is supplied to selected loads. \*3: Requires a contract with an electric power company.

### **Circulation Heating Pump Unit "CAONS"**

CAONS has been developed by applying the mechanism of heating pumps widely used for air conditioning purposes to effectively employ unused heat generated from the production process. It is the industry's first<sup>11</sup> air-cooled heating pump that enables users to take 90-degree hot water and achieves a high coefficient of performance (COP), 3.5<sup>\*2</sup>. Due to its compact design, several CAONS units can be installed separately near processes that require them, thus

minimizing heat loss during conveyance. This heating pump reduces energy consumption by more than 60% compared

to the previous systems, contributing to substantial energy conservation and reductions in CO<sub>2</sub> emissions.



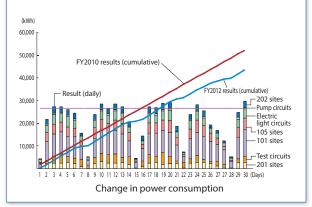
\*1: Announced in January 2012
 \*2: This value was obtained under the following conditions: 60° on the hot water intake side, 65° on the outlet side, 25° on the dry-bulb thermometer, and 21° on the wet-bulb thermometer (on the assumption that the heating pump has been installed indoors).

### Reducing electricity use at production sites

All business and production sites of Toshiba Group have been continuously striving to conserve electricity since the 2011 earthquake. Toshiba Group continued to remove some fluorescent lamps, set air conditioning temperatures higher, stop some elevators, and take other power-saving measures as it did immediately after the earthquake. At the same time, in addition to actively introducing energy-saving equipment, such as LED lighting and high-efficiency air conditioning systems, the Group reviewed cleanroom operating methods such as set temperatures, humidity, and differential pressure and installed high-efficiency power machinery and manufacturing equipment. In FY2012, by taking these and other measures, it reduced peak power consumption by 13.9% (annual average rate) compared to the FY2010 level and total power consumption by 9.1% compared to the FY2011 level. In the future, Toshiba Group will continue to conserve electricity and energy.

# Saving power throughout an entire production site by making power consumption visible

Nishishiba Electric Co., Ltd. is accelerating power-saving efforts throughout its entire production site by making power consumption visible. The company measured power consumption for all plant equipment daily and adjusted operation by simulating electricity demand. As a result, in FY2012 it reduced summer peak power consumption by 30% and total summer power consumption by 279 MWh (12%) compared to the FY2010 level.



### Introducing tips for power-saving

Toshiba posts articles on its website which suggests ways of cleverly using the power-saving functions of products primarily designed for home use, such as PCs, TV sets, air conditioning systems, refrigerators, and washing machines with dryers. Tips for power-saving are given for each product. In addition, the website provides detailed information on power saving for PCs and Blu-ray disk recorders. For example, power-saving measures for PCs include eco-mode, which enables users to optimally conserve electricity using Toshiba's proprietary eco-utility functions, and Toshiba peak-shift control. For Blu-ray disk recorders, available functions include energy-saving standby functions, which reduce power consumption during time periods other than those set for instant activation, and Auto Off functions, which automatically switch the recorder off when it is not in use.

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• Clever ways to conserve power

URL:http://www.toshiba.co.jp/csqa/contact/support/info/setsuden.htm (in Japanese only)

 Let's conserve power with dynabook PCs.

bets achieve power with synapsock cost, by a cost of the synapsock conplexity of the synapsock conplexity of the synapsock of the synapsock

• Clever ways to conserve power for PCs

http://dynabook.com/assistpc/faq\_search/setsuden.htm (in Japanese only)
 Saving power cleverly! (Blu-ray disk recorders)

http://www.toshiba.co.jp/regza/bd\_dvd/dbr-howto/eco.html (in Japanese only)

# Chapter 1

# Vision and Strategies

# **Toward Environmental Vision 2050**

Toshiba Group will contribute to society by creating new value through innovation to ensure that all people can lead affluent lifestyles in harmony with the Earth.

# INDEX Summary of activities in FY2012

### Formulation of the Environmental Grand Design P09

### Toshiba's Environmental Grand Design

• Development of six performance areas and four strategies

### Results of the Fifth Environmental Action Plan P11

### Improvement in overall eco-efficiency

- Achieved an overall eco-efficiency of 2.59 compared to our target of 2.5
- Achieved our goals for 19 out of 22 items

Toshiba Group's Initiatives for Smart Communities to Realize a Sustainable Society P13

### Toshiba Group's initiatives for smart communities

 Participated in pilot projects in various parts of the world, including Yokohama

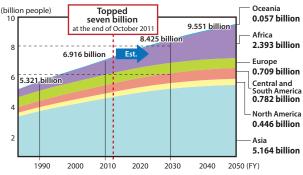
Special feature Conservation of Biodiversity	P17
<ul> <li>Percentage of sites where biodiversity surveys were conducted</li> </ul>	81%
Ex-situ conservation	

### **Environmental Vision 2050**

The world population topped seven billion in October 2011, and rapid population growth and the urbanization of populations are expected to continue to occur mainly in the emerging countries of Africa, Asia and other regions. As a result, food, water, and energy shortages; decreases in the consumable resources such as fossil fuels, metals, and minerals that support today's society; climate change; and other problems are having global effects as a result of their complicated, intricate relations with one another. We must address these issues urgently.

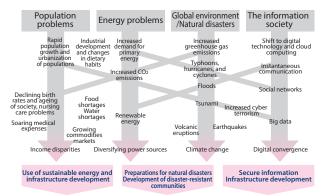
Toshiba Group has developed Environmental Vision 2050, a corporate vision that envisages affluent lifestyles in harmony with the Earth as an ideal situation of mankind in 2050, and will work to realize this vision.

### Changes in the World Population (Estimates)



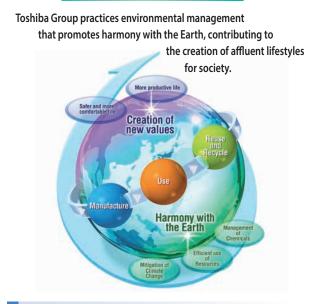
Source: U.N. World Population Prospects: the 2012 Revision

#### Mega-trends in Environmental Changes



Throughout the life cycle of products from manufacture and use to recycling and reuse, Toshiba Group will strive to provide safer and more comfortable lifestyles and create enriched value for customers. The Group will also strive for harmony with the Earth by working to mitigate climate change, using resources efficiently, and managing chemicals properly in order to reduce environmental impact.

### **Environmental Vision 2050**



### Performance indicators for our Vision

Based on the concept of "eco-efficiency," we have set goals to ensure that all people can lead affluent lifestyles in harmony with the Earth.

Eco-efficiency can be expressed as a fraction, with the creation of new value as the numerator Factor Degree of improvement in eco-efficiency Value Environmental impacts

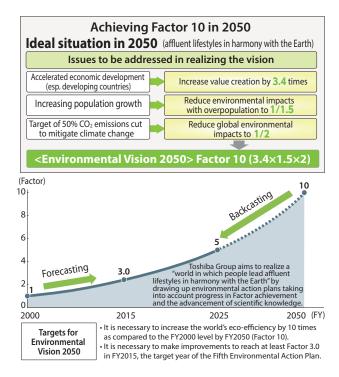
and environmental impacts as the denominator. The more enriched value created—or the more environmental impact is reduced and progress made toward coexisting with the Earth—the more eco-efficiency improves. We call the degree of improvement in eco-efficiency the "Factor," and increasing the Factor leads to affluent lifestyles in harmony with the Earth.

Based on several predictions about the future shapes society may take, we examined how much we need to raise the Factor by 2050.

It is assumed that the gross domestic product (GDP) of a country reflects value that its people can enjoy. According to the Organisation for Economic Co-operation and Development (OECD), the world's average GDP per capita is expected to grow **3.4** times by 2050.

It is also expected that the world population will increase by **1.5** times as compared to 2000 by 2050. And at the 15th Conference of the Parties to the U.N. Framework Convention on Climate Change, participants emphasized that it is necessary to reduce greenhouse gas emissions **by half** by 2050. If the three points cited above are taken into account, the required degree of improvement in eco-efficiency (Factor) in the world in 2050 is  $10.2 (3.4 \times 1.5 \times 2)$ . The Toshiba Group Environmental Vision 2050 requires that the Group globally achieve Factor 10 by 2050. In consideration of the above, achieving Factor 10 has been established as a long-term goal by backcasting from the ideal situation in 2050. (See the graph below.)

At the same time, for 2015, the final year of the Fifth Environmental Action Plan which began in FY2012, achieving Factor 3.0 has been set as a stretch goal based on current initiatives through forecasting.



### "Toshiba eco style"

In order to further accelerate its initiatives for environmental management based on the four "Green" concepts—"Greening of Process," "Greening of Products," "Greening by Technology," and "Green Management"—as it aims to become one of the world's foremost eco-companies and emphasize its approach to environmental issues in the wide spectrum of society, Toshiba Group has established "Toshiba eco style" as its unified global brand for environmental initiatives. It will work to achieve two "eco styles" on a global scale: (1) For individuals, our eco-conscious products create value and help to realize richer, more diverse lifestyles while reducing impacts on the global environment, (2) For society, our advances in power systems, sophisticated transmission networks, and essential infrastructure systems secure new levels of convenience, safety, and security, while contributing to the realization of an eco planet Earth.

http://ecostyle.toshiba.com

"Toshiba eco style," a unified global brand for environmental initiatives TOSHIBA CO style

# Formulation of the Environmental Grand Design

Toshiba aims to establish its position as the world's foremost eco-company through six performance areas and four strategies.

We will establish performance areas that should be achieved and endeavor to integrate business administration and environmental management through the four strategies.

Toshiba Group has formulated the Environmental Grand Design to establish its position as the world's foremost eco-company in FY2015. This Grand Design consists of six performance areas that should be achieved by FY2015 and four environmental strategies: expansion of ECPs, high-efficiency manufacturing, compliance and management, and communication. Under the strategy to expand ECPs, we will work to apply the concept of excellent ECPs to all product lineups. At the same time, by pursuing manufacturing with the world's lowest level of environmental impacts through our high-efficiency manufacturing strategy, we will contribute to realization of sustainable societies on a global scale. At the same time, under our compliance and management strategy, we will strengthen the foundation of environmental management by continuing efforts to build an organizational structure worthy of the trust of society while we strive to increase the visibility of Toshiba as an environmentally sophisticated company through our communication strategy.

2050

# Achievement of Environmental Vision 2050

2015

The world's foremost eco-company

<Achievement of the Fifth Environmental Action Plan>

# **Performance** areas

(1) Sales of excellent ECPs

(2) Sales of energy-related products

(3) Environmental performance acceptability of products

(4) Impact of manufacturing on the environment per unit sales

(5) Reliable system for complying with laws and regulations

(6) Visibility of Toshiba as an environmentally sophisticated company



and environmental accounting

We have developed the Fifth Environmental Action Plan based on the Environmental Grand Design. We will achieve this plan through four "Green" initiatives.

### Stepping up environmental management by introducing product sales management and total environmental impact controls

Based on the four strategies that constitute the Environmental Grand Design, Toshiba Group is implementing four "Green" initiatives: Greening of Products, Greening by Technology, Greening of Process, and Green Management. In order to achieve great integration of business management and environmental management, we have established specific goals to achieve continuous business growth and reduce environmental impacts; we are now taking action to attain these goals.

#### Strategy to expand ECPs

In order to expand our ECP lineups, we are implementing two initiatives: Greening of Products and Greening by Technology.

In our Greening of Products initiative, by which we aim to create products with the highest level of environmental performance, we manage products' environmental performance using performance indicators such as sales of products, reductions in product-derived CO<sub>2</sub> emissions, the percentage of recycled plastics used, and reductions in the use of specified chemical substances. We will strive to create more products with the highest level of environmental performance mainly in order to increase sales of excellent ECPs to 1.8 trillion yen in FY2015, approximately six-fold compared to the FY2011 level, and to reduce CO<sub>2</sub> emissions by 15 million tons.

In the Greening by Technology (low-carbon energy technologies) initiative, we manage environmental performance through performance indicators such as sales and reductions in CO<sub>2</sub> emissions. In FY2015, Toshiba Group will increase sales of energy-related products concerning various types of power generation (e.g., thermal and wind power) to 1.9 trillion yen, about 1.5 times the FY2011 level. The Group will also offer advanced low-carbon technology to the global market with the aim of reducing CO<sub>2</sub> emissions by 490 million tons.

### High-efficiency manufacturing strategy

In the Greening of Process initiative, we manage performance indicators on both "per unit production" and "total volume" basis. Over the four years leading up to FY2015, we aim to achieve the world's lowest level of environmental impact through high-efficiency manufacturing, in which we simultaneously reduce costs and environmental impacts (greenhouse gases, waste materials, chemical substances, wastewater discharged from production sites, etc.).

 Compliance and management strategy, Communication strategy

We work on Green Management in order to enhance our basic environmental activities, such as developing the human resources that lead our environmental initiatives, upgrading our environmental management, and promoting better environmental communication. The Fifth Environmental Action Plan focuses on three performance indicators: conservation of biodiversity, environmental education and human resource development, and environmental communication. We will ensure that each and every one of its employees becomes aware of the need to participate in environmental management, and in FY2015, we plan to promote "Global Environmental Action" with the participation of all Toshiba employees worldwide. Through these initiatives, Toshiba aims to establish its position as one of the world's foremost eco-companies by 2015 by achieving greater integration between business operations and environmental management.



Aiming to establish its position as one of the world's foremost eco-companies

# chapter1 Vision and Strategies

# **Progress in the Fifth Environmental Action Plan**

Toshiba Group achieved its annual goal for overall eco-efficiency by reaching its eco-efficiency goals in two areas: products and business processes.

### In FY2012, we achieved our annual goal for overall eco-efficiency

In order to realize an ideal state of environmental management in 2050, Toshiba Group formulates environmental action plans and manages specific environmental activities and their targets in accordance with these plans. Since we formulated our first environmental action plan in FY1993, the Group has expanded its scope of environmental activities and governance. In the Fifth Environmental Action Plan, which covers the period from FY2012 to 2015, we are working on 22 activity items. The Environmental Vision 2050 requires the Group to increase the degree of improvement in overall eco-efficiency by ten times (Factor 10) by 2050 and by five times (Factor 5) by 2025. In FY2012, taking these requirements into consideration, the Group worked to achieve its goal of increasing the degree by 2.5 times (Factor 2.5). As a result, we increased product eco-efficiency in FY2012 by 2.89 times (target: 2.8 times) compared to the FY2000 level thanks to continued progress in creating value and reducing environmental impact mainly in the area of digital products and devices. We improved business process eco-efficiency by 1.39 times (target: 1.35 times) because of reductions in greenhouse gas emissions through energy conservation and other efforts. Thus, Toshiba Group exceeded its targets in both areas and succeeded in improving overall eco-efficiency, which combine these two types of eco-efficiency, by 2.59 times, more than our target of 2.5 times.

### Achieved Status of the Fifth Environmental Action Plan

The table on page 12 summarizes the progress made in FY2012 with respect to the Fifth Environmental Action Plan. During FY2012, Toshiba Group achieved its goals for 19 of the 22 items in the Plan.

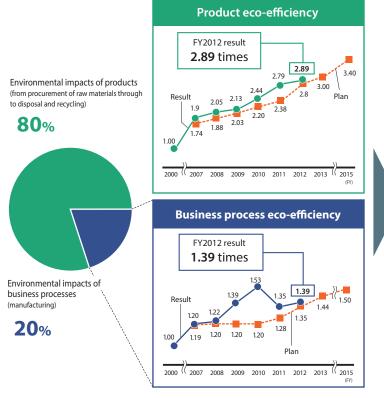
In the Greening of Product and Greening by Technology initiatives, we achieved our goals for four of the seven items. In particular, sales of excellent ECPs were 668.8 billion yen, 33% higher than initially planned. On the other hand, progress for the energy-related business and management of chemical substances were delayed because energy demand did not grow as initially planned and because reliability assessment and other processes took time as we replaced PVC and BFRs with other substances.

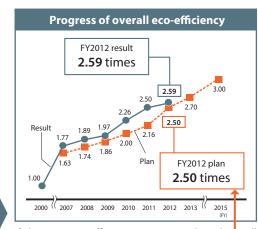
In the Greening of Process initiative, we achieved our goals for all nine items. We achieved our goal of reducing total greenhouse gas emissions mainly by taking measures to conserve electricity used for air conditioning, lighting, etc., monitoring power consumption more closely, conducting energy conservation diagnosis globally, and adjusting production volumes.

In the Green Management initiative, we achieved our goals for all three items. We obtained satisfactory results for our new initiatives. Specifically, to conserve biodiversity, we effectively used our business and production sites to protect rare flora and fauna. In terms of environmental education and human resource development, we trained employees as Toshiba ecostyle leaders. To promote environmental communication, we opened a new website with employees' participation.

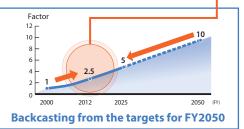
In FY2013, we aim to achieve all goals for the year by accelerating global business development in the energy sector and systematically advancing the management of chemical substances contained in products.

### Progress of overall eco-efficiency





If these two eco-efficiency targets are achieved, overall eco-efficiency (2.50 times) will be accomplished as follows: Product eco-efficiency (2.80 times)  $\times$  0.8 + Business process eco-efficiency (1.35 times)  $\times$  0.2 = Overall eco-efficiency (2.50 times)



### Toshiba Group's Fifth Environmental Action Plan

Eco-efficiency		Cert	FY2012 Recult	Fugliestics	FY2013	FY2015	See the
· · · · · ·	I are afficiency (compared to EV2000 lavel)	Goal 2 5 timos	Result	Evaluation Achieved	Goal	Goal 2 O timos	following page
· · · · · · · · · · · · · · · · · · ·	Il eco-efficiency (compared to FY2000 level)	2.5 times	2.59 times		2.7 times	3.0 times	Da na 11
· · ·	ct eco-efficiency (compared to FY2000 level)	2.8 times	2.89 times	Achieved	3.0 times	3.4 times	Page 11
Improvement of busine	ess process eco-efficiency (compared to FY2000 level)	1.35 times	1.39 times	Achieved	1.44 times	1.5 times	
Greening of Proc	lucts/Greening by Technology		FY2012	<b>5</b> 1 4	FY2013	FY2015	See the
		Goal	Result	Evaluation Achieved	Goal	Goal	following pa
	Increasing sales amounts of Excellent ECPs (Greening of Products/by Technology	0.5 trillion yen	0.67 trillion yen		0.8 trillion yen	1.8 trillion yen	Page 24
	(arcching of Foundation of Foundation of Foundation	Sales of social infrastructure systems and electronic devices increased.           1.36 trillion yen         1.32 trillion yen         Not achieved           The goal was not achieved because demand for thermal and hydrolectric power generation systems, photovoltaic power generation business, and other products did not grow as initially planned, though such sales increased compared to the previous year. Going forward, we will see up efforts to increase as less of these systems globally.					├───
)verall	Increasing sales amounts of energy-related products (Greening by Technology)				1.49 trillion yen	1.9 trillion yen	Page 28
	Reduction of CO <sub>2</sub> emissions through eco-products	6 million tons	6.8 million tons	Achieved	0	45	
Aitigation of climate	(Greening of Products)	We improved the energy-sav ture systems.	ring performance of home app	liances and social infrastruc-	9 million tons	15 million tons	
hange	nge Reduction of CO <sub>2</sub> emissions through energy-related 450 million tons		450 million tons reasing the efficiency of vario	Achieved us power generation-related	460 million tons	490 million tons	Page 27
		(33%)	29%	- *3	250/	500/	
(frienderse f	Resource savings for products*3		such as making LCD TV sets f	latter and lighter as well as	35%	50%	
Efficient use of esources		2.6%	4.7%	Achieved			Page 32
counces	Increasing the use of recycled plastics for products <sup>*4</sup>		ecycled plastic components for as well as in newly using such		5.0%	3.0%	
Aanagement of hemicals	Reduction of specified chemical substances contained in products <sup>*6</sup> (reduction of PVC <sup>*</sup> /BFRs <sup>*5</sup> )	20 product groups The goal was not achieved b other processes took time. Go	20 product groups 17 product groups Not achieved The goal was not achieved because the reliability assessment for alternative parts and other processes took time. Going forward, we will work to use alternatives to PYC mainly for wiring and electronic components as well as alternatives to BFRs chiefly for main		30 product groups	Total 80 product groups	Page 3
			FY2012		FY2013	FY2015	See the
Greening of Proc	less	Goal	Result	Evaluation	Goal	Goal	following pa
	Reduction in total greenhouse gas emissions <sup>*7</sup> (Compared to FY1990 level)	3.45 million tons <52%>	2.76 million tons <42%>	Achieved	3.92 million tons <60%>	4.39 million tons <67%>	ó>
		Improvements were made ma vation measures, and product	ainly in energy conservation inv tion adjustments.	vestments, electricity conser-	5.92 million tons <00%	4.39 11111011 10115 < 07 70>	
Nitigation of climate	Improvement of total energy-derived CO <sub>2</sub> emissions	96%	90%	Achieved	0.40/	90%	Dage 4
hange	per unit production <sup>*8</sup> (Compared to FY2010 level)	We made improvements main tion measures, and productio	nly in energy conservation inves in adjustments	stments, electricity conserva-	94%	Page 41	
	Improvement of total CO <sub>2</sub> emissions resulting from product	98%	90%	Achieved			
	logistics per unit production (Compared to FY2010 level)	We achieved the goal mainly by improving load factors and restructuring logistic centers.			97%	95%	
	Reduction in waste volumes	107,000 tons <56%>	92,000 tons <48%>	Achieved			
	(Compared to FY2000 level)			1	112,000 tons <59%> 117,000 tons <62%>		1
		More waste was turned into v	/aluables due to all-out efforts t	to sort it upon discharge.	112,000	117,000 10115 < 02%>	
	Improvement of the total volume of waste generated	More waste was turned into v 100%	valuables due to all-out efforts t 96%	to sort it upon discharge. Achieved	,	,	
fficient use of	Improvement of the total volume of waste generated per unit production (Compared to FY2010 level)	100% We made improvements on a		Achieved	96%	90%	
	per unit production (Compared to FY2010 level)	100% We made improvements on a reforms.	96% "per unit production" basis tha	Achieved	,	90%	Page 4
		100% We made improvements on a reforms. 1.8% Our initiatives for recycling at	96%	Achieved anks to manufacturing process Achieved	,	,	Page 4
	per unit production (Compared to FY2010 level) Reduction in the percentage of final waste disposal (Compared to the total volume of waste generated)	100% We made improvements on a reforms. 1.8% Our initiatives for recycling at ry results.	96% "per unit production" basis that 1.7% overseas business and product	Achieved Inks to manufacturing process Achieved tion sites produced satisfacto-	96%	90%	Page 4
	per unit production (Compared to FY2010 level) Reduction in the percentage of final waste disposal	100% We made improvements on a reforms. 1.8% Our initiatives for recycling at ry results. 96%	96% "per unit production" basis that 1.7%	Achieved nks to manufacturing process Achieved tion sites produced satisfacto- Achieved	96%	90%	Page 4
esources .	per unit production (Compared to FY2010 level) Reduction in the percentage of final waste disposal (Compared to the total volume of waste generated) Improvement of the volume of water received per unit production (Compared to FY2010 level) Reduction in the total emissions of chemicals	100% We made improvements on a reforms. 1.8% Our initiatives for recycling at ry results. 96% We made improvements at se 1,694 tons <67%> We achieved the goal mainly	96% "per unit production" basis tha 1.7% overseas business and product 87%	Achieved anks to manufacturing process Achieved tion sites produced satisfacto- Achieved ge volumes of water are used. Achieved	96%	90%	Page 4
esources Management of	per unit production (Compared to FY2010 level) Reduction in the percentage of final waste disposal (Compared to the total volume of waste generated) Improvement of the volume of water received per unit production (Compared to FY2010 level) Reduction in the total emissions of chemicals discharged (Compared to FY2000 level)	100%         We made improvements on a reforms.         1.8%         Our initiatives for recycling at ry results.         96%         We made improvements at se         1,694 tons <67%>         We achieved the goal mainly pounds.	96% "per unit production" basis tha 1.7% overseas business and product 87% emiconductor plants where larg 1,393 tons <55%> by installing equipment for rer	Achieved Achieved tion sites produced satisfacto- Achieved ge volumes of water are used. Achieved moving volatile organic com-	96% 1.5% 94%	90% 0.5% 90%	
Aanagement of	per unit production (Compared to FY2010 level) Reduction in the percentage of final waste disposal (Compared to the total volume of waste generated) Improvement of the volume of water received per unit production (Compared to FY2010 level) Reduction in the total emissions of chemicals	100%       We made improvements on a reforms.       1.8%       Our initiatives for recycling at ry results.       96%       We made improvements at se       1,694 tons <67%>       We achieved the goal mainly pounds.       100%	96% "per unit production" basis that 1.7% overseas business and product 87% emiconductor plants where larg 1,393 tons <55%>	Achieved anks to manufacturing process Achieved tion sites produced satisfacto- Achieved ge volumes of water are used. Achieved moving volatile organic com- Achieved	96% 1.5% 94%	90% 0.5% 90%	Page 4!
Aanagement of hemicals	per unit production (Compared to FY2010 level) Reduction in the percentage of final waste disposal (Compared to the total volume of waste generated) Improvement of the volume of water received per unit production (Compared to FY2010 level) Reduction in the total emissions of chemicals discharged (Compared to FY2000 level) Improvement of the amount of chemicals handled per unit production (Compared to FY2010 level)	100%           We made improvements on a reforms.           1.8%           Our initiatives for recycling at ry results.           96%           We made improvements at set and the provements at set and the set of the set	96% "per unit production" basis tha 1.7% overseas business and product 87% emiconductor plants where larg 1,393 tons <55%> by installing equipment for rer 94%	Achieved anks to manufacturing process Achieved tion sites produced satisfacto- Achieved ge volumes of water are used. Achieved moving volatile organic com- Achieved	96% 1.5% 94% 1,625 tons <65%>	90% 0.5% 90% 1,967 tons <78%>	Page 4
Anagement of hemicals	per unit production (Compared to FY2010 level) Reduction in the percentage of final waste disposal (Compared to the total volume of waste generated) Improvement of the volume of water received per unit production (Compared to FY2010 level) Reduction in the total emissions of chemicals discharged (Compared to FY2000 level) Improvement of the amount of chemicals handled per unit production (Compared to FY2010 level)	100%         We made improvements on a reforms.         1.8%         Our initiatives for recycling at ry results.         96%         We made improvements at set inprovements at set inprovements at set on a construction of the set of t	96% "per unit production" basis that 1.7% overseas business and product 87% emiconductor plants where larg 1,393 tons <55%> by installing equipment for ret 94% by optimizing chemical inputs FY2012 Result	Achieved anks to manufacturing process Achieved tion sites produced satisfacto- Achieved ge volumes of water are used. Achieved moving volatile organic com- Achieved	96% 1.5% 94% 1,625 tons <65%> 98% FY2013 Goal	90% 0.5% 90% 1,967 tons <78%> 95%	Page 4
Aanagement of hemicals Green Managem onservation of	per unit production (Compared to FY2010 level) Reduction in the percentage of final waste disposal (Compared to the total volume of waste generated) Improvement of the volume of water received per unit production (Compared to FY2010 level) Reduction in the total emissions of chemicals discharged (Compared to FY2000 level) Improvement of the amount of chemicals handled per unit production (Compared to FY2010 level) eent Developing ecosystem networks with production sites playing a central role in collaboration with local	100%         We made improvements on a reforms.         1.8%         Our initiatives for recycling at ry results.         96%         We made improvements at set improvements at set in the set is the set in the set is the set in the set is the se	96% "per unit production" basis that 1.7% overseas business and product 87% emiconductor plants where larg 1,393 tons <55%> by installing equipment for rer 94% by optimizing chemical inputs FY2012 Result Percentage of sites where surveys were conducted 81%	Achieved Achieved Achieved tion sites produced satisfacto- Achieved Achieved ge volumes of water are used. Achieved moving volatile organic com- Achieved and reviewing the conditions Evaluation Achieved	96% 1.5% 94% 1,625 tons <65%> 98% FY2013 Goal Percentage of sites where surveys were conducted 100% Percentage of sites for which	90% 0.5% 90% 1,967 tons <78%> 95% FY2015 Goal Percentage of sites where measurements were made	Page 4 See the following p
Aanagement of hemicals Green Managem ionservation of iodiversity	per unit production (Compared to FY2010 level) Reduction in the percentage of final waste disposal (Compared to the total volume of waste generated) Improvement of the volume of water received per unit production (Compared to FY2010 level) Reduction in the total emissions of chemicals discharged (Compared to FY2000 level) Improvement of the amount of chemicals handled per unit production (Compared to FY2010 level) eent	100%         We made improvements on a reforms.         1.8%         Our initiatives for recycling at ry results.         96%         We made improvements at set set set set set set set set set se	96% "per unit production" basis tha 1.7% overseas business and product 87% emiconductor plants where larg 1,393 tons <55%> by installing equipment for rer 94% by optimizing chemical inputs FY2012 Result Percentage of sites where surveys were conducted 81% hieved the goal by completing	Achieved Achieved Achieved tion sites produced satisfacto- Achieved Achieved achieved moving volatile organic com- Achieved and reviewing the conditions Evaluation Achieved biodiversity surveys.	96% 1.5% 94% 1,625 tons <65%> 98% FY2013 Goal Percentage of sites where surveys were conducted 100%	90% 0.5% 90% 1,967 tons <78%> 95% FY2015 Goal Percentage of sites where	Page 4
Efficient use of resources Management of chemicals Green Managem Conservation of piodiversity Environmental education and human resource development	per unit production (Compared to FY2010 level) Reduction in the percentage of final waste disposal (Compared to the total volume of waste generated) Improvement of the volume of water received per unit production (Compared to FY2010 level) Reduction in the total emissions of chemicals discharged (Compared to FY2000 level) Improvement of the amount of chemicals handled per unit production (Compared to FY2010 level) eent Developing ecosystem networks with production sites playing a central role in collaboration with local	100% We made improvements on a reforms. 1.8% Our initiatives for recycling at ry results. 96% We made improvements at se 1,694 tons <67%> We achieved the goal mainly pounds. 100% We achieved the goal mainly for wastewater disposal. Goal Biodiversity at major production sites Percentage of sites where surveys were conducted 50% 54 of the 67 sites surveyed ac 200 leaders	96% "per unit production" basis that 1.7% overseas business and product 87% emiconductor plants where larg 1,393 tons <55%> by installing equipment for rer 94% by optimizing chemical inputs FY2012 Result Percentage of sites where surveys were conducted 81%	Achieved Ach	96% 1.5% 94% 1,625 tons <65%> 98% FY2013 Goal Percentage of sites where surveys were conducted 100% Percentage of sites for which	90% 0.5% 90% 1,967 tons <78%> 95% FY2015 Goal Percentage of sites where measurements were made	Page 4.

Note) Figures for benchmark years indicate performance data in the boundary set for 2012. Applicable to production and non-production sites in Japan and abroad.

As an indicator that enables appropriate assessment of reduction in greenhouse gas emissions, volume-based real outputs are used for basic-unit goals.

Real production = [Nominal output in Japan] / [corporate goods price index (for electrical equipment) announced by the Bank of Japan for the year (compared to 1990 levels, where 1990 is represented as 1)] + [nominal output outside Japan]

\*1 [CO<sub>2</sub> emissions of assumed substitute products] - [CO<sub>2</sub> emissions of shipped products] (Compares annual emissions during the usage stage and cumulates emissions for half the product life.)

\*2 Compared with CO<sub>2</sub> emissions (rate to net production output) for average thermal power of the same fuel type; for nuclear power/renewable energy, compared with CO<sub>2</sub> emissions (rate to net production output) for average thermal power of all types

\*3 Rate of increase in the amount of resources saved (based on FY2010). As the indicator has been redefined, the value is different from the existing planned value.

\*4 [Amount of recyclable plastics] / [Amount of plastics used for products] × 100

\*5 PVC: Polyvinyl chloride is one of the most common plastics and is used in a wide range of products. There is concern about the generation of hazardous substances due to inappropriate treatment of PVC at the time of disposal and the harmfulness of some additives (e.g., phthalate esters) used to soften PVC. BFR (brominated flame retardants): BFRs are used as flame retarders for plastics. Some BFRs are raising health concerns while others persist in the environment or are bioaccumulative.

There is also concern over the generation of hazardous substances due to inappropriate treatment at disposal. \*6 Abolished except special uses.

\*7 4.87 t-CO<sub>2</sub>/10-thousand-kWh is used for the power factor in Japan, and GHG Protocol data is used overseas.

\*8 The coefficient of electricity is fixed to that of FY2010.

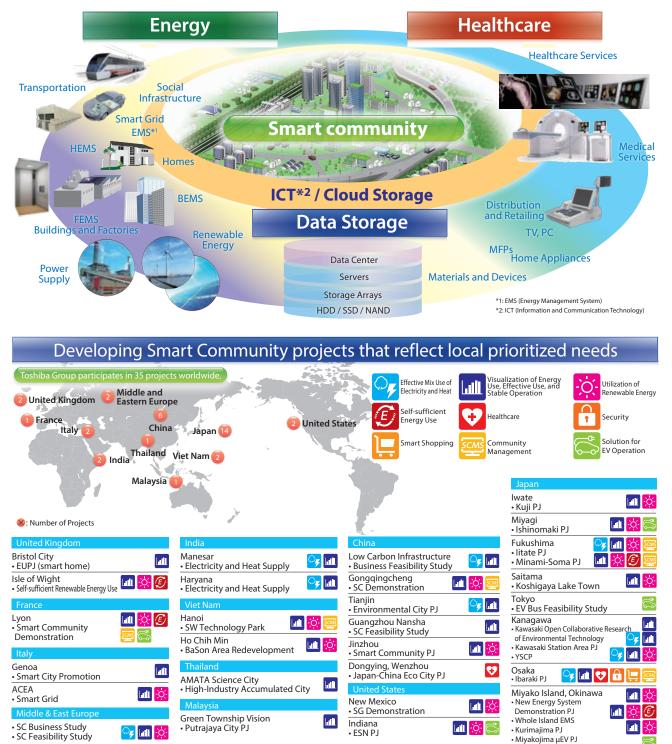
\*9 Obtained by deducting the volume of objects with value from the total volume of waste generated (excluding business and production sites engaged in waste treatment and power generation)

# chapter 1 Vision and Strategies

# Toshiba Group's Initiatives for Smart Communities to Realize a Sustainable Society

In order to help solve global energy and environmental problems and realize a sustainable society, Toshiba Group is working to establish a highly-efficient, stable energy infrastructure, respond to increasingly large amounts of data and ensure information security, curb rises in medical expenses, and help provide advanced medical treatment. In order to meet our goals, Toshiba Group is promoting initiatives for smart communities built on three pillars of innovation: energy, data storage, and healthcare. Smart communities are initiatives that aim to realize personalized comfort and sustainable cities through a combination of various solutions. Thus far, Toshiba Group has participated in many pilot projects and commercial projects in various countries around the world, attempting to address each region's specific needs and striving to develop smart communities that best fit local needs.

# Realizing smart communities built on three pillars of innovation



\* As of May 2013 (after FY2009)

### Yokohama Smart City Project (YSCP)

The Yokohama Smart City Project aims to establish comfortable eco-lifestyles and build systems that use energy effectively on a community-wide scale in order to cope with climate change and reduce CO<sub>2</sub> emissions by breaking away from dependence on fossil fuels.

The Yokohama Smart City Project started tests in October 2012 to reduce energy consumption and CO<sub>2</sub> emissions through wide-area energy management by introducing energy management systems (EMSes) for buildings, factories, and houses as well as electric vehicles (EVs) and storage batteries in the city of Yokohama.

This project is a large-scale experiment in which the city's many consumers participate-the project aims to test the effectiveness of wide-area, large-scale demand response ("DR," demand/supply control) and system stabilization through storage battery control.



### Develop Community Energy Management aiming to cut CO<sub>2</sub> emission by 25%\*

\* FY2020 reduction target compared to the FY1990 level under Yokohama City's Action Plan for Global Warming Countermeasures

### CEMS

CEMS connects consumers (buildings, factories, houses, and EVs) and storage battery SCADA through standard interfaces to control overall energy demand via various DR incentives while monitoring local energy demand.

#### Storage battery SCADA

Storage battery SCADA links supply/demand adjustment storage batteries and consumers' storage batteries for system stabilization and DR-based control.

# CEMS: Community Energy Management System BEMS: Building Energy Management System HEMS: Home Energy Management System SCADA: Supervisory Control And Data Acquisition DR: Demand Response

#### BEMS

BEMS reduces peak energy consumption of several buildings through DR using algorithms to optimally distribute the surplus power and controls operation of in-building energy creation and storage equipment that support DR.

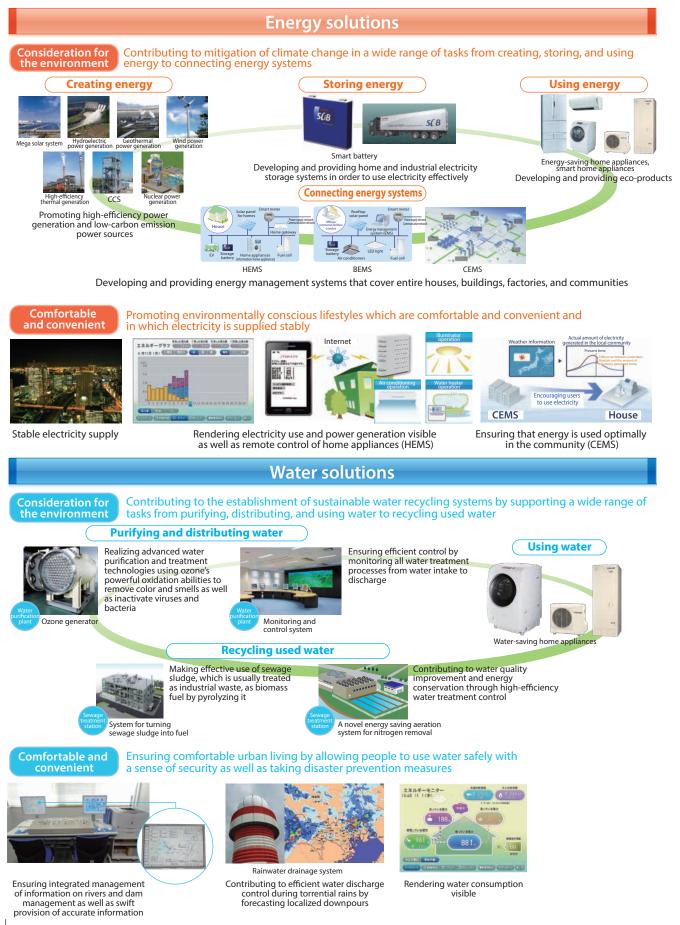
#### HEMS

HEMS shifts peak energy consumption through visualization of energy consumption and controls operation of home appliances automatically through automatic DR, while combining energy creation and storage equipment in condominiums.

# chapter 1 Vision and Strategies

# **Toshiba's Solutions for Smart Communities**

Toshiba Group will promote initiatives for smart communities that aim to realize personalized comfort and sustainable cities by providing social infrastructure solutions in a wide range of areas such as energy, transport, water and healthcare.



Vision and Strategies

Expansion of ECPs

High-efficiency Manufacturing

**Compliance and Management** 

Communication

Advancing to the Next Stage

Consideration for the environment

Making various means of transport and overall transport infrastructure more environmentally friendly through a wide range of technologies, systems, and products



Promoting transport and station energy management systems, which control train operation and power supply and ensure cooperation between the two, and which store regenerative electricity from trains and renewable electricity at stations in order to use such electricity for station buildings, trains, and other facilities effectively

Electric bus Hybrid locomotive Light rail new transportation system EV/Hybrid vehicle system

Promoting development and spread of products and systems that make the most of regenerative energy generated during deceleration, such as SCiB<sup>™</sup> rechargeable battery, high-efficiency motors, and inverters

#### Comfortable and convenient





Traffic control system Courtesy of Metropolitan Expressway Co., Ltd. Promoting the development and spread of systems to monitor and control railway operation and safety as well as motor vehicle flow



Comfortable travel by rail and car that is less prone to delays, congestion, and accidents

Receiving various services and information even during travel

Driving assistance system

Supporting the safety, security, and comfort of drivers through sensing technologies (e.g., image recognition)



Safe driving support information (ITS spot services)

# **Healthcare solutions**

Making medical equipment more environmentally friendly through a wide range of technologies, systems, and products Consideration for the environment Securing of an examination space and (Miniaturization) reducing system weight by downsizing (Imaging technology) Realizing both low-dose X-ray photography **Device utilit** and technologies that reduce power consumption X-ray CT system Ultrasonic system Specimen treatment system Image processing technology X-ray CT system X-ray system Reducing cooling liquid helium (MRI system) X-ray tube and image tube

Comfortable and convenient modalities, improving examination efficiency, and

# longer life and increased recycling

Achieving both high reliability and reduction in resource inputs through

# Increasing added value by linking images between

Women's health support

solutions

reducing energy consumption simultaneously Creating an environment that enables people to live with a sense of security by providing all services from preventive medicine to disease screening, testing systems for early detection and diagnostic imaging systems, and treatment and post-treatment follow-ups



Health and medical concierge who provides services that meet individual needs



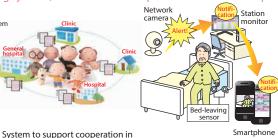
Intelligent Wearable Vital Signs Sensor Module

X-ray nammo graphy





healthcare among hospitals and clinics



Monitoring system

# chapter 1 Vision and Strategies

# Special feature Conservation of Biodiversity

Toshiba Group is carrying out biodiversity conservation activities at 67 locations worldwide.

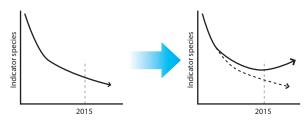


# 2015 target

Toshiba Group aims to minimize the adverse effects of its business activities on biodiversity and shift its biodiversity policy toward initiatives for improvement to realize an ideal state of environmental management in 2015.

These efforts aim to stop the decreases in the kinds of biodiversity that each site has decided to protect by 2015 and allow for such biodiversity to increase in subsequent years.

### Minimizing Adverse Effects and Increasing Biodiversity (Conceptual Diagram)

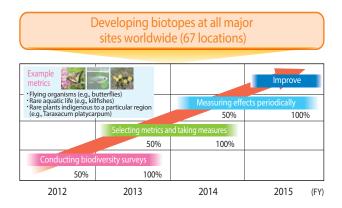


The global Aichi Target adopted at the Tenth Meeting of the Conference of the Parties to the Convention on Biological Diversity (COP10) held in Nagoya City, Aichi Prefecture, in October 2010 require all signatories to start increasing biodiversity by 2020.

Toshiba Group plans to achieve the Aichi Target about five years ahead of schedule.

# Medium-term plan for the period up to 2015

To achieve the 2015 target, Toshiba Group aims to develop biotopes at 67 of its business and production sites worldwide.

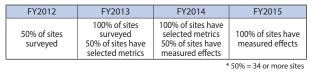


Development of biotopes will be promoted in three steps: biodiversity surveys, selection of metrics and measurement of effects. Biodiversity surveys consist of investigations of living organisms and "red lists" in the environs of business sites, explorations of biodiversity by experts, and assessments of biodiversity potential at such sites and in neighboring areas.



Based on this survey data, Toshiba Group will select living organisms to serve as metrics, take measures to protect and increase them, and make periodic measurements of effects, thereby verifying the appropriateness of the biotope development process. Under the medium-term plan, the Group will take these steps at a minimum of 34 of its sites (50%) each year.

### Medium-term plan



#### ■ Steps in biotope development

Survey	Select metrics Measure Improve			
Survey	Investigate organisms living on the premises; investigate IUCN and local area Red Lists; onsite inspection by local experts; as- sessment of biodiversity potential for targeted and neighboring areas.			
Select metrics	Select relevant metrics on the basis of investigation data; devise measures to protect and expand the selected metrics.			
Measure	Measure the metrics on a periodic basis. Examples of measure- ment targets: Number of species of animals, number of animals within each species, number of plant roots, size of planting area.			
Improve	Improvement or enhancement in metrics achieved as a result of periodic measuring.			

# **Results for FY2012**

In FY2012, Toshiba Group conducted biodiversity surveys at 54 of its 67 sites covered by the project, and the percentage of sites surveyed was 81%, significantly exceeding the initial target of 50%. By region, the percentage was 100% for Asia (excluding Japan and China), the Americas, and Europe; the percentages for Japan and China were 83% (eight sites not surveyed) and 55% (five sites), respectively. In FY2013, Toshiba Group will complete biodiversity surveys at the 13 remaining sites.

The 54 sites that have been surveyed will select metrics based on their survey results and gradually carry out biodiversity protection activities.

Region	Eligible sites	No. of sites surveyed	% of sites surveyed
Japan	48	40	83%
China	11	6	55%
Asia	3	3	100%
Americas	3	3	100%
Europe	2	2	100%
Total	67	54	81%

Vision and Strategies

# chapter 1 Vision and Strategies

# **Conservation of Biodiversity**

### Initiatives at production sites

### (1) Establishment of ecosystem networks centered on production sites

Land use is one human activity that has an adverse effect on ecosystems. Residential land and factories destroy the living environments of plants and animals and disrupt wildlife corridors. Therefore, Toshiba Group aims to establish ecosystem networks that connect production sites with their neighboring areas.

Toshiba calls for employees who cultivate fruits such as yuzu (Citrus junos) and sudachi (Citrus sudachi) in their home gardens to allow some of the larvae of the swallowtail butterflies living on their leaves to grow until they mature into adults rather than eradicating all of them. Toshiba also distributes yuzu seedlings free of charge to employees who want them. We believe that we can contribute to expanding butterflies' habitats by calling them into our employees' home gardens.

Plants (eaten by butterflies)	Butterflies expected to be called in (example)
Yuzu and sudachi (citrons)	Asian swallowtail, spangle, and great Mormon
Kumquat	Asian swallowtail, spangle, and Chinese peacock





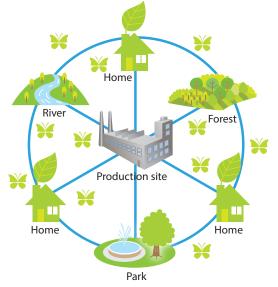
Citrons

Asian swallowtail (imago)

Additionally, the company plans to develop yuzu orchards in part of the green space at each of its production sites and make it a shelter for butterfly eggs laid in employees' home gardens and larvae that hatch from the eggs.

(caterpillar)

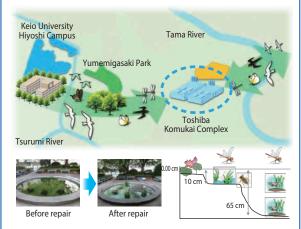
In the future, Toshiba aims to minimize the number of larvae eradicated at homes and establish an ecosystem network for butterflies that connects employees' homes, local forests, rivers, parks, and so forth with the company's production sites as its core.



Establishing a network for butterflies that connects employees' homes, neighboring parks, forests, rivers, and so forth with production sites as its core

#### **Toshiba Komukai Complex** Example 1-1

The Komukai Complex aims to establish an ecosystem network that connects Keio University and Yumemigasaki Park to the west and Tama River to the north. A pond in the courtyard of the complex was transformed into a habitat for dragonflies, and now Jomon (ancient) lotuses\* are grown there.



The pond was repaired to have three levels of depth: 0.00, 10, and 65 cm. The complex aims to offer diverse pond habitats by making different levels of depth available: 0.00 cm for Jomon lotuses, 10 cm for dragonfly nymphs, and 65 cm for dragonflies



The Jomon lotus sprouted from a more than 2.000-year-old seed of a lotus excavated from relics in Chiba City in 1951. It is considered to be the world's oldest flower. So far, its roots have been divided and distributed to various parts of Japan and the rest of the world, and the Jomon lotus has been designated by Chiba Prefecture as a natural monument.

Jomon lotus

#### **Toshiba Information Equipment** Example 1-2 (Hangzhou) Co., Ltd.

Toshiba Information Equipment (Hangzhou) conducted a survey of the ecosystem in the local community where it operates. The Hangzhou Bay wetland to the east is one of the world's treasure troves of migratory birds, which travel between Siberia and Australia via East Asia. Many migratory birds can be observed even in the environs of the company's production site as they fly in from the Qiantang River and wetland parks in eastern Hangzhou.

In the future, the company will continue to step up efforts to establish an ecosystem network with its neighboring areas mainly by conserving the willow groves at its production site.



Toshiba Group is promoting an ex-situ conservation\* initiative as stipulated in Article 9 of the Convention on **Biological Diversity.** 

\*Measures taken for the recovery and rehabilitation of threatened species and for their reintroduction into their original habitats under appropriate conditions as well as measures taken for the purpose of complementing in-situ measures (as stipulated in Article 8 of the Convention) aiming to conserve such threatened species within their original habitats.

### **Toshiba Keihin Product Operations** Example 1-3 Japanese eight-barbel loaches are protected within an unused pond at the site. Plans call for these loaches to be returned to Tsurumi River, their original habitat, in the future after they have grown up in the pond.





Japanese eight-barbel loach (Listed as endan-gered by the Ministry of the Environment)

#### Toshiba Lighting & Technology Corp. Example 1-4

Toshiba Lighting & Technology Corp. transplanted daylilies, which are excessively picked in the Koajiro forest of Miura Peninsula, to an open space on-site at the company and succeeded in blooming them. As their seedlings increase in the future, the company will re-plant them in the forest.





Transplanted to an open space at Toshiba Lighting & Technology Corp.

### Example 1-5 **Buzen Toshiba Electronics Corp.**

The company works to conserve Mikekado pumpkins around its production site in cooperation with civic groups.





Cultivating and harvesting pumpkins in coop eration with local elementary schools

Tradition says that what are now called Mikekado pumpkins were first brought by the Portuguese to the Mikekado area in Buzen City, Fukuoka Prefecture, via Oita Prefecture over 400 years ago. They are said to be the oldest type of introduced pumpkins in Japan. Since the Mikekado pumpkin, which retains the color, shape, and taste of the ones brought to Japan in the 17th century, is valuable culturally, activities are being carried out to preserve this vegetable and hand it down to future generations.

#### Toshiba Medical Systems Corp. Example 1-6

The presence of many endangered species, such as Tokyo daruma pond frogs, great purple emperors, Ascalaphus ramburi, and Japanese grass lizards has been confirmed at the company's production site and in neighboring areas. The company is striving to survey and protect these living organisms with the aim of creating an environment in which as many of them as possible may live.

Species covered by "red lists," the existence of which has been confirmed at the site and in neighboring areas (examples)







Great purple emperor (Species designated by the Ministry of the Environment as near threatened)

Ricciocarpus natans (Species designated by the Ministry of the Environment as near threatened)





Plestiodon japonicus (Species designated by Tochigi Prefecture as endangered type II)

Tokvo daruma pond frog (Species designated by the Ministry of the Environment as near threatened)

Northern goshawk (Species designated by the Ministry of the Environment as near threatened) Confirmed insects (examples)

Indian fritillary





Natural environment within the site and in neighboring areas



Example 1-7

Large birds fly over above plant communities in a field that has been aban-doned and left uncultivat-

Grassy area

**Toshiba Information Equipment** 

(Philippines), Inc.

The company strives to conserve five endangered species, including narra, white lauan, and ipil trees, in the environs of its production site and distributes seeds of these trees to nearby schools and suppliers to increase the number of ex-situ conservation sites.



Inil tree

Narra, the national tree of the Philippines, once grew throughout the country, but owing to excessive felling, it is now designated as an endangered species. Narra trees were felled mainly because they were highly valuable as construction materials; it is said that many of the felled trees were exported to Japan. It is highly significant that Toshiba Information Equipment (Philippines), a Japanese-affiliated company, protects narra and expands narra forests.

**Expansion of ECPs** High-efficiency Manufacturing

Vision and Strategies

# chapter 1 Vision and Strategies

# **Conservation of Biodiversity**

# Range of travel of plants and animals in ex-situ conservation

In order to ensure ex-situ conservation, it is necessary to pay attention to the range of travel of plants and animals. For example, it is not desirable to protect Hokkaido's endangered species at a factory in Kyushu, which has a different climate and living environment. How far, then, can endangered species be transferred?

One guideline is to keep them within a river basin. "Basin" refers to the area of land where rivers catch the rain that falls and can be considered to be a single unit of an ecosystem. Therefore, Toshiba Group has a principle of moving plants and animals within the same basin when its business and production sites do so for the purpose of ex-situ conservation.

In Japan, 109 first-class rivers and their valleys occupy about 70% of the country's land, and Toshiba Group has confirmed which valley each of its domestic businesses and production sites are located in. Also at its business and production sites outside Japan, the Group promotes ex-situ conservation as necessary while referring to maps of basins and vegetation distribution charts for each region, marshland characteristics, and other data as well as paying attention to ecosystem units.

### Significance of promoting ex-situ conservation in production site environs

Toshiba Group considers corporate production sites to be suitable for ex-situ conservation for two reasons. First, such sites can be managed by employees. Second, it is less likely that endangered species will be stolen or excessively hunted by third parties or that they will be eaten by natural predators or introduced invasive species.

In in-situ conservation\*, which is widely practiced today to conserve biodiversity, it is difficult to carry out nature conservation activities and perform management work on the spot every day. At production sites, however, employees can take care of and observe plants and animals on a daily basis and detect any abnormalities early on. In addition, since security is maintained at production sites, there is practically no risk of endangered species being stolen by third parties or eaten due to unintended growth in populations of organisms such as raccoons or deer. From the viewpoint of conserving biodiversity, corporate production sites can become reserves for extremely important plants and animals.

\* In-situ conservation (Article 8 of the Convention on Biological Diversity) refers to activities to conserve the ecosystem as a whole. Examples include conservation of forests through afforestation and thinning, preservation of satoyama, cleaning of rivers, and management of tidal flats. "Nature conservation activities" usually refer to in-situ conservation as defined above.

### Toward mainstreaming biodiversity

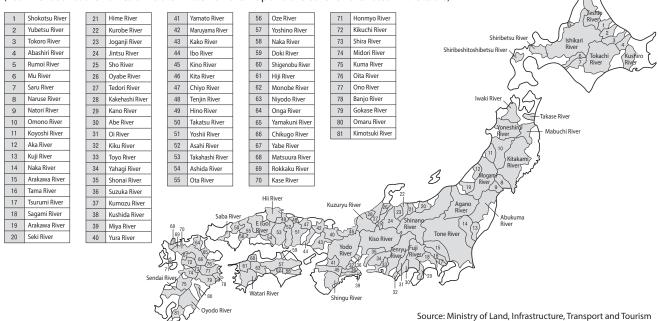
Since the need to conserve biodiversity is less well known than the needs to address climate change and waste management, efforts are underway to make biodiversity conservation a mainstream part of environmental activities around the world.

In general, mentioning biodiversity conservation may remind one of, say, protecting the tropical rainforests in the Amazon valley or preserving satoyama far from urban areas. When working to establish an ecosystem network with business and production sites as the core and to conserve rare flora and fauna ex-situ, Toshiba Group attempts to carry out straightforward initiatives that are close to its employees and their families as well as to local residents so that they can work on such initiatives together. Toshiba Group believes that allowing people to make contact with nature and touch living organisms in their daily lives, whether they are in office districts, residential areas, or industrial zones, leads to a change in biodiversity awareness, which in turn provides a shortcut to mainstreaming biodiversity.

Human society benefits from ecosystems; these blessings from nature are known as "ecosystem services." Ecosystem services can be divided into three broad categories: provisioning, regulating, and cultural.

### ■ Map of basins of first-class rivers

(109 river basins: the names of 28 are written on the map and the other 81 are listed in the table)



Ecosystem	services
-----------	----------

Ecosys- tem services	(1) Provisioning services	Supply of materials such as food, water, wood and fuel
	(2) Regulating ser- vices	Waste decomposition, water purifica- tion and weather regulation
	(3) Cultural services	Recreation as well as spiritual, cul- tural and intellectual benefits

In order to maintain and improve provisioning and regulating services, it is necessary to protect nature and ensure in-situ conservation. At the same time, Toshiba Group aims to contribute to cultural services with the two policies it is advancing. Further, the Group believes that enhancing these cultural services is the most essential ingredient to accelerate the mainstreaming of biodiversity globally in the future.

Going forward, Toshiba Group will continue striving to conserve biodiversity around the world in cooperation with a wide range of stakeholders.

# Supply chain initiatives

In addition to conventional green procurement, procuring raw materials in consideration of the ecosystem will be one important element of future biodiversity conservation initiatives. Toshiba is working to develop tools that can be applied to assess the effects of procured materials.

### ● Index of Mining Impact on Biodiversity (MiBiD<sup>™</sup>)

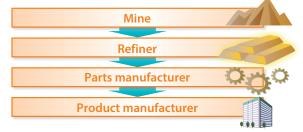
Toshiba Group has developed the MiBiD<sup>™</sup> method to quantify the impacts of materials that constitute its products on the biodiversity of areas adjacent to mines when they are extracted. The Group has created a database of minerals extracted from mines around the world that records the relationships between the production scale of the mines and the surrounding reserves and vegetation using MiBiD/kg as the base unit. Until recently, this method covered iron, copper, and aluminum, which are all used in large quantities globally and indispensable to electric products, and now the MiBiD database includes zinc and lead as well. Application of MiBiD<sup>™</sup> may enable us to procure materials while taking mining's effects on biodiversity into consideration. In order to identify the mines from which materials used for products and at business and production sites are procured, it is essential to obtain supply-chain information (e.g., the names of mines from which materials are extracted and the amounts of minerals used). Toshiba Group believes that in the future, if an environment that enables us to obtain such information becomes available, MiBiD<sup>™</sup> will contribute to building our supply chain while taking biodiversity into consideration.



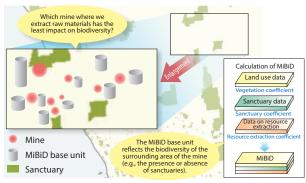
Tsurumi River Basin Networking (NPO) Representative Director Professor Emeritus of Keio University

Mr. Yuji Kishi

In other words, mainstreaming biodiversity means that all individuals and organizations confirm the crisis of and hope for biodiversity in their daily lives and business activities, find ways of contributing to conservation and reconstruction, and implement these on a daily basis. The potentials of production sites are drastically being reconsidered today from this new perspective. For example, a review of production sites in the context of vast expanses of land (ecosystems) such as nearby river systems and their basins indicates that each site is a party to the crisis and represents hope for its ecosystem because it is an important part of the ecosystem and fulfills a role unique to the area where it is located. Also, it is a focus ■ Flow of processes from mining to products



Example of calculating the MiBiD base unit (MiBiD/kg) for each mine



Note: MiBiD<sup>™</sup>: Index of Mining Impact on Biodiversity

# Contributions to society

Toshiba Group's 1.5 Million Tree-Planting Project contributes to realizing ecosystems that are suitable for the growth of various organisms by pruning and thinning trees for proper forest management. Furthermore, the Group provides human resource development services for those who love nature, such as tree-planting events for employees, nature observation programs and training for nature observation instructors.





Nature observation program

Afforestation

of great expectation and hope as a new place that provides a living environment to neighboring organisms that can fly, or as a candidate for ex-situ conservation for those which are endangered in the local ecosystem and cannot fly. Furthermore, nature reserves of corporate sites are characteristically managed strictly because they are placed under rigorous security management. If we just realize this, the logical conclusion is that corporate sites can be centers of hope for the conservation and restoration of biodiversity in the ecological spaces (including river systems and their valleys, hills, etc.) where they are located.

The biodiversity crisis will be overcome through diverse ways and means when individuals and organizations figure out, in all aspects of their daily lives and business activities, and recognize this as a challenge that they should solve and take action for on their own initiative in cooperation with their local communities. I sincerely hope that Toshiba, which has brilliantly realized this simple, clear, and powerful truth and started a local and global biotope strategy, will play an active role in mainstreaming biodiversity.

# **Expansion of ECPs**

Aiming to achieve the highest level of environmental performance, we strive to expand the creation and widespread use of Excellent ECPs.

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Summary of activities in	
Creation of Excellent ECPs	P25
<ul> <li>Sales of Excellent ECPs in FY2012</li> </ul>	668.8 bil. yen
Mitigation of Climate Change	P27
<ul> <li>Promoting CO<sub>2</sub> mitigation through provision of eco-products</li> </ul>	<b>6.80 mil.</b> t-CO <sub>2</sub>
<ul> <li>Promoting CO<sub>2</sub> mitigation through low-carbon energy technologies</li> </ul>	<b>450 mil.</b> t-CO <sub>2</sub>
Efficient Use of Resources	P32
Promotion of the 3Rs throughout the entire product life cycle	e
Resource usage reduction	<b>280,000</b> t
<ul> <li>Amount of recycled plastics used in FY2012</li> </ul>	2,279 t
Management of Chemicals in Pro	ducts P35
Reduction of use of specified chemic	als
Promotion of use of alternatives to PVC and BFR	17 product groups
Product Eco-efficiency	P37
<ul> <li>Introduction to Toshiba' s original product assessment indicators</li> </ul>	Publication of a new pamphlet

# Promoting the creation of products with the highest level of environmental performance

Toshiba Group is making efforts to achieve the highest level of environmental performance for all products that we develop. We will accelerate the creation of ECPs with high levels of environmental performance in all product areas through "Greening of Products" initiatives aimed at minimizing the environmental impact of products throughout their entire life cycles and "Greening by Technology" initiatives aimed at providing a stable power supply and mitigating climate change worldwide using low-carbon energy supply technologies. At the same time, we will promote the development of localized products to meet the individualized needs of different countries and areas, including developed countries as well as developing countries, where environmental impact is likely to increase as a result of economic growth.

### ■ Toshiba's ECP expansion strategy



Aiming to create products with the highest level of environmental performance at the time of product release To create ECPs, Toshiba Group sets "eco-targets" to develop products with the highest level of environmental performance in the business strategy formulation and product planning stages. Then, in the product development and design stages, we make environmental assessments of the products to ensure that they meet the Toshiba environmental standards. During the environmental assessments, we check whether the products comply with laws and regulations as well as meet the ECP standards (the Toshiba environmental standards) in all three aspects throughout all stages of their life cycles. In the product approval stage, we check the level of achievement of the eco-targets and whether the products are in compliance with the ECP standards, certifying those products with the highest level of environmental performance.

 Environmentally Conscious Products (ECPs) are designed to minimize environmental impact throughout all stages of their life cycles, including during procurement of materials, manufacture, distribution, use, disposal and recycling.

Vision and Strategies

Expansion of ECPs

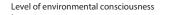
High-efficiency Manufacturing

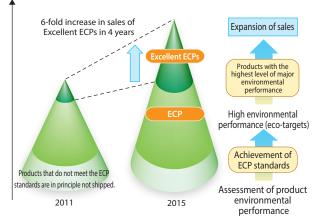
**Compliance and Management** 

Communication

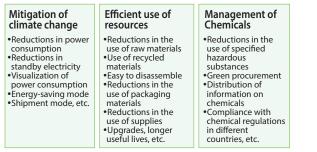
Advancing to the Next Stage

### Expansion of creation of Excellent ECPs





#### Three elements of ECPs



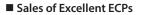
# Target and Result of Creation of Excellent ECPs

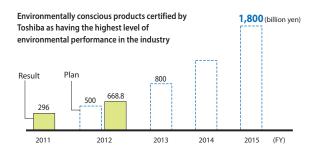
### • Results of FY2012 and future initiatives

In an effort to enhance the creation of Excellent ECPs, Toshiba Group has introduced sales of Excellent ECPs as a new indicator. As a result of expanding the range of certified products in the areas of social infrastructure and electronic devices, Toshiba Group's sales of Excellent ECPs in FY2012 totaled 668.8 billion yen, greatly exceeding the goal (500 billion yen). We will accelerate the creation of Excellent ECPs in the areas of solutions and system products to achieve sales of Excellent ECPs totaling 1.8 trillion yen in FY2015.

# otaling 1.8 trillion yen in F12015.

Process of creating Excellent ECPs





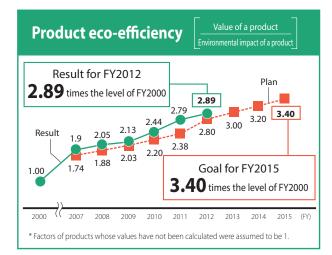
# Aiming to increase product eco-efficiency by 3.4 times in FY2015

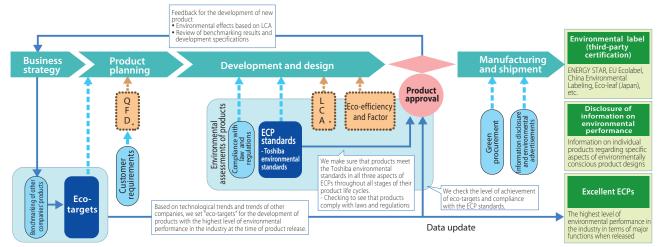
Viewing the product eco-efficiency (details on page 37) as an important indicator, Toshiba Group is promoting activities to create ECPs.

#### Results of FY2012 and future initiatives

By the end of FY2012, we calculated the Factor values (degree of improvement in eco-efficiency) for almost all Toshiba Group products. By enhancing the value of products and by reducing their environmental impact, Toshiba Group was able to achieve a Factor of 2.89, which far exceeded the goal of 2.8.

We aim to increase the product eco-efficiency to 3.0 times the level of the base year (FY2000) in FY2013 and 3.4 times the level of the base year in FY2015.





\* For the details of QFD and LCA, see page 37.

Expansion of ECPs

# **Creation of Excellent ECPs**

# Group-wide efforts for the creation of products with the highest level of environmental performance

### Results of FY2012

Toshiba Group is striving to create "Excellent ECPs" with the industry's highest level of major environmental performance and to promote their use. In FY2012, we certified 72 products as "Excellent ECPs." Sales of "Excellent ECPs" for FY2012 totaled 668.8 billion yen, accounting for approximately 12% of all group companies' sales.

### Future initiatives

We will increase the number of Excellent ECPs not only in the areas of home appliances and digital products, but also in the area of social infrastructure products and achieve sales of 1.8 trillion yen in FY2015.

### Products certified as Excellent ECPs in FY2012



does not guarantee the current status of the product

Vision and Strategies

Expansion of ECPs

High-efficiency Manufacturing

**Compliance and Management** 

Communication

### Industrial and social infrastructure products

### Combined cycle thermal power generation system

#### (Japan and elsewhere)

The highest level of efficiency\* (≥ 62% (lower heating value basis))



### Traceability solution

#### PQTMeister<sup>®</sup> (July 2012 release, Japan)



- A unique package product in the safety quality area
- The lowest environmental impact during system construction\*

### Motor/Inverter for hybrid vehicles

For U.S. customers (mass production from 2012)



 The highest level of energy-saving performance\* (Maximum motor efficiency, power density)

### Industrial camera

IK-TF5P2/TF7P2 (September 2012 release, Japan)



- The highest level of energy-saving performance\* TF5P2/TF7P2
- (Power consumption: 3.5 W / 3.1 W) The highest level of resourcesaving performance
- (Body volume: 151 ml; Body weight: 158 g)

### **Electronic devices and parts**

\* As of when the product was released on the market: this result does not guarantee the current status of the product.

#### Magnetic materials for cryogenic regenerator matrices

HoCu2 (April 2001 release, Japan)

- The highest level of resource-saving performance
- Mitigation of climate change (Reduction in CO<sub>2</sub> emissions as a result of eliminat-ing use of helium as a supplementary liquid) Management of hazardous chemicals
- (reduction in use of lead) Product with a global patent

X-ray CT system

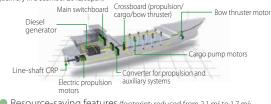
### Aquilion ONE<sup>™</sup> / ViSION Edition

(June 2012 release, Japan)

- The highest level of energy- and resource-saving performance\* (Test efficiency, footprint, body weight) FY2012 Eco-Products
- Award for Outstanding Products (Eco-Products Category)

### Electric propulsion system for ship

Inverter control system, power generator and propulsion motors (delivery in December 2012, Jap



Resource-saving features (footprint: reduced from 2.1 m<sup>2</sup> to 1.7 m<sup>2</sup>; weight: reduced from 2.0 tons to 1.5 tons)

Energy-saving features (20% improvement in fuel efficiency) This unique product reduces the number of generators required to start a vessel to one

### Circulation heating pump unit

CAONS140 HWC-H1401S

(April 2012 release, Japan)

- Maximum leaving water temperature: 90°C (Industry first)
- The highest level of energy-saving perfor-mance\* (COP 3.5/leaving water temperature: 65°C)

### Color MFP

e-STUDIO2050C/2550C e-STUDIO2051C/2551C (July 2012 release, developing countries and elsewhere)





### Paper reuse system

Loops (February 2013 release, Japan Europe and developing countries)



- A unique product that simultaneously removes colors, sorts data Minister of the Environment's
- Award for Global Warming Prevention Activity (December 2011)

(July 2011 release, Japan)

The highest level of resourcesaving performance\* (Body weight: 14.5 kg)

Toshiba Group Environmental Report 2013



(for home air conditioners, Japan)



- Minimum power consumption: 55 W (When mounted with an air conditioner)
- Winner of the FY2012 Award of the Japan Society of Mechanical Engineers

### Renewal of existing elevator

#### ELFRESH (July 2012 release, Japan)

 The highest level of ener-gy-saving performance\* (Reduction in power consumption of at most 50%)

No oiling required for guide rails Chemical substance

Escalator









The highest level of energysaving performance\* (Reduction in engine energy consumption of at most 40%)

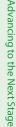
### High-efficiency induction furnace

High-efficiency induction furnace, Ele-save furnace (Shipment in December 2012)

The highest level of energy-saving performance\* (Melting energy per unit production: 472 kWh/t)

### POS terminal





26



### Expansion of ECPs

# **Mitigation of Climate Change**

In order to promote developments aimed at mitigating climate change, Toshiba Group assesses the entire life cycle of products. We will reduce CO<sub>2</sub> emissions in a wide range of business areas, from products for supplying energy to those for using energy, in order to contribute to mitigation of climate change.

### Two initiatives on mitigation of climate change

With a view to mitigating climate change, Toshiba Group is striving to reduce CO<sub>2</sub> emissions through two initiatives: the "Greening of Products" initiative aimed at developing products by setting eco-targets for mitigation of climate change to improve major environmental performance, and the "Greening by Technology" initiative aimed at developing energy supply technologies.

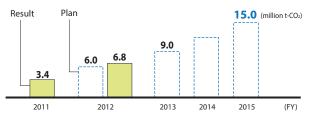
### Reducing CO<sub>2</sub> emissions through the "Greening of Products" initiative

Toshiba Group's products cover a wide range of categories from consumer electronics to power generation plants, and CO<sub>2</sub> emissions from these products in different stages of their life cycle vary from one product to another. Under the Fifth Environmental Action Plan, we will continue to evaluate products throughout their entire life cycle. At the same time, we will focus our efforts on reducing environmental impacts during customers' use of products, which has a large effect on the environmental efforts of Toshiba Group as a whole, and further enhance the annual CO<sub>2</sub> emissions reduction effect that may be achieved if conventional products are replaced by eco products.

### • Results of FY2012

Since FY2010, we have set eco-targets regarding the mitigation of climate change in order to develop products with the highest level of environmental performance. In FY2012, we were able to reduce  $CO_2$  emissions by 6.8 million tons per year by offering newly developed products throughout the world.

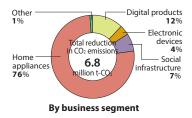
### Breakdown of reductions in CO<sub>2</sub> emissions (FY2012)



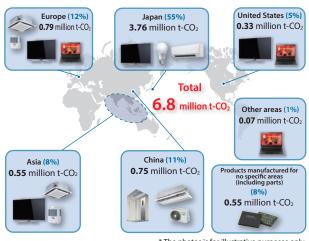
### • Future initiatives

Toshiba Group will continue to reduce CO<sub>2</sub> emissions across all its products by identifying key factors that contribute to reducing CO<sub>2</sub> emissions and by sharing advanced examples and core technologies among group companies. At the same time, we will expand our business in global markets for home appliances, such as digital products that use substantially less energy and LED light bulbs that have large energy-saving effects, as well as for social infrastructure products—especially in markets in emerging countries where there is a rapidly growing demand for products that can achieve great reductions in CO<sub>2</sub> emissions. Through these measures, we aim to achieve a reduction in CO<sub>2</sub> emissions of 15 million tons by FY2015.

### Breakdown of reductions in CO<sub>2</sub> emissions (FY2012)

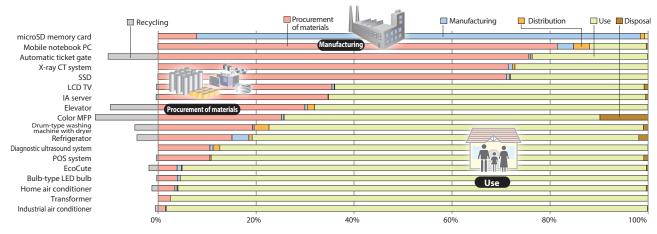


### Breakdown of reductions in CO<sub>2</sub> emissions by area (FY2012)



\* The photos is for illustrative purposes only.

■ Percentages of CO₂ emissions from different stages of the life cycle of Toshiba Group's products

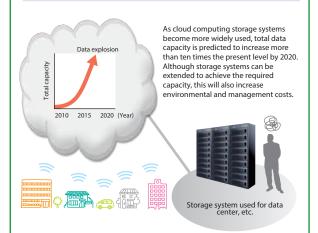


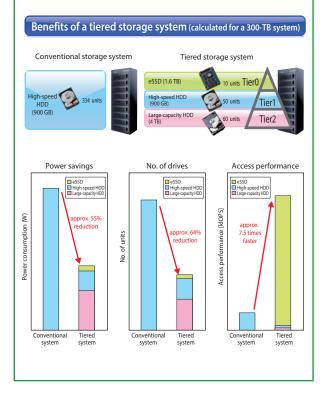
### Example 2-1 Saving energy with a tiered storage system

As cloud computing becomes more widely used, energy use also increases due to expansion of total data capacity. To cope with this dilemma, Toshiba Group has developed a tiered storage system that is constructed by combining high-performance Enterprise SSDs<sup>\*1</sup> and low-cost, large-capacity HDDs<sup>\*2</sup>. This tiered storage system provides access performance approximately 7.5 times higher than a conventional storage system comprised only of Enterprise HDDs. The system also reduces the number of drives by approximately 64% and power consumption by approximately 55%, thereby contributing to cost reduction and mitigation of climate change (percentages calculated by Toshiba).

*1 Enterprise SSD :	Enterprise Solid State Drive.
	A flash memory drive for corporate use
*2 HDD :	Hard Disk Drive







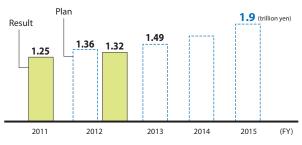
### Reducing CO<sub>2</sub> emissions through "Greening by Technology" initiatives

To achieve the goals of Environmental Vision 2050, Toshiba Group is promoting initiatives aimed at providing a stable power supply and mitigating climate change through its low-carbon energy technologies. We are working to develop and promote power generation technologies that use a wide variety of types of renewable energy, including photovoltaic, hydroelectric, geothermal and wind power. At the same time, we are also working to improve the efficiency of thermal power generation technology and to commercialize carbon dioxide capture and storage (CCS) technology, as well as to develop a new thermal power generation cycle that will make it easier to capture CO2 as well as nuclear power generation technology that ensures a higher level of safety. In the area of power distribution systems, we are striving to develop various technologies based on our know-how acquired through many experimental projects. Our goal is to create smart grids (next-generation power distribution networks) designed to optimize the balance between energy supply and demand by making use of renewable energy. We will further promote the development of smart-grid technologies in order to realize smart communities, which involve water, transportation and healthcare infrastructure (details on page 13).

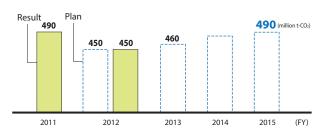
#### Results of FY2012 and future initiatives

In the Fifth Environmental Action Plan, to start initiatives in the area of energy use, we added a new activity item represented by two indicators: sales of energy-related products and amount of reduction in CO<sub>2</sub> emissions. In FY2012, sales fell short of the goal set in the initial demand plan. However, due to an increase in sales of high-efficiency power generation products, we were able to achieve the goal regarding reduction of CO<sub>2</sub> emissions. We will contribute to providing a stable supply of power and mitigating climate change with the aim of achieving sales of 1.9 trillion yen for energy-related products and a reduction of 490 million tons in CO<sub>2</sub> emissions by FY2015.

#### Sales for energy-related Products



#### ■ Reduction in CO<sub>2</sub> emissions for energy-related products



### **Expansion of ECPs**

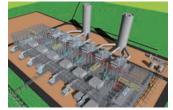
# Mitigation of Climate Change by Energy Technologies **Conventional Energy**

In order to provide a stable energy supply and mitigate climate change, Toshiba Group is developing various technologies to reduce the amount of CO<sub>2</sub> emitted during thermal power generation as well as making continued efforts to ensure the safety of nuclear power generation.

### Combined cycle thermal power generation system with the world's highest level of efficiency ( $\geq 62\%$ )

Combined cycle thermal power generation is a power generation method that combines gas turbine and steam turbine. By using exhaust gas energy, combined cycle thermal power generation system improves efficiency and reduces CO2 emissions per unit of electric energy compared with coal-fired conventional thermal power generation. Having developed a power generation system with the world's highest level of efficiency (≥ 62%) (lower heating value basis), Toshiba is now preparing to build a system for

Nishi-Nagoya thermal power station that was ordered by the Chubu Electric Power Company. We will continue to further improve efficiency and contribute to reducing CO<sub>2</sub> emissions.



Overview: Combined cycle thermal power plant

### Carbon capture technology: Progress toward commercialization

Toshiba is making progress toward commercializing technology for capturing CO<sub>2</sub> from exhaust gas emitted from thermal power plants. We have conducted verification tests at a pilot plant for a more than 7,300 hours. Based on the know-how acquired through these tests, we are proposing

application of the system to potential customers. We are also participating in Plant Biomass Energy Utilization Project of Saga City's Incineration Plant, which aims to capture CO<sub>2</sub> from exhaust gas of the incineration plants to be used for growing agricultural crops and algae.

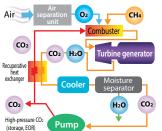


Pilot plant

# Development of a new thermal power generation system that emits no CO<sub>2</sub> into the atmosphere

Toshiba is working to develop the world's first high-efficiency power generation system that operates turbines using CO<sub>2</sub> generated by high-temperature, high-pressure oxygen burning of fuel. CO2 circulates within the system and is removed to

be stored or used for EOR\* in addition to being used for power generation. Therefore, CO<sub>2</sub> generated from fossil fuel is not released into the atmosphere. We are currently working to commercialize this system.



\* EOR: Enhanced Oil Recovery Method for injecting high-pressure CO2 to increase the yield of oil in old oil fields

### Striving to the utmost to stabilize the operation of the Fukushima Daiichi Nuclear Power Station and to facilitate decommissioning of the reactors

Working in cooperation with the government and Tokyo Electric Power Company, Toshiba Group is striving to the utmost to stabilize the operation of the Fukushima Daiichi Nuclear Power Station, which was seriously damaged by the March 11, 2011 earthquake, as well as to facilitate the decommissioning of the nuclear reactors. In addition to SARRY™, a treatment system for retained water that continues to operate stably, we have developed and installed a multi-radioactive nuclides removal system (MRRS™) in order to purify the retained water. As part of efforts to decommission the nuclear reactors, we have developed a remote-controlled quadruped robot to survey the inside of the reactor buildings. At the same time, with a view to advancing decontamination, we started using Gammasight™, a gamma camera

that visualizes the amount of radiation, as well as proposed the use of a cesium removal system for treating incineration ash.





Installation of a multi-radioactive nuclides removal system (from Tokyo Electric Power Company's homepage)

Quadruped robot

### Initiatives for improving the safety of nuclear power generation

The global primary energy demand is predicted to increase to about 1.4 times the current level by 2035.\*1 At present, we depend on fossil fuels for about 80% of our energy supplies. Even in the aftermath of the earthquake, there will continue to be demand for nuclear power generation worldwide as a means of ensuring that power supply meets growing needs for electricity without emitting CO2. In China, Westinghouse Electric Company concluded a contract for building four advanced pressurized water reactors (AP1000<sup>™</sup>), and is currently building these reactors. In the United States, Westinghouse Electric Company also received a contract for building six AP1000<sup>™</sup> reactors, four of which are currently being constructed.

Along with promoting nuclear power generation, countries around the world are also reviewing their safety standards based on the lessons learned from the accident at the Fukushima Daiichi Nuclear Power Station, including making safety assessments and taking measures for severe accidents caused by external factors. Toshiba is cooperating in establishing international safety standards as well as reviewing facility standards. We will reflect these standards in our new plant designs as well as renovations of existing plants and make constant efforts to further improve safety.

\*1 Source: World Energy Outlook 2012

# **Renewable Energy**

Toshiba Group is working to develop various power generation technologies that use renewable energy, including photovoltaic, hydroelectric, geothermal and wind power, and to promote the use of such technologies.

# Growing into a company that plays a leading role in the use of renewable energy

In order to mitigate climate change and effectively use limited fossil fuel resources, Toshiba Group is working to develop various power generation technologies that use renewable energy, including photovoltaic, hydroelectric, geothermal and wind power, and to promote the use of such technologies.

### Photovoltaic power generation

Toshiba Group contributes to reducing CO<sub>2</sub> emissions by providing photovoltaic power generation systems that achieve high levels of efficiency and long-term stability to a wide range of facilities, including power plants, factories and homes.

By using its comprehensive engineering skills acquired through the development of large-scale plants, Toshiba Group offers total support for power companies' development of photovoltaic power generation systems, from system design and coordination through to the start of operation, in order to provide mega solar systems that achieve the highest levels of efficiency and long-term stability. We also make use of our extensive achievements and experience acquired by developing mega solar systems for power companies to develop systems for factories and take an active part in industrial mega solar programs, such as the Tahara Solar-Wind Joint Project, in order to contribute to reducing CO<sub>2</sub> emissions.

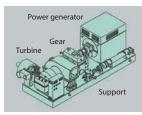
In the area of residential photovoltaic power generation systems, we began selling a 250-W solar battery module with the world's highest conversion efficiency, 20.1%, in December 2012. The conversion efficiency of this module has already exceeded the 2020 goal (20%) for service modules set by NEDO in the photovolta-

ic power generation roadmap. Thanks to its high efficiency, Toshiba's system that uses this globally leading module generates a large amount of power per area, thereby further contributing to reducing CO<sub>2</sub> emissions.



250-W solar battery module

 Delivery of power generation systems (hydroelectric, geothermal and mega solar systems) • Geothermal power generation Toshiba delivers facilities equivalent to 23% of the world's total geothermal power generation capacity. Based on the temperature properties of geothermal sources, we provide optimal



sources, we provide optimal Compact geothermal power generation system

geothermal power generation systems, including flush systems, binary systems and flush-binary systems that use the two systems in combination. We also promote the use of Geoportable™, a newly developed 2-MW compact geothermal power generation system. Geoportable™ has a small footprint and contributes to effective use of geothermal energy in locations with only one or two geothermal wells.

### Hydroelectric system

Toshiba has delivered about 2,000 units of both turbines and generators, totally over 56 GW of hydroelectric power generation facilities, to more than 40 countries around the world. We have the world's best-in-class technologies

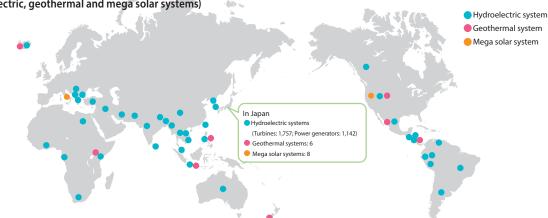


ΣFlow™, a system designed to generate power simply by installing it in a waterway

and achievements for pumped storage systems, in which water is pumped up using surplus power during nighttime and power is generated during daytime to offset power-demand peaks, as well as for adjustable speed pumped storage systems that is effective in power system stabilization. We also take an active part in developing small hydroelectric systems technologies to make effective use of hydroelectric energy. In addition to the Hydro-eKIDS<sup>TM</sup> series lineup for micro-hydroelectric systems, we have also developed  $\Sigma$ Flow<sup>TM</sup>, a 1-kW hydroelectric system.

### • Wind power generation

In addition to providing total solution services from wind turbine development planning, construction and testing through to facility maintenance, Toshiba also actively promotes wind power generation by proposing solutions for managing wind farms comprised of multiple wind turbine and for stabilizing the amount of power generated by combining wind power with storage batteries.



### **Expansion of ECPs**

# **Mitigation of Climate Change by Energy Technologies Power Distribution**

Toshiba Group is working to develop various technologies for smart grids, which are next-generation power distribution networks designed to optimize the balance between energy supply and demand, including those for use of renewable energy.

### Next-generation energy supply-demand control system developed by Toshiba, which plays a leading role in verification tests

Smart grid (next-generation power distribution network) technologies are attracting attention as technologies for using renewable energy which are likely to be used more widely in the future. The amount of power generated by power generation methods relying on renewable energy sources such as sunlight and wind varies with the weather. Therefore, when renewable energy is introduced in large amounts, the frequency and voltage of power distribution systems will be affected and such fluctuations must be adequately controlled. Toshiba is working to commercialize community-wide energy control systems by combining output control functions that use storage batteries with functions for forecasting energy supply and demand. For example, at a major shopping center in Indiana, the United States, we started an operation designed to stabilize power distribution system by storing electricity generated by photovoltaic power generation in stationary storage batteries and by placing priority on discharge from storage batteries when recharging electric vehicles. Through the introduction of smart grid systems, we will ensure adequate control of photovoltaic power generation systems and storage battery systems in order to realize stable power system operation.

### Contributing to the world with a wide range of solutions

Based on the power distribution technologies that it has developed in the past, Toshiba Group provides various smart grid-related solutions.

### µEMS\*: Grid monitoring/control device

The Micro Energy Management System (µEMS) is one of the core technologies that serves as the brain of a smart grid by monitoring and controlling the local supply and demand of electricity. It improves overall energy efficiency by controlling electricity supply and demand, including absorbing variations in power consumption within a grid and minimizing the effects of these variations on the electricity network. It becomes particularly important to accurately forecast and control electricity supply and demand with the introduction of photovoltaic power generation and new large-scale transportation systems that feature electric vehicles which may change the demand side considerably. In addition to

the verification test project conducted by the New Energy and Industrial Technology Development Organization (NEDO) in cooperation with the state government of New Mexico, the



United States, Toshiba has also received contracts for other verification test projects and commercial projects in order to carry out optimum energy control initiatives in countries around the world.

### \* µEMS (Micro Energy Management System)

### Smart meter

A smart meter is a high-performance system that collects data on power consumption and transmits the data to power utilities. It is able to collect detailed data on power consumption in buildings and houses and transmits such data to power utilities via the network. Users can also obtain information on their power consumption charges in real time. Smart meters are capable of two-way communication. When receiving an order from the grid monitoring system to reduce power demand (demand response program), the smart meter manages the power consumption of the connected appliances for which consumption is to be reduced. Toshiba has concluded an agreement with Tokyo Electric Power Company for an order of a communication system for smart meters and is using Landis+Gyr AG's international standard communication technologies, which have a proven track record. Toshiba has also acquired the U.S.-based Consert Inc., a company with demand response-related technologies, with a view to accelerating the speed of construction and overseas development of infrastructure for smart grid systems, including DR solutions.

### Smart battery, a stationary storage battery system

Smart batteries are part of the stationary storage battery system proposed by Toshiba. By using Toshiba's SCiB<sup>™</sup> rechargeable lithium ion battery, Toshiba provides a scalable battery system that covers a wide range of areas, from residences and factories through to power systems. We provide solutions for controlling groups of smart batteries in

coordination with power systems, thereby contributing to the realization of a low-carbon society and climate change mitigation.



### Contributing to environmental protection with a wide range of products

In the area of power distribution systems and power receiving and transforming facilities for users, Toshiba also contributes to climate change mitigation through environmentally conscious products.

#### Top-runner transformer

Toshiba's products have various features, including not only those for reducing energy consumption to mitigate climate change but also high reliability and compactness as well as safety, disaster resistance and quiet operation. Used by many users, Toshiba's products are contributing to reducing energy consumption.

#### • Canola oil-immersed transformer

This transformer uses canola oil as an insulating oil and reduces CO<sub>2</sub> emissions by the carbon neutral effect.

#### Solid insulated switchgear

A special high-pressure switchgear that does not use SF<sub>6</sub>gas, which is one of the greenhouse gases; this product is also designed to be compact and to ensure safety by insulating the major circuit with epoxy resin.







Top-runner transforme Canola oil-immersed transfo

Solid insulated switchgea

# **Efficient Use of Resources**

Toshiba Group promotes 3R (reduce, reuse and recycle) initiatives for products to reduce resource consumption and increase incoming and outgoing recycling.

### Toshiba Group's 3R\* initiatives for products

In order to create a sound material-cycle society, there is a need to reduce the amount of resources extracted and discharged as waste throughout the product life cycle. Toshiba Group is promoting 3R initiatives for products aimed at reducing waste, increasing incoming recycling and improving outgoing recycling. We are also taking measures to promote design for 3Rs of product and recycling systems and are implementing activities to reduce the environmental impact of our products throughout their life cycles.

\* Reduce, reuse and recycle

### Waste reduction

We achieve waste reduction through various means, including reducing the amount of resources used to manufacture products (reducing weight and size) and extending product lives (including upgrades and maintenance).

#### • Incoming recycling

Incoming recycling refers to the application of recycled materials in products. We will work to improve our incoming recycling rate by increasing our use of recycled materials, plant-derived materials and reusable parts.

### Outgoing recycling

Example 2-2

Outgoing recycling refers to the collection and recycling of end-of-life products. By promoting designs for reusing and recycling materials, we improve outgoing recycling while simultaneously improving the system design for recycling end-of-life products further.



# Increase in the percentage of resource savings

### Results of FY2012

Under the Fifth Environmental Action Plan, we aim to further increase the amount of resources reduced to 1.5 times the FY2010 level. In FY2012, the total amount of resources used in Toshiba Group's major products, estimated by multiplying the amount used for products and packaging materials by the number of shipments, was approximately 600,000 tons. Based on comparisons with the previous product models and adjusting for the expected number of years of use, we also estimated to what extent resource consumption has been reduced for different products. Our comparisons show that we have reduced the use of resources by 280,000 tons, or by 29% compared to previous product models. In addition to reductions in the size and weight of LCD TVs and other digital devices, this result is also due to reductions in industrial product resource consumption, including reductions in the weight of elevators as well as increases in the capacities of magnetic disks (due to reductions in the number of units produced).

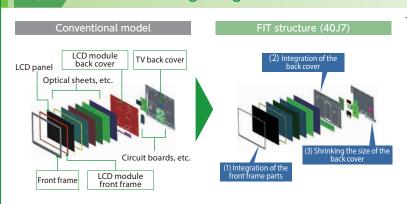
### Future initiatives

We will continue to promote resource-saving designs for all products with the aim of further reducing resource consumption.

### Amount of resources used by Toshiba Group and reductions in resource consumption (FY2012)

	Amount used	Reduced amount* (1,000 tons)
Digital products	174.8	150.6
Home appliances	133.7 - 6.2	2
Elevators, escalators	<mark>99.9</mark> —14.9	
Electricity and social infrastructure	<b>50.6</b> –11.8	
Medical equipment	49.2 -7.3	
Air conditioners	39.4 5.8	
Semiconductors	33.4 66.1	
MFP, POS and other office equipment	8.7	
Lights and lighting equipment	18.4 3.7	
Other	3.2	

\* Calculated by comparison with the previous product models adjusting for the expected number of years of use



**Resource-saving design for LCD TVs** 

Toshiba Corp. Digital Products & Services Company

Thanks to Toshiba's unique lightweight design, the 40J7 model for the Japanese market achieved the industry's highest level of resource-saving performance. In addition to enhancing the strength of the front bezel material, we succeeded in reducing the width of the frame by creating the industry's first integrated back cover design. This model, which features reduced body weight and smaller packaging, thereby achieving the highest level of resource-saving performance\*, was certified as an Excellent ECP for FY2012.

\* Compared to products in the same category at the time of product release

# Expansion of ECPs

# **Efficient Use of Resources**

### Increase in the use of recycled plastics

Toshiba Group is promoting initiatives to recycle plastic waste generated by end-of-life products.

### Results of FY2012

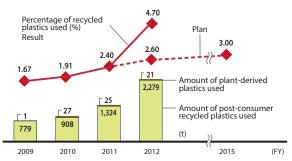
In addition to a significant increase in the use of recycled plastics for washing machines, refrigerators and vacuum cleaners, recycled plastics were also used for office machines (elevators, escalators and systems installed in cars). As a result, use of recycled plastics increased to 2,300 tons in FY2012. The percentage of recycled plastics<sup>\*1</sup> used in Toshiba Group products was 4.7%, greatly exceeding the target of 2.6%. We are also using plant-derived plastics to manufacture some plastic parts for LCD TVs and POS systems.

### Future initiatives

In order to further increase the percentage of recycled plastics used in our products, we will secure a supply of waste plastics as well as develop new uses for recycled plastics in all product groups.

\*1 [Amount of recyclable plastics] / [Amount of plastics used for products]  $\times$  100

### Amounts and percentages of recycled plastics used



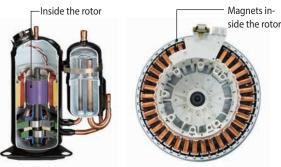
Post-consumer recycled materials vary in quantity available and quality depending on how they are obtained. At times, we may need to use virgin materials due to insufficient supply or quality problems.

# Initiatives regarding rare earths and rare metals

### Results of FY2012

Toshiba Group is working to reduce risks, such as increases in the prices of rare earths and rare metals and restrictions on the export of such materials. Among the rare earths used in home appliances, neodymium (Nd) and dysprosium (Dy), which are used as materials for permanent magnets, must be given high priority in consideration of the fact that they are used in large quantities. We adopted the grain boundary diffusion method for rare earth magnets used in air conditioner compressors ahead of other companies and reduced the use of Dy by approximately 50%. In addition to using ferrite magnets that contain no rare metals as alternatives to neodymium magnets in washing machine motors, we have also developed samarium-cobalt magnets that contain no dysprosium. We will continue to make efforts to reduce and eliminate the use of dysprosium.

### Example of product parts where an alternative material is used



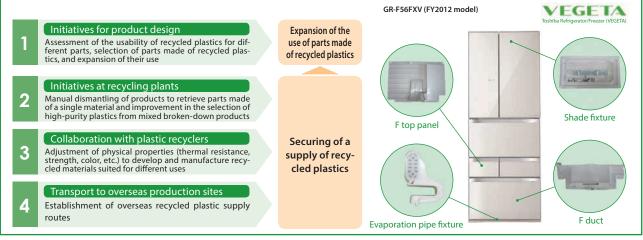
Air conditioner compressor

GDD motor for washing machines

# Example 2-3 Use of recycled plastics in refrigerators

Toshiba Home Appliances Corporation

The percentage of recycled plastics used in Toshiba's VEGETA/GR-F56FXV refrigerator has significantly increased compared to the equivalent model for the previous year (GR-E55FX). The main reason for this increase is that recycled plastics were used for the parts embedded in polyurethane and the parts inside the machine chamber that do no affect product appearance. In addition to design improvements, improvements in recycling processes, including an increase in the supply, development of new recycled materials, and transport to overseas production sites, have made it possible to use such recycled products.



# Initiatives regarding the assessment of water footprints

The water footprint (WF) of a product is an assessment of its effects on water resources throughout its life cycle. Toshiba has started to estimate WFs for its products, an industry first, in order to assess the effects of its business on water resources.

#### Results of FY2012

In last year's report, we presented the WFs we estimated for our refrigerators and washing machines with dryers. In addition, we assessed these products' contributions to reducing water consumption in homes. We also estimated water consumption of paper reuse systems. We quantitatively showed that reusing paper reduces not only CO<sub>2</sub> emissions but also water consumption.

• Contribution to the establishment of international standards Standards for principles and requirements regarding WFs are being established in ISO/TC207 (environmental management)/SC5 (life cycle assessment). Toshiba Group participated in a working group meeting held in June 2013 in the Republic of Botswana as an international expert member, presenting its opinion as a company in order to help establish more practical procedures.

### Future initiatives

We will continue to improve our method for assessing environmental effects and to expand the scope of assessment. At the same time, we will also take an active part in establishing international standards.

Examples of reduction in water consumption in homes

### Annual water consumption in homes per household\*1 Washing machine with dryer Washing hand, etc. 9% 66 m<sup>3</sup> reduction per year Improvement in the drying and water-saving performance of the heating pump (direct reduction) Toilet 28% 274 m<sup>3</sup> Microwave oven Bath Saves more water than 24% washing grillers (indirect reduction) EcoCute 13 m<sup>3</sup> reduction per year (Life cycle not as yet considered) Silver ions make it possible to reuse Refrigerator residual water (reuse and recycling Improvement in food preservation performance (indirect reduction) 2 m<sup>3</sup> reduction

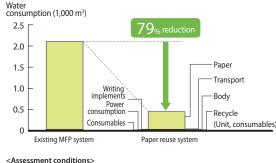
\*1 Calculated by Toshiba based on "FY2011 Japan's Resources' \*2 Compared with Toshiba FY2000 model

### Estimation of the WF of a paper reuse system

#### Toshiba TEC Corp.

Paper reuse system

This paper reuse system, which removes colors, sorts paper, and creates electronic data all at the same time, was certified as an Excellent ECP in FY2012. By enabling reuse of paper, the system reduces water consumption by 79% throughout its life cycle.



An MFP system is used for five years to print 540,000 A4-size sheets of paper. Each sheet of paper is used five times. 40 users use 0.5 dedicated writing implements per man-month. See the reference material' for detailed information, including per-unit production databases used for the assessment. \* Yokoyama et al. (2013), 8th Conference of the Institute of Life Cycle Assessment, Japan, A1-07

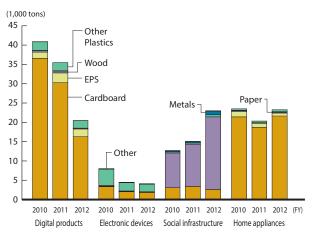
### 3R initiatives for packaging material

We will streamline the use of packaging as well as product materials to reduce environmental impacts throughout their entire life cycles.

### Results of FY2012

The amount of packaging materials used by Toshiba Group in FY2012 was 70,000 tons. As the number of shipments increases, the amount of packaging materials used also tends to increase. Nevertheless, we will work to reduce the use of packaging materials in accordance with the characteristics of each business area and product category through various measures, such as reducing packaging volume, enlarging the size of returnable (reusable) cases and using materials with low environmental impact.

### Amount of packaging materials used by Toshiba Group



Vision and Strategies

### Expansion of ECPs

# **Management of Chemicals in Products**

In addition to ensuring proper management of chemicals contained in products, Toshiba Group also promotes communication of information on such chemicals in order to minimize risks to human health and the global environment.

# Initiatives for the management of chemicals contained in Toshiba Group products

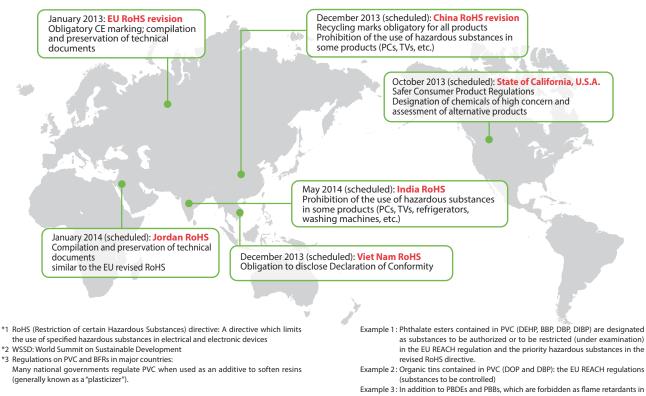
Toshiba Group manufactures and sells a wide range of products, from electronic parts (e.g., semiconductors and hard disks) to home appliances (e.g., refrigerators, washing machines and air conditioners) to audio-visual products (e.g., PCs and TVs) and social infrastructure products (e.g., medical equipment, transformers and weather radars). Various chemicals are used to manufacture these products. In recent years, regulations on the management of chemicals have become increasingly strict in countries around the world. For example, the EU revised the RoHS Directive\*1 in January 2013 and expanded the restriction of certain hazardous substances to all electric and electronic products. In addition to the EU, countries such as Vietnam, China, Jordan and India are preparing to implement similar directives. (For details, see the figure below.) The similar movements are taking place in countries around the world.

Against this background, we are collaborating with the Local Environment Division to collect, aggregate and analyze the latest information on relevant regulations in order to implement appropriate measures for ensuring legal compliance. Furthermore, Toshiba Group has its own standards for the management of chemicals; these standards are applied worldwide to all its products so that customers can use Toshiba products with a sense of security. With a view to achieving the goal of minimizing risks involved in the use of chemicals, which was proposed and adopted at the World Summit on Sustainable Development (WSSD\*<sup>2</sup>) and other conferences, Toshiba Group has been promoting initiatives to eliminate the use of specified chemicals, to reduce the amount of chemicals contained in products and to use substitute materials. As part of these initiatives, we have selected chemicals whose use is restricted by typical laws in Japan and elsewhere and chemicals that Toshiba Group is managing on voluntary basis and created the Toshiba Group Environment-related Substance List in order to manage the chemicals contained in products by grouping substances into two categories: rank A (prohibited substances) and rank B (managed substances). (For details, see the table below.)

### Toshiba Group Environment-related Substance List

Category	Definition	
Rank A (Prohibited Substances)	Substances whose presence is prohibited in procurement items (including packaging) in the Toshiba Group. Substances whose use in products (including packaging) is prohibited or restricted by domestic and foreign laws and regulations.	
Rank B (Managed Substances)	Substances whose environmental impact should be reduced, based on their actual usage, via re- duction of use and substitution, or recovery and detoxification in a closed system.	

Due to industry trends and other circumstances, details of the management of chemicals (substances managed, management levels, threshold values, etc.) may differ among Toshiba Group companies.



### Examples of regulations on chemicals contained in products in different countries

Example 3 : In addition to PBDEs and PBBs, which are forbidden as flame retardants in the RoHS directive, hazard assessments of various other BFRs are underway in countries around the world.

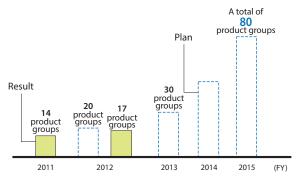
## Promoting the use of alternatives to PVC/BFRs

### Results of FY2012 and future initiatives

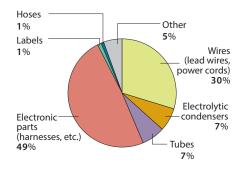
In the Fifth Environmental Action Plan, which started in FY2012, we set a goal of using substitute materials to replace polyvinyl chloride (PVC) and brominated flame retardants (BFRs) contained in products across a total of 80 product groups in FY2015.

In FY2012, we studied the amounts of PVC and BFRs contained in Toshiba Group products to formulate a reduction plan for the future. Unfortunately, assessing the reliability of alternative parts took significant time, and as a result, we were able to use substitute materials for only 17 product groups, falling short of the goal (20 product groups). However, we have successfully reduced the use of PVC and BFR in some of our newly created products, such as the OCR scanner. (See the examples below.)

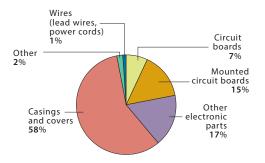
#### Product groups covered by the PVC/BFR substitution initiative



Use of PVC at Toshiba Group companies (Results for FY2012)



## Use of BFRs among Toshiba Group companies (Results for FY2012)



## Initiatives for communication of information on chemicals throughout the supply chain

REACH<sup>\*4</sup>, the European regulations on chemicals that came into force in June 2007, mandates development of a system for effectively disclosing and communicating information on chemicals contained in parts, materials, and products throughout the supply chain. Toshiba Group has actively adopted the JAMP<sup>\*5</sup>/AIS<sup>\*6</sup> format, the industry's standard survey format, to promote effective communication of information on chemicals contained in products throughout the supply chain.

To promote business activities aimed at reducing the environmental impacts of hazardous chemicals and the risks involved in using them, it is essential to obtain the cooperation of suppliers, our business partners, for those activities for which the supply chain as a whole must be targeted. We request the understanding and cooperation of our suppliers in our green procurement initiatives aimed at creating a sustainable society. We also request that they make environmental assessments and conduct research on and evaluations of the chemicals contained in the materials and parts they supply and report the results of independent assessments on their level of green procurement (according to Toshiba's standards) in accordance with ISO 14001.

\*4 REACH (Registration, Evaluation, Authorization and Restriction of Chemicals): Regulations on registration, evaluation, authorization and restrictions related to chemicals

\*5 JAMP: Joint Article Management Promotion-consortium \*6 AIS (Article Information Sheet): JAMP-recommended information sheet used to communicate information on chemicals contained in products

### ■ Suppliers' levels of green procurement for FY2012

ĺ	Rank S	Rank A	Rank B	Lower than Rank B
	85.4	11.8	1.8	1.0
l				

Note: Rank S (Priority), Rank A (Excellent), Rank B and Lower than Rank B (Improvement requested)

## Example 2-5 OCR Scanner S3500

#### Toshiba Solutions Corporation

Desktop OCR scanner with the highest speed<sup>\*1</sup> in Japan (200 B&W, A4-size horizontal sheets per minute). This product complies with the International Energy Star Program standards and has the industry's lowest level of standby power consumption. It also contains reduced amounts of chemicals (e.g., mercury, PVC and BFRs) compared to previous models.

\*1 Internal data as of July 2013

#### Mercury-free

Light Emitting Diodes (LEDs) are used as light sources to eliminate use of mercury and to extend product lives.



#### PVC/BFR-free

The design reduces the discharge of hazardous substances during incineration by eliminating use of PVC (polyvinyl chloride) for the AC cable and use of BFRs (brominated flame retardants) for the printed circuit board.

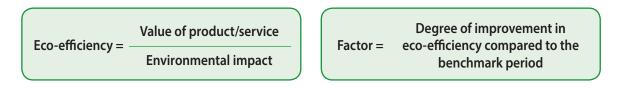
```
Expansion of
ECPs
```

# **Product Eco-efficiency**

## **Eco-efficiency**

The concept of eco-efficiency was developed to realize a sustainable society by providing products and services designed to improve the quality of life while reducing environmental impact.

The Factor indicates the degree of improvement in eco-efficiency by comparing to a benchmark period. Factor values of 4 and 10 are widely known as the targets required to realize a sustainable society. The greater its Factor, the more a product contributes to creating value and reducing environmental impact through technological progress and innovation.



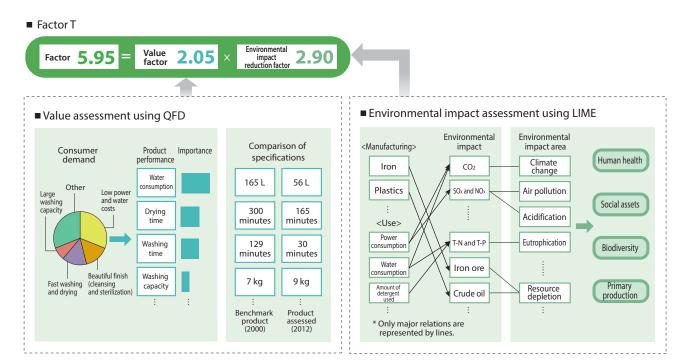
Toshiba Group originally developed a method for calculating eco-efficiency to introduce an indicator that enables overall assessment of products' environmental friendliness. Comprehensive activities for creating ECPs that are aimed at increasing the Factor are part of the Factor T initiative, so named after Toshiba's initial. Factor T has the following characteristics: ① it is expressed as a multiplication of a value factor and an environmental impact reduction factor; 2 it quantifies the value of a product or service (numerator) using QFD; ③ it assesses environmental impact (denominator) using LIME (\*).

For detailed information about the calculation method and its application to Toshiba products, see the explanatory materials ("[Factor T] Reader" and "Encouragement of [Factor T]." http://www.toshiba.co.jp/env/jp/factor\_t/index\_j.htm (in Japanese only) http://www.toshiba.co.jp/env/jp/report/pdf/factor\_t2012\_2.pdf (in Japanese only)



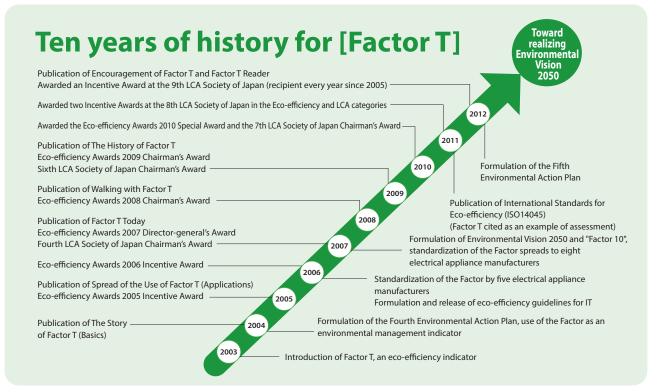


These materials were awarded the Bronze Award in the 2013 Nikkei BtoB Advertising Award's product catalog (general) category



\* LIME: One of the leading environmental assessment methods in Japan, LIME (Life-cycle Impact assessment Method based on Endpoint modeling) was developed by the Research Centre for Life Cycle Assessment, National Institute of Advanced Industrial Science & Technology, an independent administrative institution.

The Factor T initiative was started in 2003. Under this initiative, we have carried out various activities involving parties inside and outside Toshiba Group, including the announcement of Environmental Vision 2050, formulation of Environmental Action Plans, conferences with competitors aiming at standardization, and contribution to the establishment of ISO standards. Toshiba Group will continue to pursue the Factor T initiative in order to work toward realizing a sustainable society by incorporating new knowledge.



## Doubly awarded at the Life Cycle Assessment Society of Japan for the development and promotion of advanced Eco-efficiency assessment methods

In addition to developing and promoting eco-efficiency assessments appropriate for different business areas, Toshiba Group is also working to address new international trends ahead of other companies.

Initiative in the area of medical equipment

Toshiba Medical Systems Corporation has been working to create eco-designs in the area of medical equipment. In the design of medical equipment, the highest priority is placed on clinical performance. This priority must be balanced against other requirements, such as those for energy-saving, resource-saving and space-saving performance. When installing equipment, increased product sizes often necessitate that building walls be knocked down or hallway doors be removed. For this reason, it is also important to reduce the waste generated during delivery and installation of such equipment. Toshiba Medical Systems Corporation has created a system in which competitors' products are always chosen as benchmarks and goals are set for environmental performance during the product planning and development stages. The company also takes an active part in disclosing information about improvements in products' environmental performance as product features, thereby promoting communication with customers. At the 9th LCA Society of Japan held in FY2012,

Toshiba was awarded the Incentive Award for its activities promoting environmental management in the area of medical equipment through life cycle assessment.

 Initiative in the water related area

From early on, the Environment Management Division



has focused on the importance of water resources, which have recently been attracting attention as a critical environmental issue, and has been considering incorporating water resources into conventional LCA. We are actively promoting the use of



information on water resources within group companies and also publicizing the importance of such information through various activities, including compiling data on water consumption per unit production using input-output tables, participating in the activities of external working groups, and publishing the water footprints (WFs) of products and services at Eco-products Exhibitions and in our environmental reports. In our home appliance case studies, we estimated reductions in WF resulting from improvements in the water-saving performance of washing machines with dryers and the food preservation performance of refrigerators, thereby adding value to products. We also participate in external study meetings to review water consumption management at production sites, thereby responding to international trends to develop in-house measures in a timely manner, including enhancing water management at production sites in water-stressed areas. For these water footprint activities, Toshiba Group was awarded a second Incentive Award.

#### • Looking back on the awards ceremony

Toshiba Group has received awards from the LCA Society of Japan six times in five consecutive years. We believe these results reflect our continued efforts to assess eco-efficiency using our Factor approach. We will continue our group-wide efforts to develop and promote eco-efficiency assessment.

## Chapter 3

## **High-efficiency Manufacturing**

We are pursuing world's lowest level of environmental impacts in manufacturing.

## INDEX Summary of activities in FY2012

#### **Mitigation of Climate Change** P41 Reduction in total GHG emissions by half compared to the 2.76 million t-CO2 FY1990 level Reduction in CO<sub>2</sub> emissions associated with product logistics (in Japan) by 10% compared 0.052 million t-CO<sub>2</sub> to the FY2010 level CO2 emissions resulting from employees' business travel 0.057 million t-CO2 (by aircraft) Use of renewable energy 29,645 MWh **Efficient Use of Resources** P45

<ul> <li>Reduction in the total volume of waste generated by 40% compared to the FY2000 level</li> </ul>	0.092 million tons
Reduction in the total volume of wate received by 16% compared to the FY2010 level	r 87%
Management of Chemicals	P47
<ul> <li>Reduction in the total volume of chemicals emitted by 45% compared to the FY2000 level</li> </ul>	1,393 tons
Designed to Freedom and all Disk	
Response to Environmental Risk	s P49
Collection of volatile organic chemical compounds (VOCs) contained in groundwater	s P49 613 kg
<ul> <li>Collection of volatile organic chemical compounds (VOCs)</li> </ul>	613 kg
<ul> <li>Collection of volatile organic chemical compounds (VOCs) contained in groundwater</li> </ul>	613 kg
<ul> <li>Collection of volatile organic chemical compounds (VOCs) contained in groundwater</li> <li>Recycling of End-of-Life Product</li> <li>Amount of end-of-life products</li> </ul>	613 kg s P51

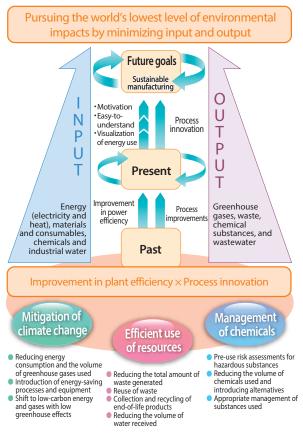
## Pursuing the world's lowest level of environmental impacts

TOSHIBA

Toshiba Group is promoting Greening of Process, an initiative for high-efficiency manufacturing, which aims to minimize resource inputs in production processes in Japan and abroad, eliminate waste in manufacturing processes, and reduce to a minimum emissions into the atmosphere and waters, thus achieving the world's lowest level of environmental impact. Specifically, this initiative consists of two efforts: "improvement of plant efficiency," which refers to efforts to grasp energy consumption appropriately in order to ensure effective improvement of equipment operation and introduce high-efficiency equipment, and "process innovation," which aims to achieve sustainable manufacturing in collaboration with all units involved in manufacturing.

BESS STOR

## High-efficiency manufacturing strategy



Toshiba Group is promoting the Greening of Process initiative from three perspectives: mitigation of climate change, effective use of resources, and management of chemical substances. In terms of climate change, the CO<sub>2</sub> emission coeffcient for electricity in Japan has deteriorated considerably due to the effects of the March 11, 2011 Great East Japan Earthquake, and indications are that this is greatly affecting Toshiba Group, where electricity-derived CO<sub>2</sub> emissions account for a majority of total GHG emissions. Toshiba Group is actively taking energy conservation measures on a company-wide scale. We will grasp energy consumption in real time (visualization), analyze data (easy-to-understand), and take actions for improvement (motivation). Especially in FY2013, the Group plans to reduce CO<sub>2</sub> emissions by approximately 60,000 tons by concentrating efforts on semiconductor plants, which account for nearly half of the Group's total GHG emissions. In terms of effective use of resources, we will continue to make maximum use of our ingenuity to reduce the total volume of waste generated and final waste disposal volumes as well as strive to use valuable water resources effectively. As for management of chemicals, the Group will make efforts to reduce the amount of targeted substances handled and discharged mainly through the introduction of alternative substances and process improvements. In the future, we will endeavor to achieve the world's lowest level of environmental impacts by realizing high-efficiency manufacturing that enhances our business competitiveness.

## Increasing business process eco-efficiency to 1.5 times the FY2000 level in FY2015

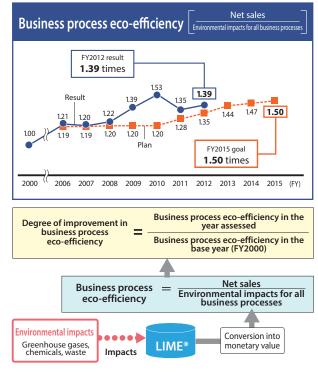
Toshiba Group, which comprehensively assesses the effects of environmental impacts in its business operations, views business process eco-efficiency as an important indicator of high-efficiency manufacturing and is working to reduce environmental impacts in manufacturing processes.

### • Results of FY2012

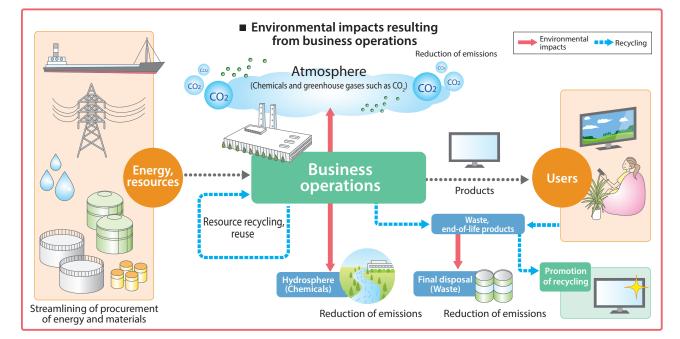
Sales decreased in FY2012 compared to the previous year. However, due to reductions in GHG emissions through energy conservation efforts and other factors, business process eco-efficiency improved compared to the previous year to 1.39 times (in comparison with the FY2000 level), exceeding the goal of 1.35 times.

## Future initiatives

The goal of the Fifth Environmental Action Plan is to increase business process eco-efficiency to 1.5 times compared to the FY2000 level in FY2015. To achieve this goal, Toshiba Group will work to reduce environmental impacts according to the nine specific targets (details on page 12).



\* LIME One of the leading environmental assessment methods in Japan, LIME (Life-cycle Impact assessment Method based on Endpoint modeling) was developed by the National Institute of Advanced Industrial Science and Technology, an independent administrative institution (details on page 37).



## High-efficiency Manufacturing

# **Mitigation of Climate Change**

In order to contribute to the mitigation of climate change, Toshiba Group strives to curb CO<sub>2</sub> emissions resulting from product logistics, to reduce greenhouse gas (GHG) emissions, and to analyze CO<sub>2</sub> emissions throughout the entire supply chain.

## **Reducing total GHG emissions**

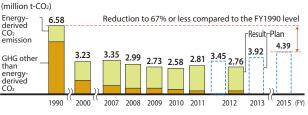
Toshiba Group proactively installed systems to collect and/ or remove sulfur hexafluoride (SF<sub>6</sub>), which is used to insulate heavy electric machinery, and perfluorocarbons (PFCs), which are used to produce semiconductors. As a result, in FY2000, the Group nearly halved the total amount of GHG emitted\* compared to the FY1990 level, and in subsequent years, GHG emissions continued to decrease as the Group steadily took measures to improve its production processes. Meanwhile, energy-derived CO<sub>2</sub> emissions resulting from the use of electricity, which peaked in FY2007, when production reached its highest level, have been reduced since FY2008 by taking energy conservation measures at all business and production sites, including ones overseas, restructuring production sites, and introducing renewable energy proactively.

\*Six types of greenhouse gases targeted for reduction in the Kyoto Protocol: carbon dioxide (CO<sub>2</sub>), methane (CH<sub>4</sub>), nitrous oxide (N<sub>2</sub>O), hydrofluorocarbons (HFCs), perfluorocarbons (PFCs), and sulfur hexafluoride (SF<sub>6</sub>)

### Results of FY2012 and future initiatives

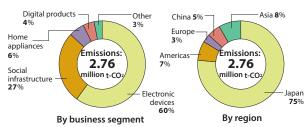
In FY2012, Toshiba Group reduced GHG emissions other than energy-derived CO<sub>2</sub> by 79% compared to the FY2000 level mainly by installing PFC removal equipment. Meanwhile, electricity consumption decreased compared to FY2010 due to proactive electricity conservation measures, including capital investments, but energy-derived CO<sub>2</sub> emissions increased as in 2011 because of a deteriorating CO<sub>2</sub> emission coefficient for electricity due to the effects of the Great East Japan Earthquake. Nevertheless, CO2 emissions decreased compared to the previous year. The CO<sub>2</sub> emission coefficient for electricity is expected to deteriorate in the future, but Toshiba Group will continue to make steady efforts to reduce total GHG emissions by investing proactively in high-efficiency equipment. The Group's goal is to reduce total GHG emissions to 3.92 million tons or less (60% compared to the FY1990 level) in FY2013 and 4.39 million tons or less (67%) in FY2015.

#### Changes in total GHG emissions



\* The CO<sub>2</sub> emissions coefficient for electricity is used to calculate energy-derived CO<sub>2</sub> emissions (in Japan, 3.50 t-CO<sub>2</sub>/10,000 kWh in FY2010, 4.76 t-CO<sub>2</sub>/10,000 kWh in FY2011, and 4.87 t-CO<sub>2</sub>/10,000 kWh in FY2012). Overseas electricity is based on the GHG Protocol.

#### Breakdown of GHG emissions (FY2012)



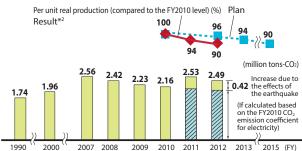
## Reducing energy-derived CO<sub>2</sub> emissions

#### Results of FY2012

Under the Fifth Environmental Action Plan, in order to assess CO2 emissions measures consisting mainly of those for electricity conservation, the Group uses energy-derived CO2 emissions per unit production by fixing the CO<sub>2</sub>emission coefficient to FY2000. In FY2012, as a result of measures such as energy-saving investments, proactive electricity conservation, and reductions in power consumption by production adjustments, Toshiba Group was able to reduce energy-derived CO<sub>2</sub> emissions per unit production to 90% of the FY2010 level, thus reducing such emissions by 10%, which is six percentage points higher than the initial goal. Meanwhile, affected greatly by the deterioration of the CO2 emission coefficient for electricity due to the earthquake, total energy-derived CO<sub>2</sub> emissions increased substantially to 2.49 million tons (0.33 million-ton increase compared to the FY2010 level). Nevertheless, compared to the previous year, total emissions decreased by 0.4 million tons.

#### Future initiatives

In order to meet growing market demand, Toshiba Group plans to construct new plants, mainly those for manufacturing semiconductors. Therefore, energy-derived CO<sub>2</sub> emissions are likely to increase in the near future. The Group will continue its efforts to reduce CO<sub>2</sub> emissions per unit production by 10% compared to the FY2010 level in FY2015 by adopting a variety of energy conservation measures, including performing energy-saving diagnoses and investing in energy-saving facilities.

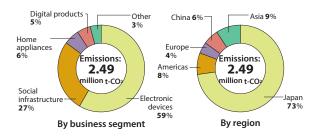


Changes in energy-derived CO<sub>2</sub> emissions per unit production

\* The CO<sub>2</sub> emissions coefficient for electricity is used to calculate energy-derived CO<sub>2</sub> emissions (in Japan, 3.50 t-CO<sub>2</sub>/10,000 kWh in FY2010, 4.76 t-CO<sub>2</sub>/10,000 kWh in FY2011, and 4.87 t-CO<sub>2</sub>/10,000 kWh in FY2012). Overseas electricity is based on the GHG Protocol.

\*2 The electricity coefficient is fixed to that of FY2010.

#### Breakdown of energy-derived CO<sub>2</sub> emissions (FY2012)



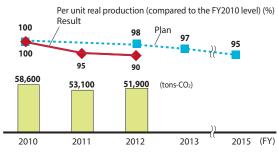
## Reducing CO<sub>2</sub> emissions associated with product logistics

### Results of FY2012 and future initiatives

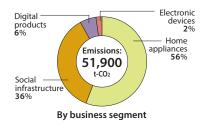
In FY2012, Toshiba Group strove to reduce energy consumption during product logistics by taking various measures, including improving load factors when transporting products, applying modal shifts to a wider range of products, and shortening the transport distance by restructuring distribution centers. As a result, it reduced CO2 emissions per unit production by 10% compared to the FY2010 level, exceeding the initial target for FY2012 by 8%.

In the future, Toshiba Group will continue its efforts to reduce CO<sub>2</sub> emissions associated with product logistics with a view to reducing CO<sub>2</sub> emissions per unit production by 5% compared to the FY2010 level in FY2015.

#### ■ Reduction in CO<sub>2</sub> emissions associated with product logistics in Japan



Breakdown of CO<sub>2</sub> emissions associated with product logistics in Japan in FY2012



#### ■ CO<sub>2</sub> emissions associated with overseas and international logistics (approximate figures)

Toshiba Group collects data on overseas and international logistics for the group and calculates approximate CO2 emissions associated with such logistics.

Total: 466,000 t-CO<sub>2</sub> (FY2012) (Breakdown) Logistics in overseas countries: 27,000 t-CO2 International logistics: 439,000 t-CO<sub>2</sub>

## Reductions in CO<sub>2</sub> emissions from employees' business travel

Toshiba Group is working to analyze CO2 emissions resulting from employees' business travel. The table below indicates CO2 emissions from employees' business travel by air from FY2010 to FY2012.

In FY2012, CO<sub>2</sub> emissions increased due to a larger number of employees traveling on a business trip to ensure the safety of nuclear power stations and to launch new businesses.

### ■ CO<sub>2</sub> emissions from employees' business travel

			(1-002)
12,104	11,964	12,076	Domestic business travel
34,317	39,101	45,076	— Overseas business travel
2010	2011	2012	(=) ()

2010	2011	2012	(FY)
ions per unit passenger t	ransport × Distance of	of travel × Seat class co	pefficient (overseas

\* CO<sub>2</sub> emissi business travel only) (from the Japanese Ministry of the Environment's guidelines)

## Use of renewable energy

Toshiba Group is continuously striving to use renewable energy for a wider range of its operations. In FY2012, the Group used 29,645 MWh's worth of renewable energy. This means that the Group reduced about 14,000 tons\* of CO<sub>2</sub> emissions. Toshiba Corp. has also used a green power system since January 2005 and has since been purchasing 2,000 MWh of electricity under a green power certificate annually. \* Calculated based on 4.76 t-CO<sub>2</sub>/10,000 kWh

Introduction of a solar power xample 3-2 generation system

### Toshiba America Information Systems, Inc.

In order to mitigate climate change, Toshiba America Information Systems, Inc. has installed a solar power generation system in its plant parking lot. The company performed a simulation before constructing the power generation system and decided to use its own high-transformation-efficiency inverter, which it found to be best suited for the system. As a result, the company was able to construct a system with a standard generating capacity of 105 kW (using a total of 700 power generation panels) and an annual power generation output of

155 MWh. As a result, the company is able to reduce annual CO<sub>2</sub> emissions by approximately 88.9 tons. This system also significantly contributed to the renewable energy development policy promoted by the State of California.



#### Promotion of modal shifts using the Russian Trans-Siberian Railway (PC products) Example 3-1

#### Toshiba Logistics Corp.

In order to reduce lead times, Toshiba Logistics Corp. had been using aircraft to transport its products into Russia; however, this lead to a large amount of CO2 emissions during transport. Accordingly, the company switched to transport via the Trans-Siberian Railway (modal shift) and also developed a new type of packaging capable of withstanding long-distance railway transport. As a result, the company reduced CO2 emissions during transport by 23 kg per PC compared to the previous level.





Communication

## chapter 3

High-efficiency Manufacturing

# **Mitigation of Climate Change**

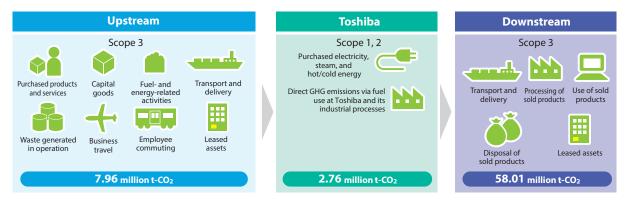
## **Topics** | Making GHG emissions in the supply chain visible for all categories

Toshiba Group is working to calculate and analyze GHG<sup>\*1</sup> emissions throughout its entire supply chain. In FY2012, the Group calculated such emissions for all categories using the calculation methods based on the Ministry of the Environment's guidelines<sup>\*2</sup> and compared the results to those for the previous year for each category. The Group reduced GHG emissions during product use (the life cycle stage having the largest amount of emissions) by about 28% compared to the previous year.

Toshiba Group believes that it is important to work effectively to reduce GHG emissions throughout the product life cycle by quantitatively analyzing emissions per category as described above.

\*1 CO<sub>2</sub>, CH<sub>4</sub>, N<sub>2</sub>O, HFCs, PFCs, and SF<sub>6</sub>

\*2 Basic guidelines for calculating GHG emissions throughout the supply chain



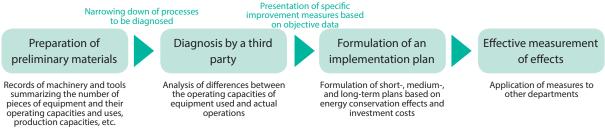
Category	Categories covered by calculations		FY2011 Calculation results (million t-CO <sub>2</sub> )	FY2012 Calculation results (million t-CO <sub>2</sub> )	Change in emissions	Considerations
	1	Purchased products and ser- vices	7.42	6.58	-11.3%	GHG emissions were reduced by using smaller parts and reducing product weight.
	2	Capital goods	0.68	0.57	-15.7%	As a result of screening investments based on their importance, GHG emissions were reduced.
	3	Fuel- and energy-related activities not included in Scope 1 and 2	0.2	0.2	-1.3%	GHG emissions were reduced by about 3,000 tons due to energy conservation efforts.
Upstream	4	Transport and delivery (Up- stream)	0.57	0.52	-9.1%	GHG emissions were reduced due to modal shifts from airplanes to ships and railways as well as decreases in packing volume and product weight.
am	5	Waste generated in operation	0.04	0.03	-15.1%	GHG emissions decreased because waste volume was reduced through sorting and recycling.
	6	Business travel	0.05	0.06	12.8%	GHG emissions increased mainly due to business travels for business expansion.
	7	Employee commuting	_	-		Employee commuting was assessed as accounting for less than 0.1% of total GHG emissions.
	8	Leased assets (Upstream)	-	-		Not covered by the calculation
Tos	9	Direct GHG emissions (Scope 1)	0.82	0.76	-7.3%	GHG emissions were reduced mainly through energy conservation efforts and reorganization of business/ production sites.
Toshiba	10	Indirect emissions associated with energy-derived emissions (Scope 2)	2.15	2.0	-7.0%	GHG emissions were reduced mainly through energy conservation efforts and reorganization of business/ production sites.
	11	Transport and delivery (Down- stream)	0.11	0.1	-8.9%	GHG emissions were reduced due to decreases in packing volume and product weight.
	12	Processing of sold products	_	-		Not covered by the calculation
Down	13	Use of sold products	80.51	58.28	-27.6%	GHG emissions decreased mainly because the energy- saving performance of TVs and air conditioners improved.
Downstream	14	End of life treatment of sold products	-0.24	-0.37	-57.0%	GHG emission reduction effects increased through use of a wider range of recyclable materials.
	15	Leased assets (Downstream)	_	-		Not covered by the calculation
	16	Franchises	-	-		Not covered by the calculation
	17	Investments	-	-		Not covered by the calculation
		Total	92.31	68.73		

chapter 3

# **Topics** Accelerating the implementation of energy conservation measures through energy-saving diagnosis

Toshiba Group is working with JFE Techno-Research Corp. to perform energy conservation diagnoses at its production sites. By working with a third party, the Group aims to clarify whether there are any elements of waste in production equipment or its operation that have gone unnoticed by internal diagnoses as well as to identify specific improvement measures (including examining the cost effectiveness thereof), thus stepping up efforts to take environmental measures at production sites and enhance overall competitiveness. In the future, the Group will expand the scope of this initiative to cover not only Japanese and Chinese bases but also those in Southeast Asia while simultaneously developing diagnostic teams within its organization, thereby accelerating efforts to establish a global manufacturing system with fewer environmental impacts.

#### Example energy conservation diagnosis scheme



## **Toshiba Medical Systems Corporation, Nasu Operations**

Toshiba Medical Systems Corp. is accelerating its improvement efforts by launching a project to promote energy conservation. Examples include reviewing the operation of 243 facilities, including soldering pots and reflow furnaces, which consume large amounts of energy, and replacing machinery and tools with high-efficiency models, such as introduction of LED lighting earlier than initially planned (installation of 5,700 LED lamps was completed in June 2013). Further, the company is actively striving to conserve energy, including by downsizing machinery and tools through reviewing their specifications.

#### Improvement of operation of production equipment



Concentrating production in soldering pot No. 1 and completely discontinuing use of No. 2

#### Expected to reduce CO<sub>2</sub> emissions by 62 tons annually



Concentrating production in one of three furnaces according to production plans

# Use of LEDs for plant lighting



Replacing 400-watt mercury lamps with 200-watt LED models



Expected to reduce CO<sub>2</sub>

hissions by

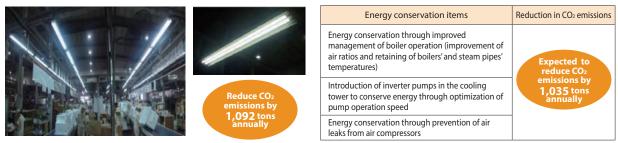
Replacing 110-watt fluorescent lamps with 70-watt LED models

## Toshiba HA Manufacturing (Nanhai) Co., Ltd.

Toshiba HA Manufacturing (Nanhai) Co., Ltd., one of Toshiba Group's bases in China that emits a large amount of CO<sub>2</sub>, is making company-wide improvement efforts with the aim of reducing the amount of standard coal\* used by 1,298 tons compared to the 2010 level during the period from 2011 to 2015. In order to accelerate its efforts to take improvement measures, the company has performed an energy conservation diagnosis to identify items (e.g., boilers and plant lighting) that have high potential to result in energy conservation.

The company is currently taking energy conservation measures systematically.

### Use of LEDs for plant lighting



\* Standard coal: A coal equivalent of energy. One kilogram of standard coal has a thermal value of 7,000 kilocalories.

## Other energy conservation items

## High-efficiency Manufacturing

# **Efficient Use of Resources**

In order to help build a sound material-cycle, sustainable society, Toshiba Group works to reduce the volume of raw materials and water resources used for its business operations and to use them effectively, striving to reduce the volume of waste generated and finally disposed of.

## Reducing the total waste volume

Toshiba Group is working to reduce waste generation by minimizing the volume of waste generated per unit production, which indicates business process efficiency improvement, as well as by reducing the total volume of waste to a level below the Earth's environmental capacity.

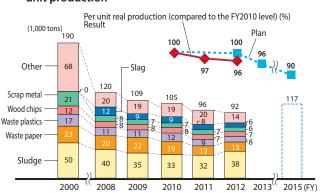
### Results of FY2012

In FY2012, the total volume of waste generated per unit production was 96% compared to that of FY2010, exceeding the initial target by 4 percentage points. The volume of waste (excluding that of objects with value) totaled 92 thousand tons, which is 15 thousand tons lower than the initial target.

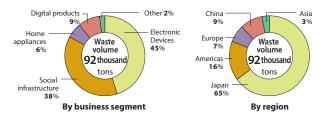
## Future initiatives

In the Fifth Environmental Action Plan, Toshiba Group aims to reduce the volume of waste per unit production in FY2015 by 10% compared to FY2010 and to reduce the total volume of waste to 117 thousand tons.

### Waste volume and total volume of waste generated per unit production



### Breakdown of the total volume of waste generated (FY2012)



## Reducing the final disposal volume

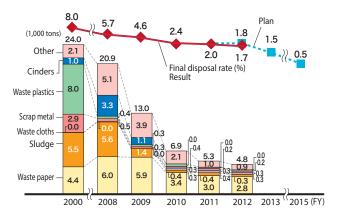
In order to create a sound material-cycle, sustainable society, Toshiba Group is working to achieve zero waste emission—an initiative of reducing final landfills to zero by promoting the reuse and recycling of waste.

### Results of FY2012

The percentage of final landfills to the total volume of waste generated by Toshiba Group in FY2012 was 1.7%, which exceeded the initial target (1.8%).

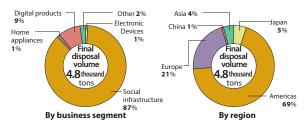
### • Future initiatives

One goal of the Fifth Environmental Action Plan is to reduce the percentage of final landfills to 0.5% in FY2015. To this end, Toshiba Group will further promote the reuse and recycling of waste, particularly at overseas sites with high reduction potential.



### Final waste disposal volume and the final disposal rate

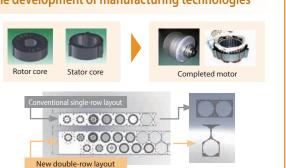
### Breakdown of the final waste disposal volume (FY2012)



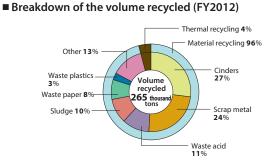
## xample 3-3 Promoting high-efficiency manufacturing through the development of manufacturing technologies

#### Toshiba Industrial Products Manufacturing Corporation

Toshiba Industrial Products Manufacturing Corporation, which manufactures motors for hybrid electric vehicles, uses its original technologies large high-precision die technology and technology to deliver and stabilize the thin plate and wide material—to perform double-row punching in laminated iron core processing. This new double-row method reduces the volume of waste generated by 50% compared to conventional single-row progressive punching. Double-row punching, which produces two molds with a single press punch, has not only improved manufacturing efficiency but also reduced energy consumption.



In FY2012, Toshiba Group recycled 265 thousand tons of resources, 20 thousand tons more than in FY2011. 94% of the waste generated was reused effectively as various resources. The recycled resources consisted mainly of scrap metal and cinders, and 96% of them were used effectively for material recycling (recycled into materials for products), and the remaining 4% for thermal recycling (heat recovery). In the future, Toshiba Group will continue to increase the total volume of resources recycled and at the same time will strive for higher quality recycling chiefly by increasing the percentage of resources recycled into materials.



## Efficient use of water resources

In response to a global increase in concerns regarding water problems, Toshiba Group is promoting sustainable water resource management. In particular, Toshiba Group is stepping up water management at business and production sites located in water stress areas where supply-demand relations in water resources are tight. In recognition of the fact that securing water resources involves environmental impact even in countries with well-developed water supply infrastructure, we are working to reduce the volume of water received.

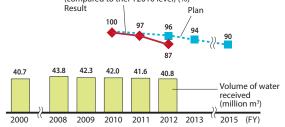
## Results of FY2012

The volume of water received per unit production in FY2012 was 87% of the total for FY2010, exceeding the initial target by 9 percentage points. The total volume of water received was 40.76 million m<sup>3</sup>, about 0.9 million m<sup>3</sup> less than in the previous year.

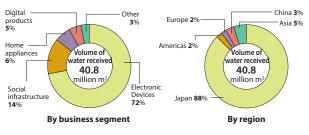
### • Future initiatives

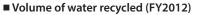
Under the Fifth Environmental Action Plan, Toshiba Group aims to reduce the amount of water received per unit real production by 10% compared to the FY2010 level in FY2015. We will continue to promote the reuse and recycling of water at domestic semiconductor plants, which account for 72% of the water received by Toshiba Group. Business and production sites located in countries where the amount of water resources per person is 1,700 m<sup>3</sup> or less annually or in watersheds where over 60% of water is taken from rivers represent about 1% of the total amount of water received by the Group. We will step up our efforts to reduce the amount of water received by our business and production sites in such water stress areas.

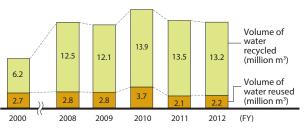




### Breakdown of the volume of water received (FY2012)







## Example 3-4 Initiatives for water saving at overseas business and production sites

## Toshiba JSW Turbine and Generator Private Limited

Toshiba JSW Turbine and Generator Private Limited, which was established in India in 2008, constructed a comprehensive water recycling system, thereby reducing wastewater to zero. Production wastewater is recycled for use as industrial water in manufacturing processes, while living sewage is recycled for use as water for planting. Also, by storing rainwater and using it as water for planting, the company strives to reduce the volume of precious water received.



Production wastewater treatment facility



Rainwater reservoir

## High-efficiency Manufacturing

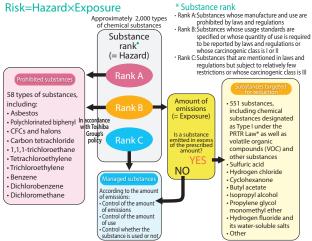
# **Management of Chemicals**

Toshiba Group is striving to manage chemical substances appropriately in the processes of its business operations. Using alternatives, improving processes, and taking other measures, the Group is reducing emissions of the targeted substances.

## Managing chemical substances

Toshiba Group classifies standards for the handling of chemical substances into the three categories of prohibition, reduction, and control, and manages chemical substances according to the regulations for each category. The relationship between substance ranking and management classifications, which shows the concept underlying this initiative, is indicated in the figure below. Approximately 2,000 types of chemical substances are classified into three ranks (hazard level A, B, and C) based on the regulatory levels set by environmental legislation, data on carcinogenic chemicals, and other factors. The classifications of prohibition, reduction, and control are determined by judging risks for each chemical substance using the ranking of the substance equivalent to hazard levels and emissions equivalent to exposure to the substance.

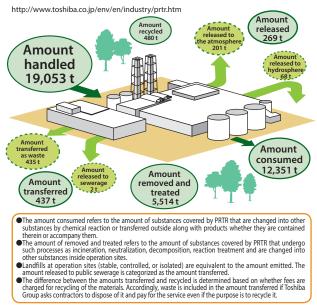
## Substance ranking and management classifications



\* Law Concerning Pollutant Release and Transfer Register

### PRTR-based material balance

The balance of Toshiba Group's total material volume based on the PRTR Law.



## Reducing emissions of chemical substances

Toshiba Group strives to reduce the consumption of chemical substances by designating substances that have large direct impacts on the environment as those targeted for reduction. By business segment, semiconductors, home appliances and social infrastructure systems account for over 90% of the total emissions of such substances, and by region, 70% of such emissions originate from Japan.

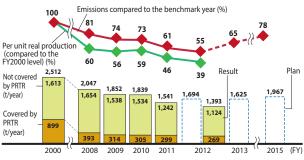
### Results of FY2012

In FY2012, Toshiba Group gave priority to taking measures for solvents used in cleaning and resist coating, which ranked high among such emissions, and promoted such initiatives as using alternative substances, installing combustion detoxifying devices and improving manufacturing processes in order to reduce the use of raw materials. As a result, Toshiba Group reduced emissions of substances targeted for reduction by 10% (approximately 150 tons) compared to the previous year and by 45% compared to the FY2000 level.

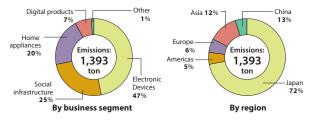
### • Future initiatives

In the Fifth Environmental Action Plan, the Group aims to reduce the emissions of substances in FY2015 to 1,967 tons. It plans to use alternative substances and increase material efficiency by improving processes as an incoming countermeasure and introduce emission removal and collection equipment as a outgoing countermeasure.

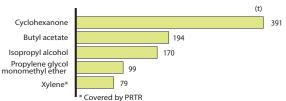
### Emissions of substances targeted for reduction



Breakdown of emissions of substances targeted for reduction (FY2012)



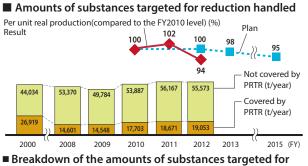
Emissions of top five substances targeted for reduction (FY2012)



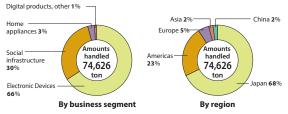
## Reduction in the amount handled

#### • Results of FY2012 and future initiatives

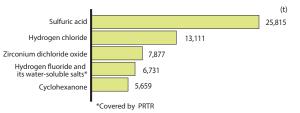
In FY2012, semiconductors and social infrastructure systems accounted for over 90% of the total amount of chemicals handled, with substances used for chemical reactions and wastewater treatment ranking high among chemicals. The material balance for PRTR-covered chemicals indicates that 29% of them are removed through neutralization and absorption and 65% are consumed together with the products that contain them, which taken together represent the majority of the chemicals handled. It also indicates that only about 1% of the chemicals used are discharged into the atmosphere or hydrosphere. Under the Fifth Environmental Action Plan, the Group is adding the amount of chemicals handled per unit production as a new target indicator, thereby aiming to reduce the amount by 5% compared to the FY2010 level in FY2015.



reduction handled (FY2012)



#### Amounts of top five substances targeted for reduction handled (FY2012)

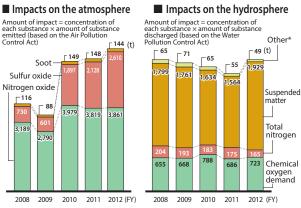


## Management of substances that have impacts on the atmosphere and hydrosphere

Toshiba Group is working to grasp the extent of emissions of sulfur oxides (SOx) and nitrogen oxides (NOx), both of which are major causes of air pollution, as well as water pollutants and ensure appropriate management of such emissions. Each production site voluntarily sets the maximum permissible levels of concentrations for these substances and complies with these prescribed standards, but total emissions fluctuate as production volumes increase or decrease.

Production sites in Europe and North America have already applied to wastewater the environmental impact risk assessment method (whole effluent toxicity (WET)\* method), which uses biological indicators. Those in Japan have also started to consider using it as a new indicator of wastewater management.

\* Whole Effluent Toxicity



Starting in FY2007, data include those for Sigma Power Ariake and Sigma Power Tsuchiura. \* N-hexane extracts, phenols, copper, zinc, soluble iron, soluble manganese, total chromium, total phosphorus, and nickel

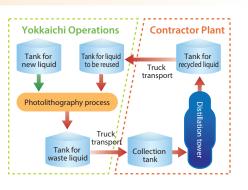
## Management of ozone-depleting substances

Toshiba Group possesses specified chlorofluorocarbons (CFCs), which deplete the ozone layer, as coolant for air conditioners installed in factories; we appropriately dispose of such CFCs in accordance with the law. In FY2011, the Group had 14 tons of specified CFCs and 281 tons of other types of fluorocarbons. In FY2012, due to measures such as the replacement of old air conditioning systems with high-efficiency systems, we reduced the amount of specified CFCs to 12 tons and the amount of other fluorocarbons to 256 tons. The amount of specified CFCs possessed by the Group was reduced by 11% compared to the previous year. We will continue to properly manage CFCs.

## Example 3-5 Reduction of the amount of chemicals handled through reuse in semiconductor photolithography

#### Yokkaichi Operations, Toshiba Corp.

Toshiba had been outsourcing the collection of waste chemicals used in semiconductor photolithography to collectors and had been using newly purchased liquids in all processes. In order to reduce the amount of chemicals used, we reviewed the levels of purity required for different processes and identified those processes in which recycled chemicals having lower purity than new liquids could be used. Also, by adjusting the mixing ratio of waste liquids collected from manufacturing processes, which contain different elements, we reduced the workload required for distillation and purification, thereby facilitating delivery of recycled products that meet purity specifications. Toshiba outsources distillation and purification of waste liquids to outside contractors. These measures made it possible to reduce purchases of new liquids by 10%. We are evaluating the possibility of using recycled chemicals in a wider range of processes.



## High-efficiency Manufacturing

## **Response to Environmental Risks**

Toshiba Group is working to purify contaminated soil and groundwater by ascertaining the present condition of soil and groundwater at its production sites. The Group's basic policy is to prevent chemical substances from contaminating soil and groundwater and identify environmental liabilities such as PCB-containing equipment and dispose of such equipment in a systematic way.

## Soil and groundwater purification

Toshiba Group is working to purify contaminated soil and groundwater by ascertaining the present condition of soil and groundwater at its production sites. The Group is also taking safety measures for environment-related equipment to prevent contamination with chemicals and reduce environmental risks. A survey of all production sites confirmed contamination at 14 sites, where soil and groundwater contamination with volatile organic compounds (VOCs) has been purified, and the results are being monitored. VOCs in groundwater are collected and eliminated mainly using the water pumping method.

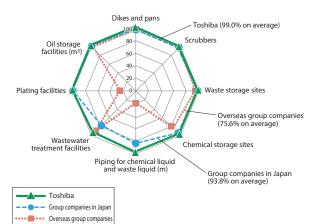
Toshiba Group uses the water pumping method to purify soil and groundwater mainly in areas with high concentrations of VOCs, but if the VOC concentration in such areas is lowered due to progress in purification, the Group takes such measures as stepping up water pumping efforts in other areas with relatively high VOC concentrations. In FY2012, the Group collected 613 kg of VOCs. The amount collected was about 20% less compared to the previous year, but this is chiefly because the amount of VOCs collected per liter of water pumped is gradually decreasing due to the progress made in purification through drastic measures that make the most of the opportunity presented by land modifications, methodological changes (from water pumping to in-situ purification), and declines in relative concentrations of VOCs as a result of purification. In the future, Toshiba Group will continue to advance soil and groundwater purification using appropriate methods, taking into account world trends in the progress of purification technology. At the same time, it will strive to ensure full communication with local governments and residents in neighboring areas through tours of purification facilities and other public relations activities.

## Preventing contamination and reducing contamination risks

In order to prevent contamination with chemical substances and reduce contamination risks, Toshiba Group independently established the Structural Design Guidelines to prevent leaks of chemicals at its eight types of environment-related facilities such as wastewater treatment plants, and its overseas sites are also promoting continuous improvements in this area. In FY2012, Toshiba Group achieved a compliance rate of 99.0% for all of Toshiba's sites and 93.8% for all of its group companies' sites in Japan.

In its overseas operations, at the time of establishing a new business or relocating a business, Toshiba Group also assesses contamination risks by investigating land use and contamination histories. Assessments are made in accordance with laws and regulations in each country, and Toshiba Group's own rigorous standards are applied in countries without relevant legislation.

#### Rate of compliance with the Structural Design Guidelines (FY2012)



#### Purification of soil and groundwater contaminated with volatile organic compounds

Business and production site	Location	Progress in purification	Purification method*1	Amount collected <sup>*2</sup> (kg)
Fukaya Complex, Toshiba Corp.	Fukaya, Saitama Prefecture	Being monitored <sup>*3</sup>	A	—
Former site of Asia Electronics Inc.'s Yokohama Operation Center	Yokohama, Kanagawa Prefecture	Being monitored	A, E, G	_
Komukai Complex, Toshiba Corp.	Kawasaki, Kanagawa Prefecture	Purification in progress	A, G	73.7
lline ii Onewskiene (Comicenducteur) Teakike Com	Taishi Town, Ibo County, Hyogo	Being monitored (North district)	D, F, G	—
Himeji Operations (Semiconductors), Toshiba Corp.	Prefecture	Purification in progress	A	242.0
Himeji Operations, Toshiba Corp.	Himeji, Hyogo Prefecture	Construction work -> Being monitored	E, F, G	_
Oita Operations, Toshiba Corp.	Oita, Oita Prefecture	Purification in progress	A	0.6
Fuji Operation, Toshiba Carrier Corp.	Fuji, Shizuoka Prefecture	Purification in progress	A, B	117.0
Tsuyama Operation, Toshiba Carrier Corp.	Tsuyama, Okayama Prefecture	Purification in progress	A, B	1.0
Kawamata Seiki Co., Ltd.	Kawamata Town, Date County, Fukushima Prefecture	Purification in progress	A	0.0
Kitashiba Electric Co., Ltd.	Fukushima, Fukushima Prefecture	Purification in progress	A	0.1
Former site of Toshiba Shomei Precision Corp.'s Kawasaki Works	Kawasaki, Kanagawa Prefecture	Being monitored	A, E, F	_
Former site of Toshiba Lighting & Technology Corp.'s Iwase Works	Sakuragawa, Ibaraki Prefecture	Purification in progress	A	0.1
Ibaraki Plant, Lighting Device & Fixture Corp.	Joso, Ibaraki Prefecture	Being monitored	A, B	_
Kimitsu Operation Center, Toshiba Components Co., Ltd.	Kimitsu, Chiba Prefecture	Purification in progress	A, B	178.4

\*1 Purification method: (A) groundwater pumping, (B) soil gas suction, (C) reduction decomposition, (D) oxidation decomposition, (E) interception containment, (F) removal by excavating soil, and (G) bio-activation.
\*2 Amount collected: Amount collected from April 2012 to March 2013.

\*2 Amount collected: \*3 Monitoring:

Monitoring to confirm how things develop after work that will allow measures to be taken or purification is completed.

intering. Monitoring to commit new traings devel

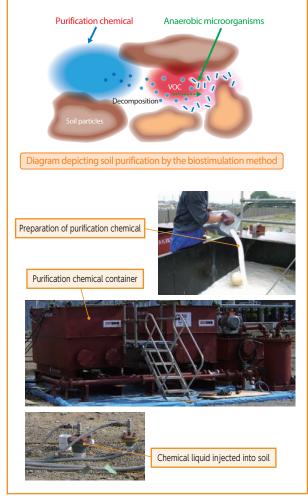
In order to ensure effective prevention of groundwater contamination, an act revising part of the Water Pollution Control Act was promulgated on June 22, 2011 and came into force on June 1, 2012. To prevent groundwater from becoming contaminated with hazardous substances<sup>\*4</sup>, new provisions have been added that require those who install facilities where hazardous substances are used, stored, or otherwise handled to comply with structural, equipment, and usage standards to block hazardous substances from entering the ground and to record and maintain records of periodic inspection results. As early as 1990, Toshiba Group established the Structural Design Guidelines, an initiative that anticipated the purpose of these revisions to the Act, and has since taken actions in accordance with the Guidelines.

\*4 As stipulated in Article 2 of the Order for Enforcement of the Water Pollution Control Act, the 28 hazardous substances subject to regulation include cadmium, lead, and trichloroethylene (as of April 2013).

## mple 3-6 Treatment of volatile organic compounds in soil, Biostimulation method

Himeji Operations, Toshiba Corp.

Toshiba used the biostimulation method to purify volatile organic compounds contained in the soil at Himeji Operations. This method injects purifying chemicals that provide nutrients to microorganisms into the targeted soil in order to activate anaerobic microorganisms within the soil, thereby dechlorinating hazardous substances (trichloroethylene, etc.) and decomposing them into harmless substances.



## Identifying environmental liabilities

With the enforcement of the Act on Special Measures concerning Promotion of Proper Treatment of PCB Wastes, keepers of PCB waste are required to appropriately dispose of PCB waste. The revision of the Enforcement Ordinance in December 2012 moved back the deadline for disposal of PCB waste until March 2027. At March 2013, Toshiba Group reported environmental liabilities of approximately 8.5 billion yen as expenses for the outsourcing of disposing of PCB waste by making it harmless. These expenses cover the disposal of such items as PCB-containing products stored and managed at production sites nationwide. The Westinghouse Electric Company group, a consolidated subsidiary of Toshiba Corp., complies with U.S. federal, state, and other local legislation concerning the discharge of pollutants, disposal of hazardous waste, and other activities that lead to environmental pollution. These legislations have affected and are expected to affect Toshiba Group in the future, but the status of legislation and regulations, the ability to identify sites that require removal of contamination, waste disposal capacity, and other conditions are uncertain, and therefore, it is difficult to accurately estimate final costs incurred by, and the time required for, future decontamination. Of those costs, approximately 7 billion yen in environmental liabilities was reported as a loss that could reasonably be estimated in March 2013. The amount of environmental liabilities will be revised according to the progress in environmental assessments and purification work, technological innovation, and the new demands of legislation. These do not have serious effects on the financial condition and business performance of Toshiba Group, but the Group will continue to identify and disclose its environmental liabilities properly in the future. Information such as financial statements

http://www.toshiba.co.jp/about/ir/jp/library/sr/sr2012q4.htm

## Storage and management of PCB

Since 1972, when the manufacture of products using polychlorinated biphenyl (PCB) was discontinued in Japan, Toshiba Group has kept PCB and PCB-containing products under strict surveillance, controlled them, and reported their storage to the relevant authorities in accordance with the Waste Management and Public Cleansing Act and the Act on Special Measures concerning Promotion of Proper Treatment of PCB Wastes. In addition to meeting the prescribed storage standards, the Group makes doubly sure through the installation of dikes and double containers and other measures that they are stored appropriately. In order to treat PCB and PCB-containing products safely and as swiftly as possible, Toshiba, along with group companies, has registered some 7,400 transformers and condensers with Japan Environmental Safety Corporation (JESCO), which started to provide wide-area PCB treatment services in FY2005. In FY2012 about 523 transformers, large condensers and oil were treated. In the future, Toshiba Group will continue to treat PCB and PCB-containing products properly in accordance with

JESCO's treatment plans.



PCB-containing equipment being transported to Japan Environmental Safety Corp.



## High-efficiency Manufacturing

# **Recycling of End-of-Life Products**

Toshiba Group is expanding the recycling of end-of-life products globally. In Japan, too, the Group is actively promoting the recycling of end-of-life products centered on waste home appliances and personal computers.

## Recycling end-of-life products globally

In order to ensure efficient use of resources and appropriate treatment of hazardous substances, in accordance with recycling regulations in each country and territory of the world, Toshiba Group is promoting the collection and recycling of products that customers have discontinued use of. The Group promotes collection and recycling of end-of-life products while striving to minimize collection and recycling costs as it complies with each country's recycling scheme. In Japan, in addition to products covered by the Act on the Recycling of Specified Kinds of Home Appliances, the Act on the Promotion of Effective Utilization of Resources, and other relevant laws, the Group has established a unique scheme to collect medical equipment, elevators, MFP/POS systems, and other industrial equipment. Toshiba Group also responds appropriately to the Directive on Waste Electric and Electronic Equipment (WEEE) in Europe<sup>\*1</sup> and state laws in the United States. Furthermore, it is preparing to respond appropriately to recycling-related laws enacted in China, India, and Australia and those expected to be enacted in the future by governments in Asia, Central and South America, and other regions.

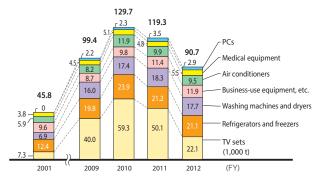
### Results of FY2012

In FY2012, in Japan and abroad, Toshiba Group collected about 112,000 tons of end-of-life products, of which it recycled about 91,000 tons. In Japan, due to the completion of collection of cathode ray TVs as a result of the start of digital terrestrial TV broadcasting, the volume of the four types of waste home appliances collected in Japan fell compared to the previous year. However, the volume of end-of-life products collected overseas, including in Europe and North America, remained fairly constant. In the future, Toshiba Group will continue to increase the volume of end-of-life products collected in Japan

#### ■ Volume of end-of-life products recycled by region (FY2012)

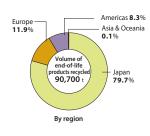
and establish a collection scheme in a wider range of its overseas locations.

#### Volume of end-of-life products recycled (global)

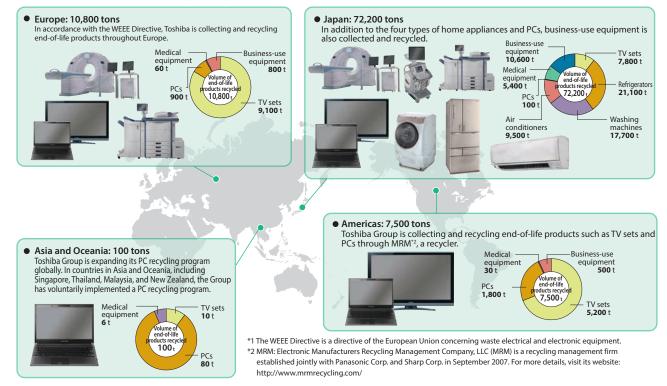


#### Breakdown of the volume of end-of-life products recycled (FY2012)

Looking at the volume of endof-life products recycled by region, in Japan 80% of the total volume is recycled, with four types of home appliances accounting for the bulk of this. Major items collected and recycled in Europe, which has the next highest recycling ratio



after Japan, include TV sets, PCs, multifunctional peripherals (MFPs), and medical equipment. In the U.S., major items include TV sets and PCs. Maintaining the volume of end-of-life products collected in China and other Asian countries as well as preparing to respond to recycling-related laws that are expected to be enacted in other areas are issues to be addressed in the future.

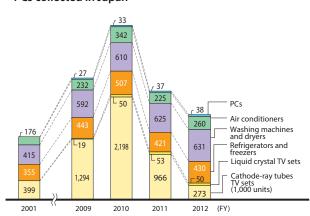


## Recycling of end-of-life products in Japan

In Japan, Toshiba Group is collecting and recycling end-oflife products in accordance with the Act on the Recycling of Specified Kinds of Home Appliances and the Act on the Promotion of Effective Utilization of Resources.

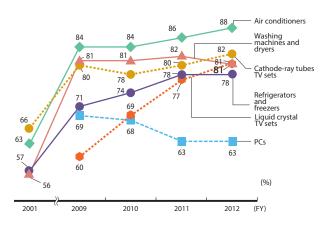
## Results of FY2012

The number of the four types of home appliances collected in FY2012 was approximately 1.65 million. We worked in cooperation with customers and other relevant parties to recycle end-of-life products. The recycling rate for all four types of products in FY2012 was 72% compared to that of the previous year. This was due to a rapid drop in the number of cathode ray TVs collected. The number of these appliances collected by Toshiba Group represented approximately 15% of the total of all such appliances collected in Japan, remaining at nearly the same level as FY2012 (1% increase compared to the previous year). A total of 38,000 end-of-life PCs, a 2% increase compared to the previous year, were collected from businesses and homes for recycling. Toshiba Group will continue to contribute to resource recycling by recycling the four types of home appliances and PCs.



### Number of four types of home appliances and PCs collected in Japan

#### Percentage of four types of home appliances and PCs recycled in Japan



## **Examples of recycling initiatives**

In order to properly treat hazardous substances and effectively collect and recycle valuables, Toshiba Group is working to develop and apply recycling technology and promoting recycling in cooperation with local communities and governments.

## Cample 3-7 Promoting recycling through the pelletization of insulation polyurethane for refrigerators

#### Term Corporation

By pelletizing insulation polyurethane, which accounts for 94% of the waste generated from the dismantling and crushing of refrigerators, Term Corporation contributes to the effective use of resources and reduction in environmental impact, including increasing the percentage of waste that can be sold for recycling\* and reducing CO<sub>2</sub> emissions during transport.



\* Percentage of waste that can be sold for prices relative to the total weight of waste products

## ple 3-8 Independent waste collection program for recycling end-of-life electric and electronic devices

Toshiba Sales and Services Sdn Bhd Toshiba Singapore PTE, LTD.

Toshiba Sales and Services and Toshiba Singapore are working in cooperation with local stores, sales agencies and recycling companies to develop a program<sup>\*</sup> for recycling end-of-life electric and electronic devices. The program started in February this year and approximately 500 end-of-life products (TVs, PCs, refrigerators, etc.) have been collected so far. Through this independent collection program, Toshiba contributes to the reduction of waste and effective use of resources through appropriate recycling in Singapore.



Collection of end-of-life products at the service center

\*Target products include home appliances (TVs, refrigerators and washing machines) and IT and telecommunications devices (notebook PCs, tablets, portable HDDs and projectors).

## **Compliance and Management**

We aim to become the most excellent company globally by stepping up environmental management.

INDEX					
Summary of activities in F	Y2012				
Human Resource Development and Environmental Education	P56				
<ul> <li>Number of certified eco-style leaders in FY2012</li> </ul>	230 leaders				
Environmental Audits	P57				
<ul> <li>Cumulative number of audits in FY2012</li> </ul>	More than 300				
Performance Evaluation and Risk Manag	gement P58				
Percentage of ISO-14001-certified sites	100%				
<ul> <li>Number of violations of environmental laws and regulations in FY2012</li> </ul>	0				
Environmental Accounting	P59				
<ul> <li>Both capital investments and environmental costs decreased, Investmen increasing cost-effectiveness.</li> <li>Environmental co Benefits</li> </ul>	•				

## Toshiba Group's Policy for the Environment

Toshiba Group promotes environmental management, focusing on environmental issues as one of its top management priorities. It has also formulated the Basic Policy for the Environment which, in accordance with the Group's guiding principles, lays out specific environmental strategies to be shared by all members of the group.

### Toshiba Group's Basic Policy for the Environment

We of the Toshiba Group recognize that the basic responsibility of people living today is to hand over the precious global environment to the next generation in a sound condition. Out of this recognition and in accordance with our Environmental Vision, we will strive to create affluence and ensure coexistence with the earth. We will also contribute to realizing a sustainable society by aiming at achieving a low-carbon and recycle-oriented society that strives to coexist with nature through our environmental activities.

#### Promoting environmental management

 Toshiba considers environmental stewardship to be one of management's primary responsibilities and promotes environmental activities in harmony with economic activities.

- Toshiba assesses the impacts of its business activities, products and services on the environment, including with regard to biodiversity, and specifies objectives and targets with respect to the reduction of environmental impacts and prevention of pollution.
   Toshiba strives to continuously improve environmental management through internal audits and reviews of activities.
- Toshiba complies with all laws and regulations, industry guidelines it has endorsed, and its own standards concerning the environment.
- •Toshiba strives to enhance the awareness of all its employees with respect to the environment and requires that they make a practical contribution to the environment through their work.
- Toshiba operates globally, and accordingly, promotes environmental activities throughout Toshiba Group.
- Providing environmentally conscious products and services and reducing their environmental impact through business activities
   Toshiba recognizes that natural resources are finite and implements vigorous environmental measures to promote their effective and practical use in terms of both products and business processes.
- •Toshiba develops and provides environmentally conscious products and services which contribute to the reduction of environmental impacts throughout their life cycles.

 Toshiba strives to reduce the environmental impacts of all business processes, encompassing design, manufacturing, logistics, sale, and disposal, with a particular focus on the mitigation of climate change, efficient use of resources and management of chemicals.

#### As a corporate citizen of planet Earth

 Toshiba contributes to society through its environmental activities, which include the development and provision of excellent, environmentally conscious technologies and products in cooperation with society at large and with local communities.

•Toshiba is committed to maximizing disclosure and transparency in communication with stakeholders and society at large in order to facilitate mutual understanding.

### Aiming to become the most excellent company in environmental management

In order to steadily implement the Environmental Action Plan (for details, see page 11), which is an action plan to realize the Environmental Vision that was developed based on the Basic Policy for the Environment, Toshiba Group is working to strengthen its foundation of environmental management. Specifically, the Group is promoting initiatives from three perspectives: establishment of a management system, training and human resource development, and environmental auditing. In terms of establishment of a management system, under the leadership of the Corporate Environmental Management Committee (a group-wide decision-making organization for environmental management), we have organized meetings and committees according to the issues to be addressed and regional characteristics. Thus, we have established a system that enables us to advance environmental management on a global scale. As part of our training and human resource development programs, we provide a wide range of environmental education to all employees, not to mention ensuring compliance with laws and ordinances. One program initiated in FY2012 is to develop eco-style leaders who lead environmental initiatives

#### Compliance and management strategies

at each business and production site, and our plans call for the development of 2,000 such leaders globally by FY2015. As for environmental auditing, we have established an environmental management system based on ISO14001 at all sites, and in accordance with Toshiba Group's unique environmental audit system that covers the management of in-house companies, product divisions, and production sites, we review progress in environmental management, ECP development, and environmental action plans at business departments as well as raise the overall level of environmental activities.

In addition, as a tool for promoting environmental management efficiently and effectively, we have globally established an environmental management information system to manage and analyze the results of environmental audits as well as inhouse environmental information and environmental accounting data and to manage these in an integrate manner. Furthermore, we have created a performance evaluation system for in-house and key group companies to reflect environmental management initiatives in performance evaluations. In this way, we are pushing through initiatives to improve the level of our environmental activities.



## Compliance and Management

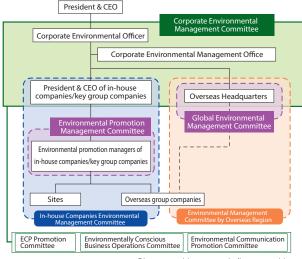
# **Environmental Management Structure**

## **Environmental management structure**

Toshiba Group is promoting environmental management worldwide as a group. There are four pillars upholding our environmental management: (1) strengthening of the management structure, (2) provision of environmentally conscious products and services, (3) development of environmentally conscious manufacturing, sales and processing, and (4) promotion of communication. We take active measures to promote initiatives focused on these objectives.

The Corporate Environmental Management Office develops and implements corporate-level, important policy, strategy, and measures with the approval of senior managers and makes them fully known to all personnel of the company. Specifically, Toshiba semiannually convenes the Corporate Environmental Management Committee, a group-wide decision-making organization regarding environmental management chaired by the Corporate Environmental Officer, which consists of executive officers, environment management officers of in-house and key group companies, and overseas environmental promotion managers of corporate regional headquarters. Meetings of the Committee make proposals for environmental measures related to management, technological development, production, and sales, confirm and follow up on the progress in the Environmental Action Plan to achieve the Environmental Vision, discuss and decide the overall policy and plans for environmental management, and make the company-wide policy fully known to all managers and employees.

### Toshiba Group environmental management structure



Direct supervision --- Indirect supervision

Furthermore, in order to enhance the implementation of actual strategies, the company convenes the Environmental Promotion Management Committee, which comprises inhouse and affiliated companies' environmental promotion managers, who are in charge of environmental management at the working-level.

The following committees were organized as subgroups of the Corporate Environmental Management Committee: the ECP Promotion Committee, which promotes the development of environmentally conscious products and technologies; the Environmentally Conscious Business Operations Committee, which promotes measures to reduce the environmental impact of business activities; and the Environmental Communication Promotion Committee, which promotes internal and external communication. These committees formulate detailed plans, identify potential problems and review measures implemented to solve problems in order to promote the sharing of information among all company members. Various committees specializing in particular themes are engaged in activities in a wide range of areas under the supervision of these committees.

• Enhancement of the global environmental management structure

At the global level, Toshiba Group has established corporate regional headquarters in Europe, the U.S., China and Asia-Oceania in order to collect and share information on environmental policies and regulations in each region and to provide cooperation and support for group companies in these regions in developing effective environmental strategies.

Furthermore, Toshiba Group holds meetings of the Global Environment Management Committee to share activities implemented at a global level, thereby promoting the Group's environmental management in countries around the world. We also have an auditing system through which we provide training for local auditors who conduct the environmental audits of overseas sites.

### Global environmental management network



## **Environmental Management Information System**

We have developed an Environmental Management Information System in order to collect and manage environmental data required to promote environmental management. The Environmental Management Information System makes it possible to centrally manage and register not only performance data, such as energy consumption required for business activities and the amount of waste generated from these activities, but also environmental accounting information and the results of site environment audits. It covers all consolidated subsidiaries within the scope of management of Toshiba Group (590 companies in FY2012) and is accessible from countries around the world.

### Global information system



## **Environmental Education/Human Resources Development**

## Training of eco-style leaders

Toshiba Group is promoting the training of Toshiba eco-style leaders as part of "environmental education and human resource development" one of the new goals set forth in the Fifth Environmental Action Plan. The objective is to certify employees having keen environmental awareness in all divisions as Toshiba eco-style leaders and raise employees' overall environmental awareness through participation in internal environmental programs and events. To become certified, employees must obtain an internal or external environmental license (e.g., passing of the Eco Test sponsored by the Tokyo Chamber of Commerce and Industry or becoming a Toshiba environmental auditor or nature observation instructor).

In FY2012, Toshiba certified 230 employees as Toshiba ecostyle leaders compared to the goal of 200 stipulated in the initial training plan. Certified eco-style leaders serve as leaders in various environmental activities such as guiding visitors at eco-product exhibitions and holding café-style in-house events.

#### • Serving as a guide for eco-style tours

Toshiba Group exhibited at Eco-Products 2012, one of the largest environmental exhibitions in Japan, and organized eco-style tours, which guided elementary and junior high school students through its booths. During the three-day period, a total of 652 students participated in these tours in which eco-style leaders explained about Toshiba Group's environmentally conscious products and environmental initiatives.





Eco-style leaders explain each product in detail

### Holding of eco-style leader café events

Eco-style leaders held a café-style talk show with conservation of biodiversity as the main theme and invited Ms. Takako Shirai, a singer-songwriter, and Mr. Yuji Kishi, Professor Emeritus of Keio University and representative of the Tsurumi River Basin Networking (NPO) as guests. Some 100 employees, including eco-style leaders, participated in the event. One participant commented that, "I became interested in the nature close at hand." Another said, "I now think about biodiversity differently."



Scenes from the talk show with Ms. Takako Shirai (left) and Mr. Yuji Kishi (right)

#### Toshiba eco-style leader certification badge

This badge is made of wood from forest development in Tokyo's Tama area. Toshiba Group has concluded the Agreement on Forest Development Activities with the Tokyo metropolitan government.

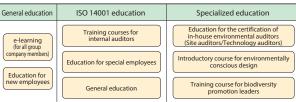


## **Environmental education and qualification**

In order to raise the level of environmental activities, we provide environmental education programs for all employees. These education programs are composed of (1) general education courses, (2) ISO 14001 education courses, and (3) specialized education courses, offering curriculums designed to meet the needs of different posts, occupational roles, and specialities. All curricula for these courses are reviewed annually in order to help employees share the latest information.

Starting in FY2011, we introduced training courses for biodiversity promotion leaders. In the future, we will continue to enrich our specialized environmental education programs.

### Environmental education system





e-learning textbooks for FY2012

We provide training for auditors for our in-house environmental audits, which was put into practice in 1993. In the training program for site auditors, candidates are screened through group education, on-site training and a written examination. After the screening, candidates participate in actual audits as assistants and submit reports in order to be certified as auditors. Technology auditors are certified through group education and a written examination. In FY2012, 15 employees were certified as site auditors, 11 as technology auditors and 19 as overseas local auditors. The current number of certified auditors is 349.

#### Training for auditors (site audit)



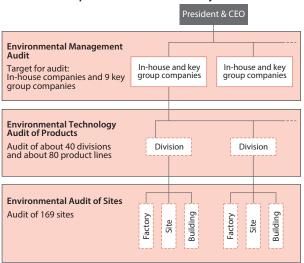
## Compliance and Management

# **Environmental Audits**

## Toshiba Group's environmental audit system

After conducting environmental audits for the first time in 1989, Toshiba Group developed a comprehensive environmental audit system and has been using the system since FY1993 to conduct audits based on standards established by the group. The audit system initially developed was composed of four categories: (1) management system audits (environmental activity promotion systems, etc.), (2) on-site audits (levels of compliance with rules regarding environmental facilities, etc.), (3) VPE audits (levels of achievement of goals set in voluntary plans), and (4) technology audits (product environment management system, environmental performance, etc.). Audits were conducted over two days to check these items. The most important of these categories were on-site audits, reflecting the shop-floor approach. This approach is incorporated into the environmental audits of sites conducted today.

Environmental technology audits of products became an independent category in FY1995. Environmental management audits were started in FY2004 to evaluate the level of environmental management in in-house companies and key group companies.

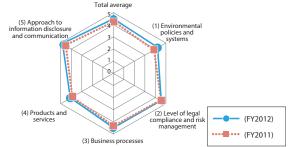


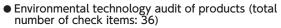
### ■ Toshiba Group's environmental audit system

Since FY2006, these multiple audits have been systematized so that they could be conducted in three types of audits: (1) environmental management audits covering in-house companies and nine key group companies: (2) environmental technology audits of products covering about 40 divisions, and (3) environmental audits of sites covering 106 business and production sites, including non-manufacturing sites and non-consolidated subsidiaries. In-house companies and group companies conduct self-audits (self-inspections) within their companies based on the same standards in order to check business and production sites with relatively low levels of environmental impact that are not covered by site environment audits.

Audit items for these three audits are reviewed annually to improve evaluation level. In FY2012, we evaluated the level of environmental management based on audit items linked to the goals of the Fifth Environmental Action Plan, thus stepping up environmental management with the aim of becoming one of the world's foremost eco-companies.

- Audit results (FY2012)
- Environmental management audit (total number of check items: 73)

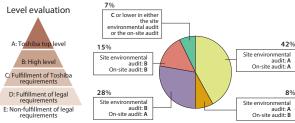






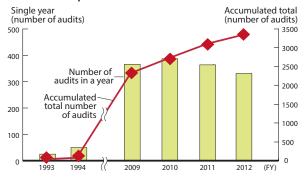


- \* Environmental Management System
- Environmental audit of sites (total number of check items: 220)



We conduct over 300 audits, including self-audits, annually, and the total number of audits conducted since FY1993 exceeds 3,000. We also provide in-house training for auditors who conduct audits.

#### Toshiba Group's environmental audit records

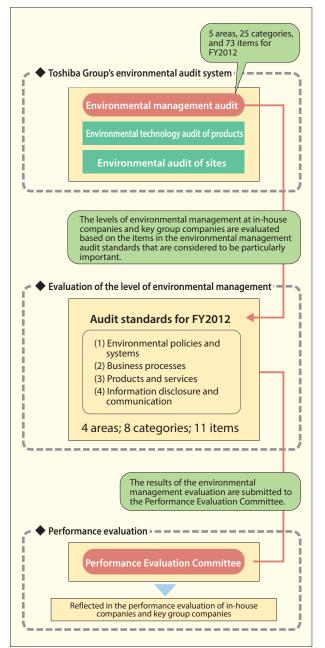


## **Performance Evaluation**

## Reflecting the level of environmental management in performance evaluation

Based on the Toshiba Group's environmental audit system, we evaluate the level of environmental management of all in-house companies and key group companies (9 companies). Of the 73 items divided into 25 categories in 5 areas, we evaluate the level of environmental management based on those identified as generally important items or priority items for the year in question. In FY2012, we chose 11 performance evaluation items from among 8 categories in 4 areas: environmental policies and systems, business processes, products and services, and information disclosure and communication. Based on these items, we numerically evaluated environmental management. The results of the evaluations of levels of environmental management are presented to the Performance Evaluation Committee and reflected in each company's performance evaluation.

#### Performance evaluation system



# **Risk Management**

## ISO 14001

In recognition of the importance of activities at business and production sites in promoting environmental management, we obtained ISO 14001 certification for all of Toshiba Corp.'s 15 domestic business and production sites by 1997 and have maintained the certification to this day. In addition, all of Toshiba Group's 179 business and production sites eligible for certification had obtained ISO 14001 certification. We will also acquire ISO 14001 certification for new overseas business and production sites that will become eligible for certification as a result of future business expansion.

Toshiba Semiconductor & Storage Products Company, Toshiba Power Systems Company, Toshiba Elevator and Building Systems Corporation, and other companies are striving to obtain integrated certification for their headquarters, sales offices, factories, and their group companies in order to develop environmental management systems for entire inhouse and group companies.

	Eligible sites	Certified sites	Certification rate		
Toshiba Corporation's business and production sites	15	15			
Domestic manufacturing sites	58	58			
Domestic non-manufacturing sites	42	42	100%		
Overseas manufacturing sites	49	49			
Overseas non-manufacturing sites	15	15	]		
Total	179	179			

#### Number of ISO-14001-certified sites

The list of ISO 14001-certified sites is posted on the following URL: http://www.toshiba.co.jp/env/en/management/iso14001.htm

## **Risks and compliance**

### • Compliance with environmental laws and regulations Toshiba Group sets self-regulation standards stricter than legal standards regarding atmospheric emissions and discharges into hydrosphere so as to ensure that all its business and production sites comply with environmental rules. We conduct in-house environmental audits in order to identify potential environmental risks and to prevent environmental accidents. We also develop group-wide initiatives by sharing information, such as the results of internal audits on individual business and production sites, new regulation policies, and examples of accidents in other companies from among group companies.

There were no violations of environmental rules and regulations discovered in Toshiba Group companies in FY2012. Detailed information is presented on our website to show what measures are taken to ensure legal compliance at our business and production sites.

## Response to environmental risks

The Risk Compliance Committee examines how to cope with diversified risks under the direct supervision of the President and also takes measures to prevent environmental risks.

If any environmental risk should materialize, the Corporate Environment Management Division and the environmental promotion managers and other concerned parties of inhouse companies, key group companies and business and production sites work in collaboration under the direction of the Corporate Environmental Officer to implement appropriate measures, including sharing information, checking relevant business and production sites and preventing recurrences.

## Compliance and Management

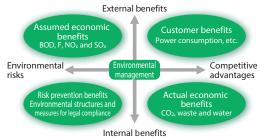
# **Environmental Accounting**

## As a tool for environmental management

With a view to promoting environmental management, Toshiba Group is working to introduce an environmental accounting approach aimed at collecting accurate data on investments and costs required for its environmental conservation initiatives and analyzing the collected data in order to reflect investment effects and cost benefits in managerial decision making.

Environmental costs are calculated in accordance with the Ministry of the Environment's Environmental Accounting Guidelines 2005. As for environmental benefits, Toshiba Group's environmental accounting assumes four basic concepts: competitive advantages, prevention of potential environmental risks, internal benefits and external benefits. We classify benefits into four categories based on combinations of these concepts to develop a comprehensive approach to environmental accounting: customer benefits due to reduced power consumption of products, actual economic benefits resulting from reductions in the amount of waste and energy consumed, assumed economic benefits estimated to result from reductions in air pollutant emissions, benefits resulting from preventing potential risks. These categories provide useful indices for environmental management.

## Environmental accounting as a tool for environmental management



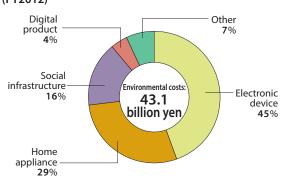
### • Environmental costs and benefits

Total environmental costs decreased by 21% from the previous year to 43 billion yen. Of the different business sections, the electronic device section accounted for the largest percentage of total environmental costs, followed by the home appliance section.

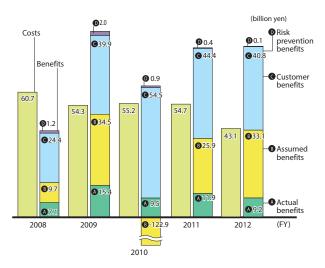
Total investments decreased by 31% from the previous year to 6.5 billion yen, with environmental investments accounting for 2.7% of total investments.

The total amount of environmental benefits was 83.2 billion yen (almost the same level as the previous year). 9.2 billion yen for actual benefits, 33.1 billion yen for assumed benefits, 40.8 billion yen for customer benefits, and 0.1 billion yen for risk prevention benefits.

#### Breakdown of environmental costs by business segment (FY2012)



Environmental costs and benefits (FY2008 - FY2012)

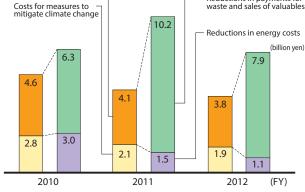


• Cost benefits of environmental management measures The figure below shows the changes in the cost benefits of measures for climate change mitigation and waste disposal over the past three years. We compared the costs incurred in taking measures to mitigate climate change and dispose waste against the total amount of reductions in payments related to energy consumption and waste disposal compared to the previous year as well as sales of valuables during the current year. In the table, costs are expressed as business area costs and benefits as actual benefits.

In FY2012, the costs incurred taking measures to mitigate climate change were more than the reductions in payments related to energy consumption. On the other hand, measures to dispose waste brought larger benefits than the costs incurred taking them.

The major issue to be addressed going forward is how to overcome two conflicting problems: an increase in emissions of environmental pollutants as a result of business expansion and the need for cost reductions. Toshiba Group will also analyze the cost benefits and other financial aspects of environmental management measures in more detail.

# Costs for waste measures Costs for measures to Costs fo



### Environmental costs (FY2012)

Category	Des	cription	Investment	Costs
Business area costs	Reduction in e impact	nvironmental	4,507	19,474
Upstream/down- stream costs	Green procure etc.	ment, recycling,	1,494	1,155
Administration costs		l education, EMS tree planting on ds, etc.	109	4,787
R&D costs	Development ly conscious pi	of environmental- roducts, etc.	379	15,968
Public relations costs	Support for loc activities, dona	cal environmental ations, etc.	11	83
Environmental dam- age restoration costs	Restoration of	polluted soil, etc.	23	1,597
	Total		6,523	43,064
		Total capital investment	239.6 bil	lion yen
Total R&D o		Total R&D costs	305.9 bil	lion yen

### Internalization of external diseconomies

Toshiba's current environmental accounting is basically an initiative aimed at minimizing external diseconomies, in which data on costs required for environmental conservation activities is collected to analyze effects on investments. However, environmental impacts due to business activities cannot be reduced to zero. For this reason, we are considering visualizing external diseconomies by assessing final environmental impacts as monetary values and to recognize (or internalize) them as required costs for environmental renewal.

#### Perception of external diseconomies



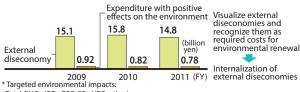
\*BAU (Business as Usual): Best obtainable value for environmental impacts

The figure below shows a conversion of environmental impacts caused by industrial waste discharged by Toshiba Group over the past three years into monetary values. The amount of external diseconomies for FY2012 was computed to be 14.8 billion yen. At the same time, the costs required for conservation of biodiversity, afforestation of production sites, and other initiatives having environmentally positive effects totaled 0.78 billion yen\*.

Comparing these costs, we are considering a system for offsetting or reducing external diseconomies as well as looking at the changes over the three-year period, which indicate that the reduction rate shifts from 6.1% to 5.2%, and then to 5.3%. In the future, we will continue to further increase the sophistication of our analysis.

\* This amount is the sum of the public costs required for afforestation of production sites, cleaning campaigns, donations, natural restoration, etc. as listed in the table to the right.

#### Calculation of external diseconomies



Total GHGs (CO<sub>2</sub>, PFC, SF<sub>6</sub>, HFC, other)
 Emissions to atmosphere (soot, NO<sub>x</sub>, SO<sub>x</sub>)

Emissions to hydrosphere (BOD, COD, suspended matter, total nitrogen, other)

• Final waste disposal amount (scrap metal, cinders, sludge, waste paper, waste acid, waste plastics, other)

Chemical substances (covered by PRTR)

\* The Life-cycle Impact assessment Method based on Endpoint modeling (LIME) was used for conversion into monetary values. For more details on LIME, see page 37.

Environmental	benefits	(FY2012)
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Unit: million yen

Category	Reductions in environme	Benefits measured in monetary values (millions of yen)			
	Energy	237,108 (GJ)	1,105		
Actual benefits	Waste	10,733 (t)	7,885		
	Water	901,000 (m³)	223		
Assumed benefits	Reduction in the amount of chemicals discharged	690 (t)	33,142		
Customer benefits	Reductions of CO <sub>2</sub> emissions during use	3.69 million (t-CO <sub>2</sub> )	40,820		
Risk prevention benefits			77		
	Total				

Reductions in environmental impacts for actual and assumed benefits indicate differences between FY2011 and FY2012. Reductions in environmental impacts for customer benefits are based on com-

parisons with the benchmark year (in principle FY2000) and FY2012

#### • New attempt: Contribution to the protection of natural capital

In June 2012, UNEP FI\* developed the Natural Capital Declaration (NCD). NCD requires signatories to evaluate natural capital, which creates trillions of dollars of value annually, in the same manner as social and financial capital.

Therefore, Toshiba Group recalculated those of its current environmental costs that are highly relevant to the public interest as costs contributing to the protection of natural capital. The recalculation results indicated that Toshiba Group spent 21 billion yen on protection of natural capital. In the future, the Group will grasp costs contributing to the protection of natural capital and analyze the degree of our contribution to environmental causes.

\* UNEP FI: U.N. Environmental Programme Finance Initiative

#### Natural capital

· Ecosystem services provided by the earth's natural assets (e.g., soil, air, water, and flora and fauna)

Suppliers of mineral resources (ore) and fossil fuels

#### Costs that contribute to the protection of natural capital (public interest costs)

			Unit: million yen
Cost	Costs	Public inter- est costs	Remarks
Within business and production sites	19,474	18,621	Costs for measures to cope with climate change and environmen- tal pollution
Upstream and downstream processes	1,155	0	Excluded because these are necessary costs
Management activities	4,787	701	Costs for afforestation of produc- tion sites, etc.
R&D	15,968	0	Excluded because these are busi- ness-related costs
Activities to benefit soci- ety	83	83	Local cleaning campaigns, dona- tions, etc.
Responses to environmental damage	1,597	1,590	Natural restoration costs
Total	43,064	20,995	

 Recalculation of those current environmental accounting expenditure items that are highly relevant to the public interest as costs contributing to the protection of natural capital

These costs cover measures to cope with climate change, management of green zones, etc. • They do not cover items that contribute to Toshiba's own business activities (e.g., R&D costs).

## Chapter 5

# Communication

We will contribute to the creation of a better global environment through dialogues and mutual understanding with our stakeholders.

IN	D	E>	<

## Summary of activities in FY2012

## Toshiba Group Global Environmental Action P62

 Carried out a light-down campaign at business and production sites and at employees' homes around the world
 363 sites participated

Opening of the TOSHIBA BATON to the public No. of photos posted: 409

Communication with Stakeholders	P63
No. of sites disclosing reports	116 sites
<ul> <li>No. of suppliers participating in briefings</li> </ul>	<b>22,190</b> (cumulative)

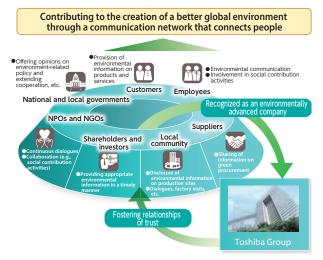
# Evaluation by External Parties P68 • 16th Nikkei Environmental Management Level Survey First place • 16th Environmental Communication Minister of the

Environment's Award

## Promoting environmental communication to connect people

Toshiba Group will establish stronger relationships of trust by actively disclosing information and holding stakeholder dialogues. At the same time, some 200,000 Toshiba Group employees will expand environmental communication to connect people by carrying out environmental activities globally while keeping close ties with local communities. Thus we will contribute to the creation of a better global environment.

#### Communication strategy



#### Major initiatives with stakeholders

Measures	Major activities
Communicating information to cus- tomers and local communities	<ul> <li>Publication of the Environmental Report</li> <li>Disclosure of information on the environmental website</li> <li>Emphasizing environmental initiatives at exhibitions</li> <li>Placement of environmental advertisements</li> <li>Environmental labeling for products</li> <li>Disclosure of site reports</li> <li>Publication of the Annual and CSR Reports</li> </ul>
Facilitation of dia- logues and estab- lishment of closer cooperation	Opening the employee participatory website to the public     Implementation of Global Environmental Action     Holding of stakeholder dialogues     Collaboration in environmental programs     Initiatives to conserve biodiversity     Participation in external organizations and offering of opinions on     industry standards     Holding of green procurement briefings     Environmental activities in local communities

Awards

# Launching of "Toshiba Group Global Environmental Action"

## Implementing a global light-down campaign

Toshiba Group is working to expand environmental communication to connect people around the world, one of the activity items of the Fifth Environmental Action Plan. We have designated June 5, World Environment Day, as the day for Toshiba Group Global Environmental Action, and all 200,000 Toshiba Group employees in various parts of the world take environmental actions together on this day.

On June 5, 2013, the first day of this initiative, we carried out a global light-down campaign under the theme of energy conservation. For one hour from 7:30 p.m. to 8:30 p.m., we shut off the lights at business and production sites as well as employees' homes. A total of 363 sites in Japan and abroad participated in this initiative, saving about 8,500 kWh of electricity.

On the day of the campaign, the Toshiba head office (Toshiba Building in Tokyo's Hamamatsucho) also turned off all its lights, the first attempt of its kind. All lights on all floors of the 39-story building were simultaneously turned off. During the run-up to the light-down campaign, an outdoor countdown concert was held as a side event to raise employees' environmental awareness. More information on how the campaign was implemented is available on the special website for Global Environmental Action.

In FY2014 and thereafter, we will continue to promote Global Environmental Action under new themes in order to develop a keener environmental awareness among all employees at the global level and contribute to environmental initiatives in the local communities where we operate.



http://www.toshiba.co.jp/env/en/global env action/index j.htm

#### Scenes from the light-down campaign in various places

Toshiba Semiconductor (Thailand) Co., Ltd.

All lights turned off in the head office building (before -> after)





Scenes from the concert at the head office

No. of sites that participated in the global light-down campaign			
Japan:	317		
Overseas:	46	(Canada, Poland, Australia, Thailand, the Philippines, India, Singapore, South Korea, China, etc.	
Total:	363	, , , , , , , , , , , , , , , , , , , ,	

Himeii Operations of Toshiba Elevator nd Building Systems Corporation

shiba (Australia) Pty., Ltd.



Candle night at employees' homes

Hangzhi Machinery & Electronics Co., Ltd.

## Presenting employees' environmental activities worldwide on TOSHIBA BATON, an employee participatory website

We have launched TOSHIBA BATON, a website that facilitates sharing of photographs of environmental activities posted by Toshiba Group employees around the world. The website was opened in FY2012 to introduce Toshiba employees' environmental initiatives to the public and raise employees' level of environmental awareness. Employees post articles on subjects close to them, such as plants and animals, and also introduce environmental activities at their workplaces. As the number of posts and viewers grows, the distance run by the runner displayed on the website increases. When the runner reaches the goal, a donation to an environmental cause will be made.

After carrying out the FY2013 Global Environmental Action initiative, many employees from around the world posted articles on how the lightdown campaign was implemented at their business and production sites as well as homes to share information on the initiative globally. TOSHIBA BATON will continue introducing diverse environmental activities, including Global Environmental Action, taking place in various countries of the world.



TOSHIBA BATON http://toshibaton.com/





Examples of articles about Global Environmental Action

## chapter 5 Communication

# **Advancing with Customers**

## **Environmental Report and website**

Since the publication of the first volume of its environmental report in 1998, Toshiba Group has disclosed its environmental information every year. The Toshiba Group Environmental Report 2012, which was published last year, received the Environmental Reporting Grand Prize (Minister of the Environment's Award) in the 16th Environmental Communication Awards hosted by the Ministry of the Environment.



Toshiba Group Environmental Report 2012 (Japanese, English, and Chinese versions)

In addition to the content found in the report, Toshiba's environmental website discloses more detailed information in a timely manner. Videos of exhibitions and events are also posted on the website. The Factor T website, which was launched in 2013, explains Factor T, a new indicator of affluence.





Toshiba Group environment website http://www.toshiba.co.jp/env/en

## **Exhibitions**

We take an active part in presenting our products and technologies at various exhibitions around the world in order to have our environmental initiatives understood by as many people as possible.

### Major exhibitions

Jun. 2012	U.N. Conference on Sustainable Development (Rio+20)	Brazil
Sep. 2012	IFA 2012	Germany
Dec. 2012	Eco-Products 2012	Japan
Jan. 2013	2013 International CES	United States
Feb. 2013	Toshiba Group Environmental Exhibition	Toshiba head office, Japan
Mar. 2013	Eco-Products International Fair	Singapore
Apr. 2013	WETEX2013	UAE



rts 2012 (Japan)

63



Eco-Products International Fair (Singapore)

Factor T website

http://www.toshiba.co.jp/env/jp/factor\_t/ index\_j.htm (in Japanese only)

ntal Exhibition (Japan

WETEX2013 (UAE)

## **Advertisements**

Toshiba Group deploys corporate advertisements under our "Toshiba eco-style" global brand for environmental management to improve its environmental initiative image and corporate brand image.

During FY2012 to FY2013, we have communicated what Toshiba considers to be "eco-style" through two series of advertisements: "eco-style for society," which takes up community development through the introduction of smart communities, and "eco-style for lifestyles," which focuses on conserving energy in the home without sacrificing comfort.



"eco-style for society" "declaration version"

(newspaper advertisement)



"eco-style for society "Energy solutions" version (TV commercial)



"eco-style for society" "Building solutions" version (TV commercial)

"eco-style for lifestyles" "Home solutions" version (TV commercial)

We have also run TV commercials and newspaper advertisements to announce that we delivered LED lighting to the Louvre Museum and explain that LED lamps have a long lifespan, about ten years.





(TV commercial)

(TV commercial)

In addition, a special website to introduce the behindthe-scenes stories of the development of our FY2011 and FY2012 Excellent ECPs has been opened, a tie-up advertising project with Nikkei Business Publications, Inc.



http://special.nikkeibp.co.jp/as/201301/ecp/ (in Japanese only)

Vision and Strategies

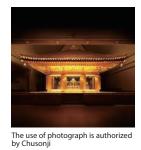
**Expansion of ECPs** 

High-efficiency Manufacturing

## **Partnerships**

## Donation of LED lighting and a photovoltaic power generation system to Chusonji Temple's Golden Hall

As part of efforts to aid recovery from the Great East Japan Earthguake, Toshiba Group donated LED lighting equipment and a photovoltaic power generation system to Chusonji Temple, one of the central assets constituting lwate Prefecture's Hiraizumi, a World Heritage site.



The LED lighting equipment

installed in the temple's Shinfukudo Hall reduces power consumption by about 41% compared to the previous level. It also creates a space that enhances the artistic and spiritual quality of the Golden Hall and the statues of the Buddha it houses.

Toshiba Group, in agreement with the philosophy of Hiraizumi, which strives to coexist with nature, also installed a 5-kW photovoltaic power generation system on the roof of a shop attached to the treasure museum. This system enables the tem-



The use of photograph is authorized by Chusonii



ple to generate more electricity than it consumes in order to illuminate the Golden Hall without spoiling the view.

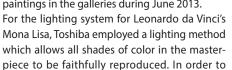
As a token of appreciation for these donations, Chusonji Temple presented Toshiba with some roots of its precious ancient lotuses, which are now being grown at Toshiba's Yokohama Complex.

Toshiba won the 31st Japan Lighting Award (2013) for the Chusonji Temple lighting improvement project.

Ancient lotus grown in the Yokohama Complex

## Installation of LED lights in the Louvre Museum

Regarding the lighting improvement project Toshiba began implementing with France's Louvre Museum in 2010, the company completed replacement of lights with LED lamps for major paintings in the galleries during June 2013.





Mona Lisa

prevent the painting from appearing brownish, the lighting system also minimizes the amount of ultraviolet rays and blue light. The ceiling lights for the Red Room that houses Jacques-Louis David's The Consecration of the Emperor Napoleon I and the Coronation of Empress Josephine uses a new control power source, which maintains the lighting for the painting at a certain level so that visitors can appreciate the work at a fixed level of illumination. This has allowed power consumption to be reduced by about 60%.

After signing a partnership agreement in 2010, the lights for the Pyramid, Pyramidion, and the Colbert Pavilion were replaced with LED lights in December 2011 and the same was done for the Napoleon Court in May 2012. Through these efforts, the Louvre

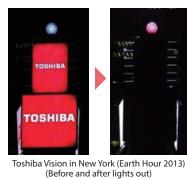


The Red Room

has reduced power consumption by about 73%. Additionally, plans call for the lighting for the square Carre Court and the Napoleon Hall to be replaced by LED lights during FY2014.

## Involvement in environmental campaigns

Toshiba Group companies in various countries around the world again participated in Earth Hour 2013, an event hosted by the World Wide Fund for Nature that calls for people to make a global effort to turn off lights at the same time. On March 23, the day of the event, Toshiba put out the lights for signboards and other facilities in major cities worldwide, including Sendai, Yo-



TOSHIBA 東海

Shanghai (Earth Hour 2013) (Before and after lights out)

kohama, Osaka, New York, Paris, London, Beijing, Shanghai, Hong Kong, Chongqing, Bangkok, Jakarta, Hanoi, Ho Chi Minh, Manila, Dubai, and Jeddah. In addition, the Group called on its employees to conserve electricity. Toshiba has participated in this event every year since officially announcing participation in Japan in 2010. The Group also joined the Ministry of the Environment's Light-Down 2012 campaign, in which all participants turned off their lights at the same time on June 21 and July 7. On the days of the event, Toshiba turned off its signboards in Osaka and other major cities as well as the lights in its offices and other facilities, thus conserving about 12,000 kWh of electricity.

## Participation in Earth Day NY 2013

Toshiba Group supported Earth Day NY 2013, an environmental event held by "Earth Day New York", an NPO, in New York City from April 20 to 22, 2013 in order to call people's attention to environmental issues. At Grand Central Terminal, one of the event's main venues, Toshiba set up a booth to encourage visitors to think about environmental issues while enjoying attractions that enabled them to experience the world of smart communities, the environmentally conscious products on display, children's presentations of eco-inventions, and so forth. During the three-day period, about 2,700 people visited the booth. At the same time, Toshiba ran photographs of visitors taken at the event site on the Toshiba Vision screen in Times Square in order to introduce how visitors enjoyed the event.



official Facebook page

Toshiba Vision screen

**Compliance and Management** 

## **Advancing with Stakeholders**

## NPOs and NGOs

## Holding stakeholder dialogues periodically

Toshiba Group periodically holds stakeholder dialogues in order to make effective use of stakeholders' opinions and requests for social and environmental management. In the April 2013 dialogue, the head of Toshiba CSR Office talked with Mr. Jeremy Prepscius, BSR regional vice president in Asia, a U.S. CSR promotion organization. He offered valuable opinions on the future direction of CSR management at Toshiba, including how Toshiba should respond to global issues while keeping the company's impact on society in mind.

To date, we have held dialogues with many stakeholders, including those overseas, and will continue doing so in the future in order to reflect their results in our future activities.

- Stakeholder dialogue with a U.S. CSR promotion organization
  - Date: April 2013 Venue: Toshiba head office



- Presenting opportunities through stakeholder dialogues
- Global CSR issues



## 2012 Toshiba Youth Conference for a Sustainable Future

In August 2012, Toshiba Group hosted the Toshiba Youth Conference for a Sustainable Future (sponsored by the Toshiba International Foundation and conducted by Be-Good Cafe, an NPO) in which high school teachers and students from Japan, the United States, Thailand, and Poland gathered to discuss environmental issues. The 2012 Conference, which was the fifth in the series, was held in Thailand, and 16 high school students and 9 teachers from the previously mentioned countries participated in the event. Under the theme "Achieving harmony with the Earth," they participated in a varied program while enjoying camp life. The program included exchanging opinions, visiting environmental facilities, experiencing rice cultivation, interviewing environmental experts, and editing electronic newspapers. Toshiba Group will continue to support younger students who think about environmental issues from a global viewpoint and act accordingly.



Group photograph of participants



Presentation by high school students on what they learned



Practice of rice cultivation



Editing of electronic newspapers (http://act-eco.net/aej/)

## Local communities

## Publication of site reports

In order to present an overview of business activities at our production sites around the world and to have our environmental initiatives understood by local community residents, we disclose environmental information for each of our production sites. We summarized major environmen-



Digest report of a production

tal initiatives in FY2012 and presented digest reports on about 116 sites on our websites. At the same time, some of



our production sites publish their own reports and present their information on the website. Copies of these reports are also distributed to visitors to our factories.

Environmental report of a production site

Site reports: http://www.toshiba.co.jp/env/en/company/region.htm

### Cleaning campaign along nearby rivers

In June 2013, in order to contribute to the conservation of precious water resources and raise employees' environmental aware-



Garbage collected from the rivers

ness, Toshiba Group companies in Singapore worked with local NPOs to clean and patrol the Singapore and Kallang Rivers and their environs. On the day of cleaning, 50 employees gathered and collected about 50 kg of garbage along the rivers.



Employees who participated in the campaign

## Green curtain installation

Toshiba Ome Complex has installed a green curtain of luffas on its building to minimize building temperature increases due to the strong summer sunlight. The Complex uses this green curtain to effectively carry out exchange programs with local residents. Such programs include visits by local elementary school students to environmental facilities as part of their summer events, harvesting of luffas, and distribution of sponges made from luffas. The green curtain received the top award in the category for organizations in Ome City's Green Curtain Contest.



Green curtain of luffag

Experience of harvesting luffas

## Shareholders and investors

## **Publication of the Annual and CSR Reports**

Toshiba Group discloses financial information in the Annual Report and information on CSR (social and environmental) initiatives in the CSR Report.

The information in these reports is also disclosed on the website.

• Annual Report/Investor relations website





http://www.toshiba.co.jp/about/ir/

http://www.toshiba.co.jp/csr/en

index.htm

http://www.toshiba.co.ip/about/ir/en/ finance/ar/index.htm

CSR Report/CSR website



http://www.toshiba.co.jp/csr/en/ report/download.htm

## **Suppliers** Sharing information with suppliers mainly through briefings

Toshiba Group has established the Green Procurement Guidelines to procure products, parts, and materials with less environmental impacts from suppliers that actively promote environmental initiatives.

The Group has also produced copies of "Toshiba Group Procurement Policy" and "Supplier Expectations" (which summarize the Group's procurement policy and CSR/environmental requirements), distributed these to suppliers all over the world, and ensured that suppliers are fully aware of the requirements. In addition, meetings are held to explain the Green Procurement Guidelines to suppliers and surveys of suppliers' procurement policies (including self-checks) are carried out. In FY2012, Toshiba's procurement managers visited a total of about 850 suppliers to carry out on-site surveys. In the event that any problems with suppliers are found, the Group provides guidance and support; depending on the details of the case, actions are taken, including suspension of business relations.

Toshiba International Procurement Hong Kong Ltd. received the gold award in the "Export and Import Trade" sector at the 2012 Hong Kong Awards for Environmental Excellence, which are sponsored by the Hong Kong Productivity Council, for its continuous environmental and CSR education activities for suppliers implemented through periodic and on-site surveys.

• Number of suppliers who participated in environmental briefings and number of suppliers surveyed (Toshiba Group) Participation in briefings: 22,190 companies No. of suppliers surveyed: 23,309 companies No. of on-site surveys: 5,080 companies

Cumulative numbers for Toshiba Group during the six years from FY2007 to FY2012

## External organizations and administrative agencies

## Involvement in international standardization initiatives

In order to contribute to the development of global frameworks to realize a sustainable society, Toshiba Group actively participates in and cooperates with international institutions, administrative agencies, and industry organizations such as the International Organization for Standardization (ISO), International Electrotechnical Commission (IEC), World Business Council for Sustainable Development (WBCSD), Electronic Industry Citizenship Coalition (EICC), and United Nations Global Compact.

Toward the realization of a sustainable society, in 2010 Toshiba Chairman Atsutoshi Nishida served as a member of the Executive Committee of WBCSD, an organization led by the CEOs of some 200 global corporations; he has served as one of its Vice Chairman since 2012. (For details, visit http:// www.toshiba.co.jp/csr/en/policy/organization.htm#wbcsd) In addition, two Toshiba experts have joined ISO/TC207/ SC5 on life cycle assessment (LCA) to develop international standards for water footprints (for details, see page 34), LCA methods for organizations, and so forth. They participated in the plenary meeting of ISO/TC207 held in Botswana in June 2013 as representatives of Japan. As shown by their activities, they are working to establish practical LCA methods by making the most of the knowledge they have acquired through the introduction of LCA at Toshiba for 20 years.

Furthermore, as an advisory member, another Toshiba expert has participated in IEC/TC111/WG3 on the product's level of environmental consciousness since the working group was formed in 2005. As a project leader, the personnel is working to develop international standards for test methods for specified chemical substances that comply with the RoHS directive (For details, see page 35). At a meeting in Italy in June 2013, for instance, the personnel played an active role in establishing test methods to enhance overall industry competitiveness mainly by making the most of the knowledge of RoHS analysis technology the personnel acquired at Toshiba.

## Cooperation between production sites and administrative agencies

Since 2009, Toshiba Yokkaichi Operations has given environmental classes by visiting nearby elementary schools using textbooks developed jointly with the Yokkaichi city and Mie prefectural governments. In FY2012, a total of 190 students from three elementary schools participated in these classes and learned about topics such as how to save energy at home.

In addition, Yokkaichi Operations actively coordinated with the Yokkaichi municipal government to set up meetings for exchanging energy-saving technologies among neighboring companies. In November 2012, the first meeting was held with the participation of seven companies.



Giving a class by visiting an elementary school



## <sup>chapter</sup>5 Communication

## **Third-Party Evaluation**

In order to improve the reliability of the environmental performance data presented in this report, Toshiba Group requested Bureau Veritas Japan Co., Ltd.<sup>\*1</sup> to conduct a third-party verification of the data. Global data regarding the results for FY2012 was reviewed to check the processes of the collection, aggregation and internal verification of data and the accuracy of aggregated data.

A certification organization that conducts inspections, reviews and certification regarding ships, buildings, health, safety, the environment, systems and consumer products (http://certification.bureauveritas.com)

## **Reference View**

Bureau Veritas Japan (Bureau Veritas) has conducted Environmental Performance Data verification for the "Toshiba Group Environmental Report 2013." The following conclusions are made as a result of the verification.

## 1. Positive Findings

- A new function was added to the Environmental Management Information System (EMIS) enabling operators to input comments to it. As a result, big leaps compared to previous year would be accounted for with comments for the reason, and are easily detectible as an irregular value.
- At the Head Quarters' site visit, some data was found to be missing in the total aggregation; However the calculation function was effectively working and found out few errors doesn't affect to overall total GHG emissions.

## Improvement against the last year's themes

 Fuel consumption of vehicles owned by outsourced transportation contractors, which does not owe product shipment, has been mistakenly added at a visited site. It supposed that vehicle fuel is managed at different sections apart from energy management section (for example, general affairs section) in the role.

Environmental Performance Data Independent Verification Report	
To: Toshiba Corporation	and an other states of the states
	20/3/3/1/31
	Bureau Veritas Japan Co, Ltd
12 70	System Certification Services Headquarter
Group's Environmental Report 2013 (the Report), covering	aluated environmental performance data for the Toshiba g the Fiscal Year 2012. The Report is issued under the aim of the verification is to consider the reliability and the Report and to provide a verification opinion based on
Scope of Work	
Bureau Veritas visited the following sites to evaluate enviro	
Toshiba Corporation Principal Office     Toshiba Semiconductor & Storage Products	Headquarters Development and manufacturing of Memory storage
Company - Yokkaichi Operations	devices
<ul> <li>Toshiba Medical Systems Corporation -Nasu Operations</li> </ul>	Research & development, design, manufacture, sales and services for medical devices
Toshiba Electron Tubes and Devices Co., Ltd.	Development, design, manufacture and sales of electron tubes and devices
<ul> <li>Westinghouse Electric Company. LLC Columbia Fuel Fabrication Facility</li> </ul>	Design and fabrication of nuclear fuel assemblies and fuel-related products
Toshiba Lighting & Technology (Kunshan) Co., Ltd.	Manufacturing and sale of automotive light sources, fluorescent lamps
Data Item	
Environmental performance data of each site - Energy consumption - Greenhouse gases (CO <sub>2</sub> , PFCs, SFe, HFCs and Others <u>Environmental data of product distribution</u> - Energy consumption associated with product legistics w - CO <sub>2</sub> emissiona associated with product legistics within	ithin Japan
	a part
Methodology Bureau Veritas has conducted the following verification bas <u>Headouartem</u> - The reliability and adequacy of data coll - The effectiveness of internal verification	ection and appregation systems and related processes
The accuracy of the data collected     The appropriateness of boundaries for data co     The reliability of data measurement, collection     The effectiveness of internal verification proces     The accuracy of final agregated data of visite	and aggregation methods sees
The verification was conducted using Bureau Veritas' star	idard procedures and guidelines for external verification of Bureau Veritas refers to the International Standard on
Findings	
Key findings of the verification: 1. No significant errors were detected in the environment 2. Non-significant errors in the other reported data were of	
<ul> <li>duly corrected.</li> <li>3. Toshiba's systems for the monitoring, collection and appropriately implementation of the second systems.</li> </ul>	nted at each of the visited sites.
<ol> <li>Therefore, nothing comes to our attention to suggest the and are not free from significant error or blas.</li> </ol>	at there are any data or statements that are mis-stated
This independent verification statement applies only to enviro upon to detect all errors, omissions or misstatements that ma	nmental data within the Report and should not be relied y axist within the Report.
Bureau Verilas has implemented a code of ethics across its busi standards in their day to day business activities. We are particular activities for Toshba Corporation are for Environmental Report verifi- any conflicts of interest.	ly vigilant in the prevention of conflicts of interest. Bureau Ventas

## **Opportunities for Improvement**

- At one visited site, electricity consumption of contract companies had been included in the overall data reporting. The sub-meter of contract companies was not managed enough. The sub-meter for this source should be properly and accurately operated under appropriate management to ensure data reliability.
- It was found that some calorific values and CO<sub>2</sub> emission coefficients (except Japan) designated in the internal Toshiba
  rule were not applied. It is understood that the reference update had been unacknowledged and as a result no such
  amendments were made to keep this calculation and conversion process up to date. The Head Quarters should
  improve that they can ensure to check the calorific values and coefficients periodically.
- The calculation sheet for transportation CO<sub>2</sub> emissions per destination had been revised. The updated calorific value and CO<sub>2</sub> emission coefficients were also incorporated. However, one site was seen to be using outdated values and the Head Quarters should ensure that all sites are notified to adopt the updated values.

# **Evaluation by External Parties (FY2012<sup>\*</sup> result)**

\* The list below includes recently received awards.

Award title	Award-winning item(s)	Evaluated entity
Evaluation of products and technologies		Evaluated entity
9th Eco-Products Awards,		
Eco Product Category, Eco Products Grand Prize Promotion Council's Spe- cial Award (Excellence Award) 9th Eco-Products Awards,	X-ray diagnostic CT systems using adaptive iterative dose-reduction 3D (AIDR 3D) technol- ogy (Alexion <sup>™</sup> TSX-032A and 9 other models)	Toshiba Medical Systems Corporation
Eco Product Category, Eco Products Grand Prize Promotion Council's Spe- cial Award (Excellence Award for Energy-saving Service)	Smart DC Office, a system for building direct-current distribution networks in buildings with photovoltaic power generation systems and storage batteries	Toshiba Corp. (shared by Taisei Corp.)
9th Eco-Products Awards, Eco Service Category, President of the Eco Products Grand Prize Promotion Council's Award (Excellence Award)	Next generation ECHONET Lite-certified cloud home energy management system (HEMS)	Toshiba Lighting & Technology Corp.
2012 Grand Prize for Excellence in Energy Efficiency and Conservation, Product and Business Model Category, Chairman's Prize, Eco-Efficiency Cat- egory, the Energy Conservation Center Japan	Drum-type washer dryer ZABOON TW-Z9500, TW-Z8500, and TW-Q900	Toshiba Home Appliances Corporation
"Cho" Monozukuri Innovative Parts and Components Award 2012	eco-chips	Toshiba Corp. Corporate Research & Development Center
9th LCA Society of Japan Awards, Honorable Award	Carrying out of water footprint initiatives at Toshiba Group	Toshiba Corp.
9th LCA Society of Japan Awards, Honorable Award	Promotion of environmental management in the medical equipment field utilizing LCA	Toshiba Medical Systems Corporation
FY2012 Minister of Education, Culture, Sports, Science and Technology's Award for Science and Technology Science and Technology Award (Development Category)	Development of a variable-cylinder twin rotary compressor for home air conditioning systems	Toshiba Carrier Corporation Ken Tominaga, Shogo Shida, Koji Hirano, and Shoichiro Kitaichi
FY2012 Japan Society of Mechanical Engineers Award (Technology)	Development of a high-efficiency, variable-cylinder rotary compressor	Toshiba Carrier Corporation Takuya Hirayama, Isao Kawabe, Koji Hirano, and Hitoshi Konemura
2011 Excellent Paper Award from the Japan Environmental Management Association for the "Environmental Management" industry bulletin	"Making the effects of business activities on ecosystems visible—Toshiba Group initiatives"	Yoshinori Kobayashi, Corporate Environmental Management Division
Evaluation of business activities		Management Birision
Awarding of Reduce, Reuse, Recycle Promotion Manager (Minister Prize of	3R activity entirely participated by employees and communication with neighboring resi-	Toshiba Corp. Semiconductor & Storage Products
Economic, Trade and Industry)	dents.	Company Oita Operations
2012 Reduce, Reuse, Recycle Promotion Association Chairman's Award	Manufacture of resource-recycling NAND flash drives	Toshiba Corp., Yokkaichi Operations
2012 Reduce, Reuse, Recycle Promotion Association Chairman's Award	Improvement of the recycling rate to achieve zero emissions	Toshiba Corp. Ome Complex
Awarding of Excellent Energy Conservation Factory & Building recognized	Promotion of energy conservation	Toshiba Corp., Yokkaichi Operations
by Director-General, Chubu Bureau of Economy, Trade and Industry	•7	Toshiba Corp., Tokkaichi Operations Toshiba Corp. Semiconductor & Storage Products
Awarding of Excellent Energy Conservation Promotion Manager recog- nized by Director-General, Kyushu Bureau of Economy, Trade and Industry Awarding of Excellent Energy Conservation Promotion Manager recog-	Planning and implementing energy-saving measures and promoting energy-saving-tech- nologies across departments by communicating inside and outside the factory.	Company Hiroyuki Shimokawa Two employees from Yokkaichi Operations, Toshi-
nized by Director-General of Energy Conservation Center, Japan Tokai	Promotion of energy conservation	ba Corp.
Branch Encouragement Award (Contribution to Energy Conservation), Kawasaki	Contribution to mitigation of climate change by reducing power consumption at a pro-	Haruyuki Ando and Toshiya Hattori
City's First Smart Lifestyle Grand Prize Chairman's Award of Iwate Prefecture Environment Preservation Liaison	duction site	Komukai Complex, Toshiba Corp.
Council	Excellent Factory Award for Environment Preservation	Iwate Toshiba Electronics Co., Ltd.
FY2012 Fukushima Protocol Award (Office Category)	Contribution to mitigation of climate change by reducing in CO <sub>2</sub> emissions at business sites	Toshiba Alpine Automotive Technology Corp.
Top Award in the FY2012 Ome City's Green Curtain Contest in the category for organizations	Green curtains for building windows	Toshiba Corp. Ome Complex
Silver Prize in International Category, Green Apple Award	Envioronmental consideration at 5th manufacturing building	Toshiba Corp., Yokkaichi Operations
The Environmental Leadership Program for Competitiveness	Overall environmental activities	Landis + Gyr AG, Reynosa
The Program for Sustainable Development - State of Tamaulipas, Mexico	Overall environmental activities	Landis + Gyr AG, Reynosa
Mayor's Proud Partner Award, Houston, Texas	Overall environmental activities	Toshiba International Corp.
Don Emilio Abello Outstanding Energy Efficiency Award	Energy efficiency as a whole - it included technology and systems	Toshiba Information Equipment (Philippines), Inc.
Acquisition of Kunshan City's corporate environmental green level chosen as one of Kunshan City's top ten foreign companies investing in green de-	Environmental conservation activities	Harison Toshiba Lighting (Kunshan) Co., Ltd.
velopment Corporate Social Responsibility Award 2012	CSR activities and their results from 2010 to 2012	Toshiba Vietnam Home Appliances Co., Ltd.
2012 Asia's Best Employer Brand Awards	Best management practices that contributed to the environment	Toshiba Thailand Co., Ltd.
White Ocean Strategy Award 2012	Award for the continuous contribution to Environment and Community	Toshiba Thailand Co., Ltd.
Green Pavilion Award	Attitude toward environmental stewardship and eco-products	Toshiba Thailand Co., Ltd.
Chosen as one of the companies practicing advanced management of hazardous waste in the Hangzhou Economic and Technological Develop- ment Zone in FY2012	Environmental protection activities to manage hazardous waste	Toshiba Information Equipment (Hangzhou) Co., Ltd.
The Green Enterprise Certificate awarded by the Zhejiang Provincial Gov- ernment	Environmental protection activities as a company continually striving for cleaner production processes	Toshiba Information Equipment (Hangzhou) Co., Ltd.
Green business award	Production and business activities related to environmental protection and waste disposal	Toshiba Vietnam Home Appliances Co., Ltd.
Chosen by Dalian City as a company practicing advanced disposal of solid waste	Overall management of solid waste	Toshiba Dalian Co., Ltd. (China)
2012 Hong Kong Awards for Environmental Excellence sponsored by the Hong Kong Productivity Council Gold award in the "Export and Import Trades" sector	Continuous environmental and CSR education for suppliers, carried out mainly through periodic and on-site surveys	Toshiba International Procurement Hong Kong Ltd.
Evaluation of communication programs		
National Federation of Industrial Waste Management Associations"CSR2 Project"	ISO26000 (social responsibility standards)	
National Youth Division Council President's award in the category of compliance	Publication of social and environmental reports in line with the seven core subjects	Term Corp.
FY2011 Best Report Award, Dalian City Sustainable Development Report (Environmental Report)	Publication of information on environmental conservation activities and their results	Toshiba Dalian Co., Ltd. (China)
Chosen by Dalian City as an advanced environmental communication and education organization during FY2011-2012	Environmental communication and education	Toshiba Dalian Co., Ltd. (China)
Chosen by Dalian City as an advanced environmental protection volunteer organization in FY2012	Environmental protection volunteer activities	Toshiba Dalian Co., Ltd. (China)
"With 10 Years of Life" advertisement for LED light bulbs received the followin 41st Fuji Sankei Group Advertising Award, Nikkei BP Ad Award, 91st New York Art Directors Club (ADC) Award		
60th Asahi Advertising Award, 65th Dentsu Advertising Award Spikes Asia Festival of Creativity 2012 32nd Newspaper Advertising Prize, 52nd Contest for Advertisements Benefic	ial to Consumers	Toshiba Corp.
16th Environmental Communication Awards 47th Japan Industrial Advertising Award and 61st Nikkei Advertising Award	Advertisement of LED lighting for the Louvre Museum	Toshiba Corp.
	Environmental Report Award (Minister of the Environment's Award): Toshiba Group Envi-	···
16th Environmental Communication Awards	ronmental Report 2012 Environmental TV Commercial Category (Top Prize): Advertisement of LED lighting for the	Toshiba Corp.
	Louvre Museum	
Evaluation by the mass media and SRI Indices	Louvre Museum	
Evaluation by the mass media and SRI Indices		Tashiha Corp
Evaluation by the mass media and SRI Indices 16th Nikkei Environmental Management Level Survey CDLI (Carbon Disclosure Leadership Index)	First place (manufacturing) Chosen as one of 23 companies that excels in CDLI from among the Japan 500 companies	Toshiba Corp. Toshiba Corp.

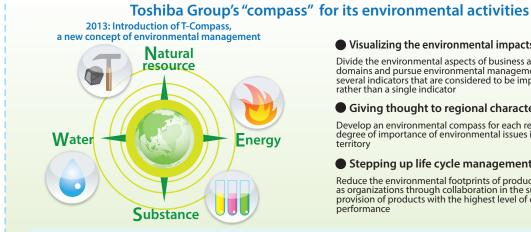
## Chapter 6

## Advancing to the Next Stage

# Toshiba will introduce T-Compass, a new concept of environmental management.

Toshiba Group is promoting environmental management by striving to achieve two types of goals: long-term goals based on Environmental Vision 2050 and short-term goals that can be attained by taking various measures in the immediate future. In FY2012, the Group formulated and announced the Fifth Environmental Action Plan, which aims to integrate business activities with environmental management. From FY2013, we will introduce T-Compass, a new concept of environmental management. Based on the knowledge we have acquired so far, we aim to establish our position as one of the world's foremost eco-companies by strategically addressing new global trends in environmental management and advance and expand our environmental management systems even further.





### Visualizing the environmental impacts in the four domains

Divide the environmental aspects of business activities into four domains and pursue environmental management progress using several indicators that are considered to be important in each area rather than a single indicator

#### Giving thought to regional characteristics

Develop an environmental compass for each region based on the degree of importance of environmental issues in each country and

#### Stepping up life cycle management

Reduce the environmental footprints of products and services as well as organizations through collaboration in the supply chain and provision of products with the highest level of environmental

Representing the environmental issues to be addressed as symbols of the four cardinal compass points



\* T-COMPASS : Toshiba Comprehensive environmental database and its Practical Application to Simplified and/or Streamlined LCA

## **Characteristics of T-Compass**

As we strive to help realize a sustainable society, responding properly to energy problems and climate change is our highest priority. In addition to these global environmental issues, however, there are many local agendas such as factors influencing human health, ecosystems, and resources, and all these issues must be solved comprehensively. As Toshiba Group's compass for it's environmental activities, T-Compass uses the letters standing for the four cardinal points (north, south, east, and west) to represent the environmental issues the Group should address. The Group's approach of reducing overall environmental impacts remains unchanged. We believe that by presenting our environmental contributions in concrete terms in four major domains, Toshiba Group will be able to further share the social values that we provide with stakeholders inside and outside the Group. We aim to disclose environmental information in an easier-to-understand way while carrying out the most advanced discussions on environmental management.

#### • Characteristic 1: Visualizing the environmental issues through Toshiba Group's unique radar chart

T-Compass expresses LCA-based environmental indicators using its own radar chart. Symbols of the four cardinal compass points are used to represent the four major domains all Toshiba Group companies should address. In addition, other highly relevant environmental indicators are arranged appropriately on the compass to make reductions in overall environmental impacts easy to understand visually.

In addition to typical environmental indicators in the four major domains, other indicators are also defined in detail (up to eight or twelve points on the compass), thus enabling the disclosure of the environmental information most appropriate to the recipients (see the table below).

As for indicators whose calculation method is still under discussion and has not been reached agreement, they will gradually be disclosed while referring to trends in international discussions.

#### • Characteristic 2: Giving thought to regional characteristics

Toshiba Group will use different environmental indicators for different regions in order to appropriately assess local environmental impacts such as air pollution, water contamination, and effects on the conservation of biodiversity. The Japanese version of the Life-cycle Impact assessment Method based on Endpoint modeling (LIME), which the Group currently uses, covers only evaluation coefficients based on data and values in Japan. Cutting-edge research and development are currently being carried out to adapt this method to various regions globally, and we will introduce new evaluation coefficients as soon as they become available.

#### Characteristic 3: Utilizing LCA databases

Comprehensive databases of environmental impacts are indispensable for companies conducting life cycle assessments. Toshiba Group has independently developed databases of industrial input-output tables in order to assess the impacts of all its products and services on the environment; in the future, the Group will further improve these databases and apply them in combination with databases developed by other companies and organizations.

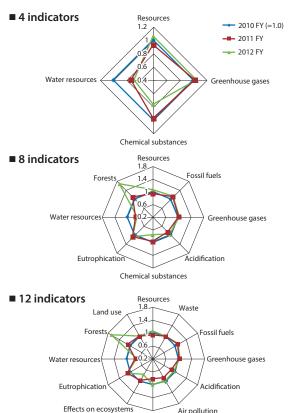
Environmental indicators (examples)		
4 indicators	8 indicators/12 indicators	
Network	Metal resources [tons] or waste [tons]	
Natural resource	Forest resources [m <sup>3</sup> ] or land use [m <sup>2</sup> ]	
consumption [tons] (N)	Fossil fuels [MJ]	
Greenhouse gas	Greenhouse gas emissions [tons]	
missions [tons] (E)	Air pollution [UAF] or Acidification [AP]	
Chemical substance	Effects on human health [HTP] or effects on ecosystems [AETP]	
risks [*] (S)	Eutrophication [EP]	
Water consumption [m <sup>3</sup> ] (W)	Water consumption [m <sup>3</sup> ]	

\* To be determined

## **Examples**

### • Toshiba Group's environmental footprint

Toshiba Group's environmental footprint represents the impacts of all its businesses on the environment after taking such businesses' life cycles into consideration. (For a detailed breakdown of the data, see the next page.) In the future, the Group will also disclose the environmental footprints of its individual products and services.



Figures for non-calculated indicators are noted as 1

#### Advancing to the next stage of environmental management

This year, 2013, marks the 20th anniversary of Toshiba Group's application of LCA, and the 10th anniversary of the group's introduction of Factor T. For the next decade, the Group is introducing T-Compass, a new concept of environmental management, in order to add a new approach.

Effects on human health

Air pollution

First, we will reorganize and systematize all the environmental initiatives we have implemented thus far into the four points of the compass, and restructure them so that Toshiba Group can provide social values as it strives to solve all of these environmental issues. In addition, we will develop an environmental compass for each region by paying attention to the significant environmental aspects of business activities in each region. This will lead to the upgrading and expansion of measures that are already being promoted under the Fifth Environmental Action Plan, such as making excellent ECPs fit for local markets based on local preferences and encouraging all employees to participate in Global Environmental Action in each region so that all such actions are connected at the global level.

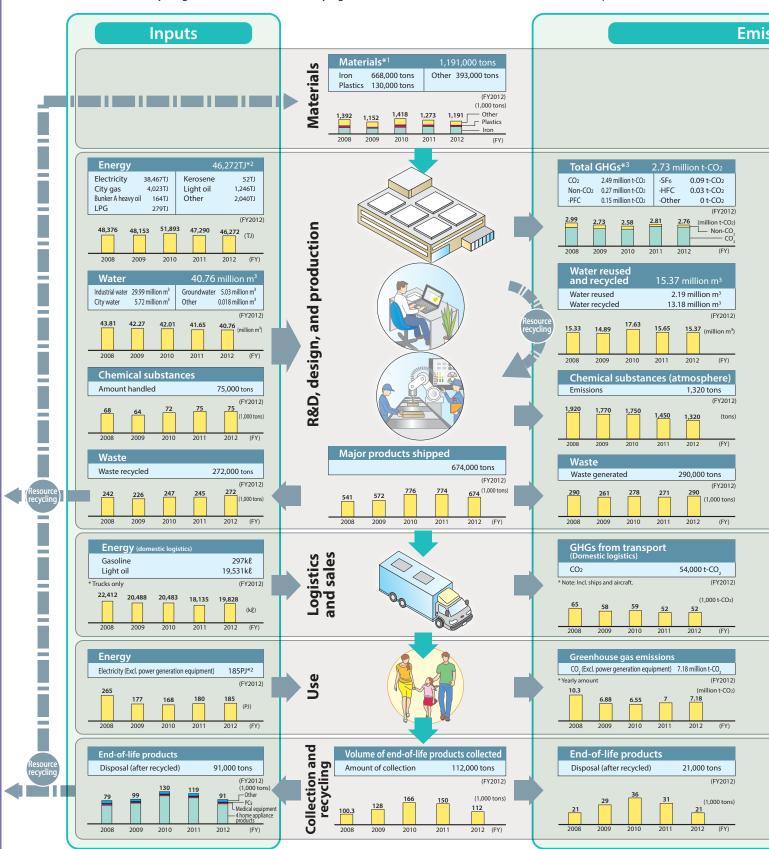
Toshiba Group aims at global environmental management, which is not built on a uniform framework based on Japanese values but rather is oriented toward the diversity of countries and territories in the world. We also aim to establish our position as one of the world's foremost eco-companies by continuing to run one step ahead of others as we strive to solve environmental issues.

### chapter 6

## Advancing to the Next Stage

# **Overview of Environmental Impacts**

Toshiba Group, as shown in the material flow below, is proceeding to quantitatively analyze the environmental impact at each stage of the product/service life cycle—from materials procurement, manufacturing, and distribution to customer usage, product retrieval, and recycling. Furthermore, we are carrying out overall assessments on the environmental impact of chemicals,



\*1 Material inputs are calculated based on the Estimation Method for Material Inputs Using Input-Output Table (EMIOT), a method independently developed by Toshiba Group. ("EMIOT" : Estimation method for Material-inputs using Input-Output Table) EMIOT uses ratios of resources used per unit production, which are prepared based on the Input-Output Table, to calculate total material inputs. One distinctive feature of the method is that input-output analysis is applied only to the flow of resources from upstream to downstream. Another is that the volume of such resources by resource by resource type from the data on procurement (monetary value) by resource category, which are gathered by materials procurement divisions. Therefore, data can be gathered not only on direct materials, but also indirect materials. Put value indivisions and inficult to clarify the

Vision and Strategies

Expansion of ECPs

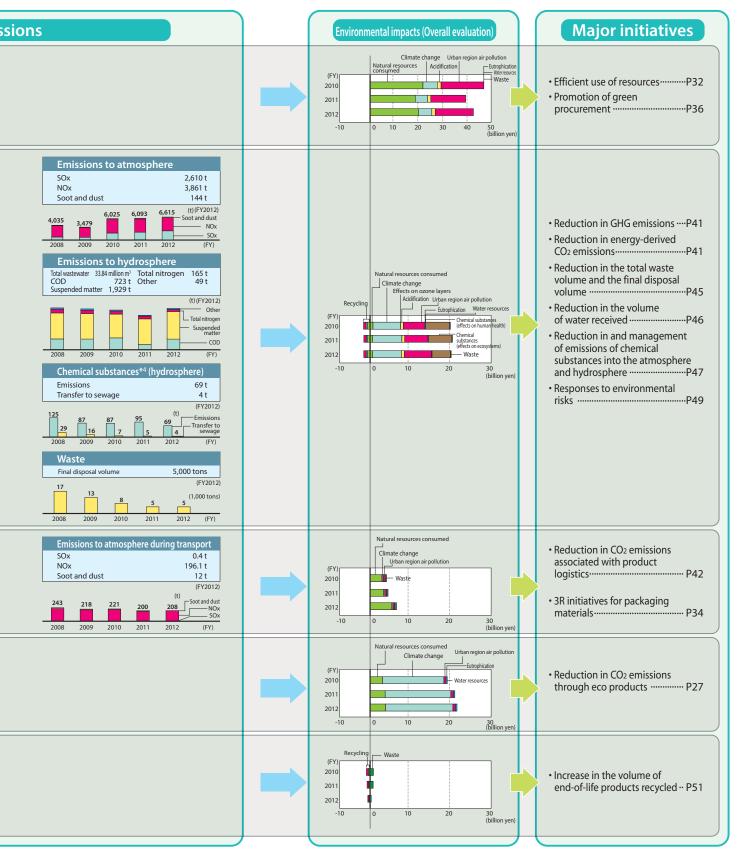
High-efficiency Manufacturing

**Compliance and Management** 

Communication

Advancing to the Next Stage

greenhouse gas emissions, and resources/energy using the Life-cycle Impact assessment Method based on Endpoint modeling (LIME). (For details, see page 37.) We realized that the environmental impact is most significant during the material procurement, customer usage, and manufacturing stages of the product life cycle in that order. As such, we feel that it is extremely important to implement effective initiatives based on environmental impact assessments carried out across the entire product life cycle. Moving forward, we are expanding the items on which we are collecting data and are striving to improve the precision of the data. This data was collected from 590 Toshiba Group companies (actual results for FY2012).



\*2 The joule is a unit of energy measuring mechanical work, heat, and electricity. One joule equals about 0.239 calories. 1 TJ = 10<sup>12</sup> J; 1 PJ = 10<sup>15</sup> J \*3 In this table, the CO<sub>2</sub> emission coefficient for electricity in Japan is 3.50 t-CO<sub>2</sub>/10,000 kWh in FY2010, 4.76 t-CO<sub>2</sub>/10,000 kWh in FY2011, and 4.87 t-CO<sub>2</sub>/10,000 kWh in FY 2012.

\*4 The volume of hydrogen fluoride and its water-soluble salt emitted into hydrosphere since FY2009 is calculated to be zero because hydrogen fluoride used become non-water-soluble salt through post-use treatment.

**Committed to People, Committed to the Future.** 

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Inquiry page on Toshiba website URL: http://www.toshiba.co.jp/env/en/contact/

The report is available on the Toshiba website. URL: http://www.toshiba.co.jp/env/en/

Toshiba is conducting an online questionnaire. Please give us your opinions or comments on the report for future reference.

URL: https://www.webcom.toshiba.co.jp/csr/env.php